

# Hydraulic cylinders

Standard &  
custombuilt



# Introduction

## Hydrowa... specialists in standard and special hydraulics

Hydrowa specializes in hydraulics. Although we offer a comprehensive standard package, our wide range of special cylinders separates us from the rest. After all, there is not a standard solution for every application. In such cases our engineering department provides specialized designs. Of course, we manufacture all our cylinders ourselves.

This brochure contains the technical specifications of our standard package, which comprises well-thought-out series of single and double-action hydraulic cylinders with pressure levels varying from 200 bar (20MPa) to 320 bar (32 MPa), and bores from 25 to 500 millimetres. The maximum stroke length is 20 metres. In addition to the standard series, we also offer cylinders designed according to the international ISO 6020/1 standard. The cylinders in this series have an operating pressure of 160 bar (16 MPa) and bores of 32 to 200 mm.

## Options available for the standard package

Our standard package can be expanded with the addition of a range of options required for specific applications. The following features are just some of the options available:

- various piston rod coatings, including Altiox 300® high-quality ceramic material
- our self-designed measuring system Hypos®, which is integrated into the ceramic layer
- bolted head and bottom structures
- adjustable end cushioning
- special connections, such as SAE
- special materials
- covered spherical bearings
- underwater application
- special fluid
- built-on valves
- piping
- electric junction box
- special paint systems
- supplied with guarantee of inspection (by USCG, Lloyd's, DNV, ABS, RWS, MOW, TÜV, CSSC, BV, ASME BPV VIII and others)

## Special cylinders and their applications

We go a step further than the standard package with our special cylinders. The cylinders we design and manufacture to our customers' specifications have a maximum stroke length of as much as 20 metres.

Applications like these are not uncommon in the market in which Hydrowa is engaged. Our products are in demand in the civil engineering sector, the offshore industry, steel industry, OEM and the mobile industry.

## Controllability

Hydrowa provides power and precision. We devote the utmost care to the controllability of our hydraulic cylinders. That is why our products incorporate the latest developments in integrated measuring systems and control functions.

## Quality

Hydrowa cylinders meet the highest quality standards. Independent inspection agencies submit our products to stringent testing on a regular basis. A quality control system based on ISO 9001 is our guide to maintain superior quality.

Hydrowa is a subsidiary of the IMC Company, which has earned an international reputation in the world of hydraulics. Together Hydrowa and IMC Company operate worldwide.



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**HYDROWA**  
SPECIALISTS IN HYDRAULICS

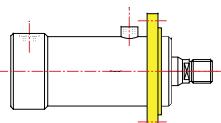
# Mounting method



BA      Basic design

upto 200 bar  
upto 250 bar  
upto 320 bar

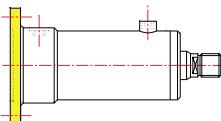
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FF      Front flange

upto 200 bar  
upto 250 bar  
upto 320 bar

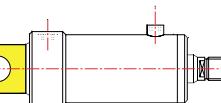
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BF      Rear flange

upto 200 bar  
upto 250 bar  
upto 320 bar

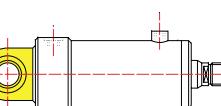
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OB      Rear eye mounting

upto 200 bar  
upto 250 bar  
upto 320 bar

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ZB      Rear spherical eye mounting

upto 200 bar  
upto 250 bar  
upto 320 bar

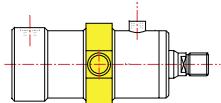
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GB      Rear double clevis

upto 200 bar  
upto 250 bar  
upto 320 bar

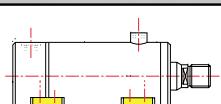
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ZT      Intermediate trunnion mountig

upto 200 bar  
upto 250 bar  
upto 320 bar

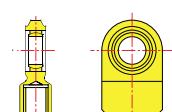
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VN      Foot mounting

upto 200 bar  
upto 250 bar  
upto 320 bar

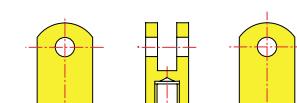
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ZS      Rod spherical eye mounting

upto 200 bar  
upto 250 bar  
upto 320 bar

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Page 34



OS  
GS      Rod eye mounting  
Double clevis at rod

upto 200 bar  
upto 250 bar  
upto 320 bar

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**Operating pressure 200 bar**  
Test pressure 250 bar

**Operating pressure 250 bar**  
Test pressure 320 bar

**Operating pressure 320 bar**  
Test pressure 360 bar

**Temperature**  
-20°C - +70°C

**Preservation**  
Primer 30 microns

**Oil**  
Mineral oil according to DIN  
51524 (HL, HLP) or equivalent

The figure below shows the  
standard (1) and the low-friction  
(2) types

In the low-friction model the  
compact seals and U-seals are  
replaced by step seals

All cylinders are also available with other seals,  
bearings or scrapers. Specification on request

#### Piston Bearings (standard type)

|   |      |     |   |     |     |                              |
|---|------|-----|---|-----|-----|------------------------------|
| A | Bore | 25  | - | 32  | mm: | bearing strip                |
| B | Bore | 40  | - | 100 | mm: | compact seal                 |
| C | Bore | 125 | - | 180 | mm: | compact seal + bearing strip |
| D | Bore | 200 | - | 280 | mm: | bearing strip                |
| E | Bore | 320 | - | 500 | mm: | bearing strip                |

#### Head / coverbearings (standard type)

|   |      |     |   |     |     |                         |
|---|------|-----|---|-----|-----|-------------------------|
| A | Bore | 25  | - | 32  | mm: | GGG 40                  |
| B | Bore | 40  | - | 100 | mm: | GGG 40 or bearing strip |
| C | Bore | 125 | - | 180 | mm: | bearing strip           |
| D | Bore | 200 | - | 280 | mm: | bearing strip           |
| E | Bore | 320 | - | 500 | mm: | bearing strip           |

#### Piston seals (standard type)

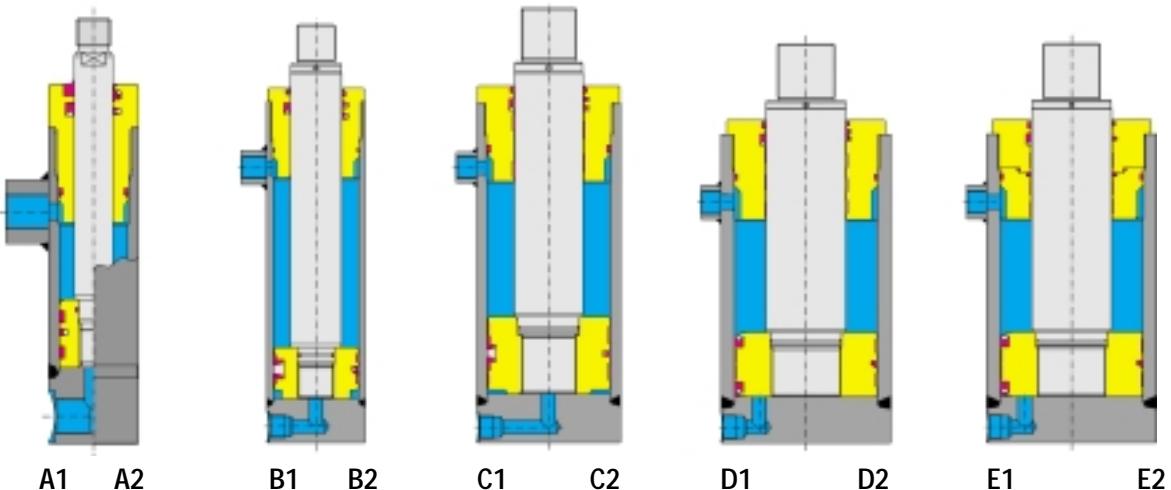
|   |      |     |   |     |     |                             |
|---|------|-----|---|-----|-----|-----------------------------|
| A | Bore | 25  | - | 32  | mm: | double-action step seal     |
| B | Bore | 40  | - | 100 | mm: | double-action compact seal  |
| C | Bore | 125 | - | 180 | mm: | double-action compact seal  |
| D | Bore | 200 | - | 280 | mm: | 2x U-seal with back-up seal |
| E | Bore | 320 | - | 500 | mm: | 2x U-seal with back-up seal |

#### Rod seals, vacuum (standard type)

|   |      |     |   |     |     |                            |
|---|------|-----|---|-----|-----|----------------------------|
| A | Bore | 25  | - | 32  | mm: | compact rod seal or U-seal |
| B | Bore | 40  | - | 100 | mm: | compact rod seal or U-seal |
| C | Bore | 125 | - | 180 | mm: | U-seal                     |
| D | Bore | 200 | - | 280 | mm: | U-seal                     |
| E | Bore | 320 | - | 500 | mm: | step seal and U-seal       |

#### Piston rod scraper (standard type)

|   |      |     |   |     |     |               |
|---|------|-----|---|-----|-----|---------------|
| A | Bore | 25  | - | 32  | mm: | rubber or PUR |
| B | Bore | 40  | - | 100 | mm: | rubber or PUR |
| C | Bore | 125 | - | 180 | mm: | rubber or PUR |
| D | Bore | 200 | - | 280 | mm: | rubber or PUR |
| E | Bore | 320 | - | 500 | mm: | rubber or PUR |



200 bar

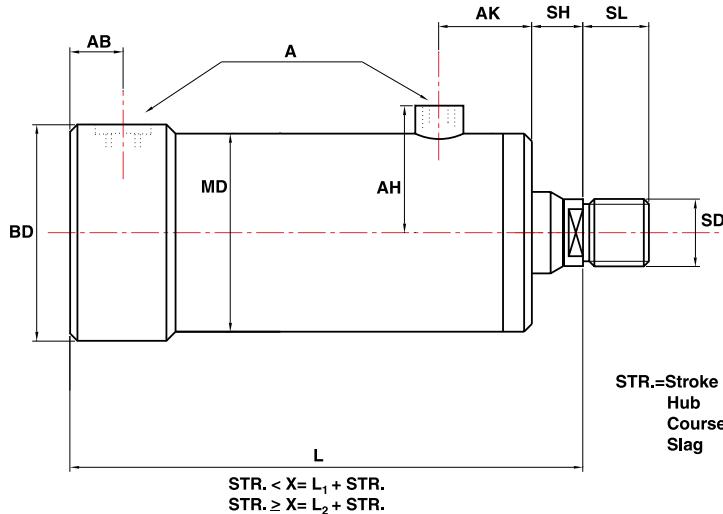
BA

Basic design

Grundausführung

Construction de base

Basisuitvoering

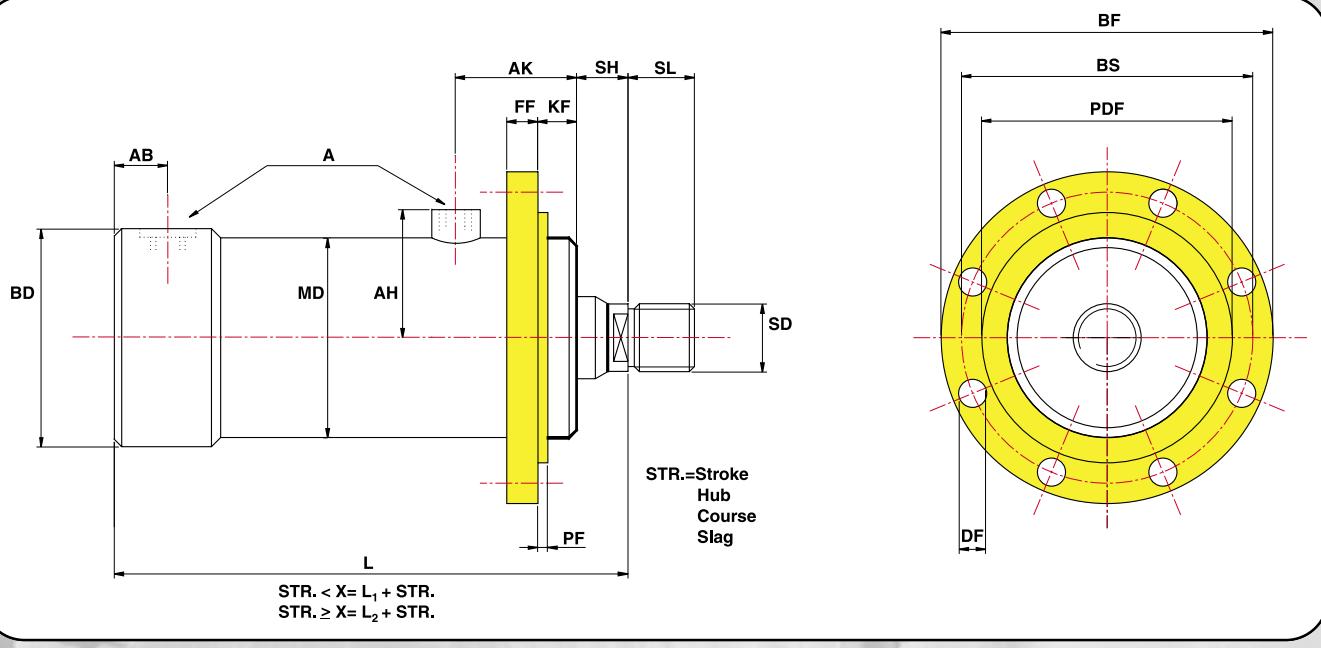


| Piston<br>Kolben<br>Piston<br>Zuiger | Rod<br>Stange<br>Tige<br>Stang | x   | A<br>G/BSP | AB   | BD<br>Ø | SL | AK  | L <sub>1</sub> | L <sub>2</sub> | MD<br>Ø | SH  | SD<br>M | AH |          |     |
|--------------------------------------|--------------------------------|-----|------------|------|---------|----|-----|----------------|----------------|---------|-----|---------|----|----------|-----|
| Ø                                    | Ø 1                            | Ø 2 | Ø 3        |      |         |    |     |                |                |         |     |         |    |          |     |
| 25                                   | 16                             | -   | -          | -    | 3/8"    | 13 | 35  | 16             | 57             | 145     | -   | 35      | 15 | 16 x 1,5 | 38  |
| 32                                   | 18                             | 22  | -          | -    | 3/8"    | 13 | 42  | 16             | 60             | 148     | -   | 42      | 15 | 16 x 1,5 | 41  |
| 40                                   | 22                             | 28  | -          | -    | 3/8"    | 13 | 55  | 16             | 60             | 168     | -   | 50      | 20 | 16 x 1,5 | 45  |
| 50                                   | 28                             | 35  | -          | -    | 3/8"    | 13 | 65  | 22             | 60             | 168     | -   | 60      | 20 | 22 x 1,5 | 50  |
| 65                                   | 35                             | 45  | -          | -    | 1/2"    | 15 | 80  | 28             | 64             | 183     | -   | 80      | 20 | 28 x 1,5 | 65  |
| 80                                   | 45                             | 55  | -          | 800  | 1/2"    | 15 | 95  | 35             | 83             | 213     | 248 | 95      | 20 | 35 x 1,5 | 73  |
| 100                                  | 60                             | 70  | -          | 800  | 3/4"    | 19 | 120 | 45             | 93             | 247     | 287 | 115     | 30 | 45 x 1,5 | 88  |
| 125                                  | 70                             | 80  | 90         | 1200 | 3/4"    | 19 | 150 | 58             | 98             | 277     | 327 | 145     | 30 | 58 x 1,5 | 103 |
| 140                                  | 80                             | 90  | 100        | 1200 | 3/4"    | 19 | 165 | 58             | 108            | 293     | 353 | 160     | 30 | 58 x 1,5 | 110 |
| 160                                  | 90                             | 100 | 110        | 1500 | 1"      | 23 | 190 | 65             | 118            | 323     | 393 | 185     | 35 | 65 x 2   | 123 |
| 180                                  | 100                            | 110 | 125        | 1500 | 1"      | 23 | 220 | 80             | 120            | 360     | 440 | 210     | 35 | 80 x 2   | 135 |
| 200                                  | 110                            | 125 | 140        | 1500 | 1"      | 23 | 230 | 90             | 130            | 370     | 450 | 230     | 35 | 90 x 2   | 145 |
| 220                                  | 125                            | 140 | 160        | 2000 | 1 1/4"  | 28 | 254 | 100            | 145            | 405     | 505 | 254     | 35 | 100 x 2  | 162 |
| 250                                  | 140                            | 160 | 180        | 2000 | 1 1/4"  | 28 | 298 | 110            | 145            | 422     | 522 | 298     | 35 | 110 x 2  | 184 |
| 280                                  | 160                            | 180 | 200        | 2000 | 1 1/4"  | 28 | 323 | 120            | 165            | 452     | 572 | 323     | 35 | 120 x 2  | 197 |
| 320                                  | 160                            | 180 | -          | 2500 | 1 1/2"  | 40 | 368 | 125            | 180            | 510     | 630 | 368     | 40 | 125 x 3  | 224 |
| 320                                  | 200                            | 220 | -          | 2500 | 1 1/2"  | 40 | 368 | 125            | 180            | 510     | 630 | 368     | 40 | 125 x 3  | 224 |
| 360                                  | 180                            | 200 | -          | 2500 | 1 1/2"  | 43 | 419 | 125            | 190            | 550     | 700 | 419     | 50 | 125 x 3  | 250 |
| 360                                  | 220                            | 250 | -          | 2500 | 1 1/2"  | 43 | 419 | 135            | 190            | 550     | 700 | 419     | 50 | 135 x 3  | 250 |
| 400                                  | 200                            | 220 | -          | 2500 | 1 1/2"  | 43 | 457 | 135            | 205            | 580     | 730 | 457     | 50 | 135 x 3  | 275 |
| 400                                  | 250                            | 280 | -          | 2500 | 1 1/2"  | 43 | 457 | 150            | 205            | 580     | 730 | 457     | 50 | 150 x 3  | 275 |
| 450                                  | 220                            | 250 | -          | 3000 | 1 1/2"  | 50 | 508 | 150            | 220            | 650     | 830 | 508     | 60 | 150 x 3  | 294 |
| 450                                  | 280                            | 320 | -          | 3000 | 1 1/2"  | 50 | 508 | 170            | 220            | 650     | 830 | 508     | 60 | 170 x 3  | 294 |
| 500                                  | 250                            | 280 | -          | 3000 | 1 1/2"  | 50 | 572 | 170            | 230            | 685     | 865 | 572     | 60 | 170 x 3  | 326 |
| 500                                  | 320                            | 360 | -          | 3000 | 1 1/2"  | 50 | 572 | 190            | 230            | 685     | 865 | 572     | 60 | 190 x 4  | 326 |

Front flange  
Flansch am Zylinderkopf  
Bride avant  
Frontflens

200 bar

FF



| Piston | Röd    |     |     |      | A     | AB     | BD  | DF  | SL       | FF  | BF  | KF  | AK | L <sub>1</sub> | L <sub>2</sub> | MD  | PF  | PDF | SH  | SD | AH       | BS  |     |
|--------|--------|-----|-----|------|-------|--------|-----|-----|----------|-----|-----|-----|----|----------------|----------------|-----|-----|-----|-----|----|----------|-----|-----|
| Kolben | Stange |     | x   |      | G/BSP | Ø      | Ø   | Ø   | Ø        | Ø   | Ø   | Ø   | Ø  | Ø              | Ø              | Ø   | Ø   | Ø   | M   |    |          |     |     |
| Piston | Tige   |     |     |      |       |        |     |     |          |     |     |     |    |                |                |     |     |     |     |    |          |     |     |
| Zuiger | Stang  |     |     |      | Ø     | Ø 1    | Ø 2 | Ø 3 |          |     |     |     |    |                |                |     |     |     |     |    |          |     |     |
| 25     | 16     | -   | -   | -    | -     | 3/8"   | 13  | 35  | 6,6 (4x) | 16  | 12  | 90  | 23 | 57             | 145            | -   | 35  | 3   | 50  | 15 | 16 x 1,5 | 38  | 70  |
| 32     | 18     | 22  | -   | -    | -     | 3/8"   | 13  | 42  | 9 (4x)   | 16  | 15  | 110 | 23 | 60             | 148            | -   | 42  | 3   | 60  | 15 | 16 x 1,5 | 41  | 80  |
| 40     | 22     | 28  | -   | -    | -     | 3/8"   | 13  | 55  | 11 (4x)  | 16  | 15  | 130 | 23 | 60             | 168            | -   | 55  | 3   | 70  | 20 | 16 x 1,5 | 48  | 100 |
| 50     | 28     | 35  | -   | -    | -     | 3/8"   | 13  | 65  | 14 (4x)  | 22  | 18  | 140 | 24 | 60             | 168            | -   | 65  | 4   | 80  | 20 | 22 x 1,5 | 53  | 110 |
| 65     | 35     | 45  | -   | -    | -     | 1/2"   | 15  | 80  | 14 (8x)  | 28  | 22  | 165 | 24 | 64             | 183            | -   | 80  | 4   | 100 | 20 | 28 x 1,5 | 65  | 130 |
| 80     | 45     | 55  | -   | 800  | -     | 1/2"   | 15  | 95  | 18 (8x)  | 35  | 31  | 200 | 19 | 83             | 213            | 248 | 95  | 4   | 120 | 20 | 35 x 1,5 | 73  | 160 |
| 100    | 60     | 70  | -   | 800  | -     | 3/4"   | 19  | 120 | 22 (8x)  | 45  | 32  | 215 | 20 | 93             | 247            | 287 | 120 | 5   | 135 | 30 | 45 x 1,5 | 90  | 175 |
| 125    | 70     | 80  | 90  | 1200 | -     | 3/4"   | 19  | 150 | 22 (8x)  | 58  | 40  | 245 | 20 | 98             | 277            | 327 | 145 | 5   | 165 | 30 | 58 x 1,5 | 103 | 205 |
| 140    | 80     | 90  | 100 | 1200 | -     | 3/4"   | 19  | 165 | 26 (8x)  | 58  | 40  | 290 | 25 | 108            | 293            | 353 | 160 | 5   | 180 | 30 | 58 x 1,5 | 110 | 235 |
| 160    | 90     | 100 | 110 | 1500 | -     | 1"     | 23  | 190 | 26 (8x)  | 65  | 40  | 320 | 25 | 118            | 323            | 393 | 185 | 5   | 205 | 35 | 65 x 2   | 123 | 265 |
| 180    | 100    | 110 | 125 | 1500 | -     | 1"     | 23  | 220 | 33 (8x)  | 80  | 50  | 360 | 30 | 120            | 360            | 440 | 210 | 5   | 230 | 35 | 80 x 2   | 135 | 300 |
| 200    | 110    | 125 | 140 | 1500 | -     | 1"     | 23  | 230 | 33 (8x)  | 90  | 50  | 380 | 30 | 130            | 370            | 450 | 230 | 5   | 260 | 35 | 90 x 2   | 145 | 320 |
| 220    | 125    | 140 | 160 | 2000 | -     | 1 1/4" | 28  | 254 | 33 (8x)  | 100 | 60  | 410 | 33 | 145            | 405            | 505 | 254 | 8   | 290 | 35 | 100 x 2  | 162 | 350 |
| 250    | 140    | 160 | 180 | 2000 | -     | 1 1/4" | 28  | 298 | 39 (8x)  | 110 | 60  | 460 | 33 | 145            | 422            | 522 | 298 | 8   | 310 | 35 | 110 x 2  | 184 | 390 |
| 280    | 160    | 180 | 200 | 2000 | -     | 1 1/4" | 28  | 323 | 39 (8x)  | 120 | 60  | 500 | 33 | 165            | 452            | 572 | 323 | 8   | 340 | 35 | 120 x 2  | 197 | 430 |
| 320    | 160    | 180 | -   | 2500 | -     | 1 1/2" | 40  | 368 | 39 (12x) | 125 | 65  | 540 | 38 | 180            | 510            | 630 | 368 | 8   | 390 | 40 | 125 x 3  | 224 | 460 |
| 320    | 200    | 220 | -   | 2500 | -     | 1 1/2" | 40  | 368 | 39 (12x) | 125 | 65  | 540 | 38 | 180            | 510            | 630 | 368 | 8   | 390 | 40 | 125 x 3  | 224 | 460 |
| 360    | 180    | 200 | -   | 2500 | -     | 1 1/2" | 43  | 419 | 39 (12x) | 125 | 75  | 600 | 38 | 190            | 550            | 700 | 419 | 8   | 430 | 50 | 125 x 3  | 250 | 510 |
| 360    | 220    | 250 | -   | 2500 | -     | 1 1/2" | 43  | 419 | 39 (12x) | 135 | 75  | 600 | 38 | 190            | 550            | 700 | 419 | 8   | 430 | 50 | 135 x 3  | 250 | 510 |
| 400    | 200    | 220 | -   | 2500 | -     | 1 1/2" | 43  | 457 | 39 (16x) | 135 | 85  | 680 | 38 | 205            | 580            | 730 | 457 | 8   | 500 | 50 | 135 x 3  | 269 | 600 |
| 400    | 250    | 280 | -   | 2500 | -     | 1 1/2" | 43  | 457 | 39 (16x) | 150 | 85  | 680 | 38 | 205            | 580            | 730 | 457 | 8   | 500 | 50 | 150 x 3  | 269 | 600 |
| 450    | 220    | 250 | -   | 3000 | -     | 1 1/2" | 50  | 508 | 45 (16x) | 150 | 95  | 730 | 43 | 220            | 650            | 830 | 508 | 8   | 550 | 60 | 150 x 3  | 294 | 640 |
| 450    | 280    | 320 | -   | 3000 | -     | 1 1/2" | 50  | 508 | 45 (16x) | 170 | 95  | 730 | 43 | 220            | 650            | 830 | 508 | 8   | 550 | 60 | 170 x 3  | 294 | 640 |
| 500    | 250    | 280 | -   | 3000 | -     | 1 1/2" | 50  | 572 | 45 (20x) | 170 | 110 | 790 | 47 | 230            | 685            | 865 | 572 | 12  | 610 | 60 | 170 x 3  | 326 | 700 |
| 500    | 320    | 360 | -   | 3000 | -     | 1 1/2" | 50  | 572 | 45 (20x) | 190 | 110 | 790 | 47 | 230            | 685            | 865 | 572 | 12  | 610 | 60 | 190 x 4  | 326 | 700 |

200 bar

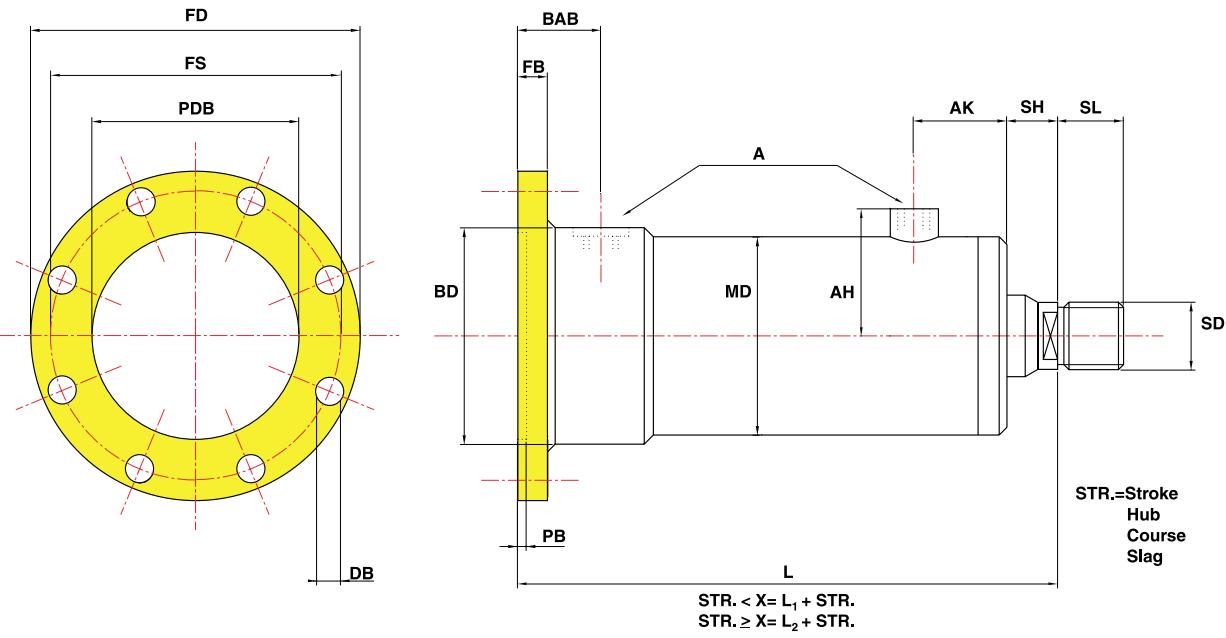
Rear flange

BF

Flansch am Zylinderboden

Bride arrière

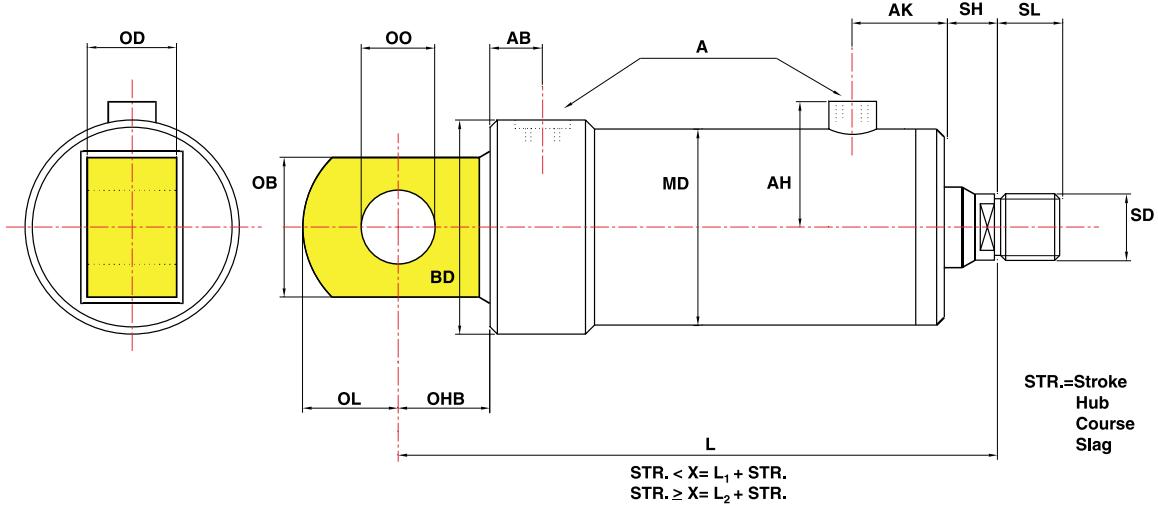
Bodemflens



| Piston<br>Kolben | Rod<br>Stange |     | x           | A<br>G / BSP | BAB    | BD  | DB  | SL       | FB  | FD  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD  | PB  | PDB | SH  | SD | AH       | FS  |     |
|------------------|---------------|-----|-------------|--------------|--------|-----|-----|----------|-----|-----|-----|----------------|----------------|-----|-----|-----|-----|----|----------|-----|-----|
| Zuiger           | Stang         | Ø   | Ø 1 Ø 2 Ø 3 |              |        |     | Ø   | Ø        |     | Ø   |     |                |                | Ø   | ØF8 | M   |     |    |          | Ø   |     |
| 25               | 16            | -   | -           | -            | 3/8"   | 35  | 35  | 6,6 (4x) | 16  | 12  | 90  | 57             | 167            | -   | 35  | 3   | 50  | 15 | 16 x 1,5 | 38  | 70  |
| 32               | 18            | 22  | -           | -            | 3/8"   | 38  | 42  | 9 (4x)   | 16  | 15  | 110 | 60             | 173            | -   | 42  | 3   | 60  | 15 | 16 x 1,5 | 41  | 80  |
| 40               | 22            | 28  | -           | -            | 3/8"   | 38  | 55  | 11 (4x)  | 16  | 15  | 130 | 60             | 193            | -   | 50  | 3   | 70  | 20 | 16 x 1,5 | 45  | 100 |
| 50               | 28            | 35  | -           | -            | 3/8"   | 41  | 65  | 14 (4x)  | 22  | 18  | 140 | 60             | 196            | -   | 60  | 4   | 80  | 20 | 22 x 1,5 | 50  | 110 |
| 65               | 35            | 45  | -           | -            | 1/2"   | 47  | 80  | 14 (8x)  | 28  | 22  | 165 | 64             | 215            | -   | 80  | 4   | 100 | 20 | 28 x 1,5 | 65  | 130 |
| 80               | 45            | 55  | -           | 800          | 1/2"   | 53  | 95  | 18 (8x)  | 35  | 28  | 200 | 83             | 251            | 286 | 95  | 4   | 120 | 20 | 35 x 1,5 | 73  | 160 |
| 100              | 60            | 70  | -           | 800          | 3/4"   | 61  | 120 | 22 (8x)  | 45  | 32  | 215 | 93             | 289            | 329 | 115 | 5   | 135 | 30 | 45 x 1,5 | 88  | 175 |
| 125              | 70            | 80  | 90          | 1200         | 3/4"   | 67  | 150 | 22 (8x)  | 58  | 38  | 245 | 98             | 325            | 375 | 145 | 5   | 165 | 30 | 58 x 1,5 | 103 | 205 |
| 140              | 80            | 90  | 100         | 1200         | 3/4"   | 67  | 165 | 26 (8x)  | 58  | 38  | 290 | 108            | 341            | 401 | 160 | 5   | 180 | 30 | 58 x 1,5 | 110 | 235 |
| 160              | 90            | 100 | 110         | 1500         | 1"     | 71  | 190 | 26 (8x)  | 65  | 38  | 320 | 118            | 371            | 441 | 185 | 5   | 205 | 35 | 65 x 2   | 123 | 265 |
| 180              | 100           | 110 | 125         | 1500         | 1"     | 81  | 220 | 33 (8x)  | 80  | 48  | 360 | 120            | 418            | 498 | 210 | 5   | 230 | 35 | 80 x 2   | 135 | 300 |
| 200              | 110           | 125 | 140         | 1500         | 1"     | 81  | 230 | 33 (8x)  | 90  | 48  | 380 | 130            | 428            | 508 | 230 | 5   | 260 | 35 | 90 x 2   | 145 | 320 |
| 220              | 125           | 140 | 160         | 2000         | 1 1/4" | 96  | 254 | 33 (8x)  | 100 | 58  | 410 | 145            | 473            | 573 | 254 | 8   | 290 | 35 | 100 x 2  | 162 | 350 |
| 250              | 140           | 160 | 180         | 2000         | 1 1/4" | 96  | 298 | 39 (8x)  | 110 | 58  | 460 | 145            | 490            | 590 | 298 | 8   | 310 | 35 | 110 x 2  | 184 | 390 |
| 280              | 160           | 180 | 200         | 2000         | 1 1/4" | 96  | 323 | 39 (8x)  | 120 | 58  | 500 | 165            | 520            | 640 | 323 | 8   | 340 | 35 | 120 x 2  | 197 | 430 |
| 320              | 160           | 180 | -           | 2500         | 1 1/2" | 115 | 368 | 39 (12x) | 125 | 65  | 540 | 180            | 585            | 705 | 368 | 8   | 390 | 40 | 125 x 3  | 224 | 460 |
| 320              | 200           | 220 | -           | 2500         | 1 1/2" | 115 | 368 | 39 (12x) | 125 | 65  | 540 | 180            | 585            | 705 | 368 | 8   | 390 | 40 | 125 x 3  | 224 | 460 |
| 360              | 180           | 200 | -           | 2500         | 1 1/2" | 133 | 419 | 39 (12x) | 125 | 75  | 600 | 190            | 640            | 790 | 419 | 8   | 430 | 50 | 125 x 3  | 250 | 510 |
| 360              | 220           | 250 | -           | 2500         | 1 1/2" | 133 | 419 | 39 (12x) | 135 | 75  | 600 | 190            | 640            | 790 | 419 | 8   | 430 | 50 | 135 x 3  | 250 | 510 |
| 400              | 200           | 220 | -           | 2500         | 1 1/2" | 148 | 457 | 39 (12x) | 135 | 85  | 680 | 205            | 685            | 835 | 457 | 8   | 500 | 50 | 135 x 3  | 275 | 600 |
| 400              | 250           | 280 | -           | 2500         | 1 1/2" | 148 | 457 | 39 (12x) | 150 | 85  | 680 | 205            | 685            | 835 | 457 | 8   | 500 | 50 | 150 x 3  | 275 | 600 |
| 450              | 220           | 250 | -           | 3000         | 1 1/2" | 165 | 508 | 39 (12x) | 150 | 95  | 700 | 220            | 765            | 945 | 508 | 8   | 540 | 60 | 150 x 3  | 294 | 620 |
| 450              | 280           | 320 | -           | 3000         | 1 1/2" | 165 | 508 | 39 (12x) | 170 | 95  | 700 | 220            | 765            | 945 | 508 | 8   | 540 | 60 | 170 x 3  | 294 | 620 |
| 500              | 250           | 280 | -           | 3000         | 1 1/2" | 180 | 572 | 39 (16x) | 170 | 110 | 780 | 230            | 815            | 995 | 572 | 12  | 610 | 60 | 170 x 3  | 326 | 700 |
| 500              | 320           | 360 | -           | 3000         | 1 1/2" | 180 | 572 | 39 (16x) | 190 | 110 | 780 | 230            | 815            | 995 | 572 | 12  | 610 | 60 | 190 x 4  | 326 | 700 |

Oeillet arrière à trou lisse

Oog aan bodem



| Piston<br>Kolben | Rød<br>Stange     |     | x   | A<br>G/BSP | AB<br>Ø | BD<br>Ø | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD   | ØØ8 | OB<br>Ø | OD  | OBH | OL  | SH  | SD       | AH<br>M  |     |
|------------------|-------------------|-----|-----|------------|---------|---------|-----|-----|----------------|----------------|------|-----|---------|-----|-----|-----|-----|----------|----------|-----|
| Zuiger<br>Ø      | Ø 1<br>Ø 2<br>Ø 3 |     |     |            |         |         |     |     |                |                |      |     |         |     |     |     |     |          |          |     |
| 25               | 16                | -   | -   | 3/8"       | 13      | 35      | 16  | 57  | 185            | -              | 35   | 15  | 30      | 20  | 40  | 15  | 15  | 16 x 1,5 | 38       |     |
| 32               | 18                | 22  | -   | 3/8"       | 13      | 42      | 16  | 60  | 188            | -              | 42   | 15  | 30      | 20  | 40  | 15  | 15  | 16 x 1,5 | 41       |     |
| 40               | 22                | 28  | -   | 3/8"       | 13      | 55      | 16  | 60  | 208            | -              | 50   | 20  | 40      | 25  | 40  | 20  | 20  | 16 x 1,5 | 45       |     |
| 50               | 28                | 35  | -   | 3/8"       | 13      | 65      | 22  | 60  | 213            | -              | 60   | 30  | 50      | 30  | 45  | 25  | 20  | 22 x 1,5 | 50       |     |
| 65               | 35                | 45  | -   | 1/2"       | 15      | 80      | 28  | 64  | 233            | -              | 80   | 35  | 60      | 40  | 50  | 30  | 20  | 28 x 1,5 | 65       |     |
| 80               | 45                | 55  | -   | 800        | 1/2"    | 15      | 95  | 35  | 83             | 273            | 308  | 95  | 40      | 70  | 50  | 60  | 40  | 20       | 35 x 1,5 | 73  |
| 100              | 60                | 70  | -   | 800        | 3/4"    | 19      | 120 | 45  | 93             | 317            | 357  | 115 | 50      | 90  | 60  | 70  | 45  | 30       | 45 x 1,5 | 88  |
| 125              | 70                | 80  | 90  | 1200       | 3/4"    | 19      | 150 | 58  | 98             | 367            | 417  | 145 | 60      | 100 | 70  | 90  | 60  | 30       | 58 x 1,5 | 103 |
| 140              | 80                | 90  | 100 | 1200       | 3/4"    | 19      | 165 | 58  | 108            | 393            | 453  | 160 | 65      | 120 | 80  | 100 | 70  | 30       | 58 x 1,5 | 110 |
| 160              | 90                | 100 | 110 | 1500       | 1"      | 23      | 190 | 65  | 118            | 443            | 513  | 185 | 70      | 140 | 90  | 110 | 80  | 35       | 65 x 2   | 123 |
| 180              | 100               | 110 | 125 | 1500       | 1"      | 23      | 220 | 80  | 120            | 480            | 560  | 210 | 80      | 160 | 98  | 120 | 90  | 35       | 80 x 2   | 135 |
| 200              | 110               | 125 | 140 | 1500       | 1"      | 23      | 230 | 90  | 130            | 510            | 590  | 230 | 90      | 160 | 118 | 140 | 95  | 35       | 90 x 2   | 145 |
| 220              | 125               | 140 | 160 | 2000       | 1 1/4"  | 28      | 254 | 100 | 145            | 555            | 655  | 254 | 100     | 180 | 118 | 150 | 110 | 35       | 100 x 2  | 162 |
| 250              | 140               | 160 | 180 | 2000       | 1 1/4"  | 28      | 298 | 110 | 145            | 592            | 692  | 298 | 120     | 200 | 138 | 170 | 130 | 35       | 110 x 2  | 184 |
| 280              | 160               | 180 | 200 | 2000       | 1 1/4"  | 28      | 323 | 120 | 165            | 642            | 762  | 323 | 130     | 220 | 158 | 190 | 140 | 35       | 120 x 2  | 197 |
| 320              | 160               | 180 | -   | 2500       | 1 1/2"  | 40      | 368 | 125 | 180            | 710            | 830  | 368 | 150     | 230 | 176 | 200 | 145 | 40       | 125 x 3  | 224 |
| 320              | 200               | 220 | -   | 2500       | 1 1/2"  | 40      | 368 | 125 | 180            | 710            | 830  | 368 | 150     | 230 | 176 | 200 | 145 | 40       | 125 x 3  | 224 |
| 360              | 180               | 200 | -   | 2500       | 1 1/2"  | 43      | 419 | 125 | 190            | 780            | 930  | 419 | 170     | 270 | 196 | 230 | 165 | 50       | 125 x 3  | 250 |
| 360              | 220               | 250 | -   | 2500       | 1 1/2"  | 43      | 419 | 135 | 190            | 780            | 930  | 419 | 170     | 270 | 196 | 230 | 165 | 50       | 135 x 3  | 250 |
| 400              | 200               | 220 | -   | 2500       | 1 1/2"  | 43      | 457 | 135 | 205            | 840            | 990  | 457 | 190     | 300 | 216 | 260 | 190 | 50       | 135 x 3  | 275 |
| 400              | 250               | 280 | -   | 2500       | 1 1/2"  | 43      | 457 | 150 | 205            | 840            | 990  | 457 | 190     | 300 | 216 | 260 | 190 | 50       | 150 x 3  | 275 |
| 450              | 220               | 250 | -   | 3000       | 1 1/2"  | 50      | 508 | 150 | 220            | 930            | 1110 | 508 | 210     | 350 | 236 | 280 | 215 | 60       | 150 x 3  | 294 |
| 450              | 280               | 320 | -   | 3000       | 1 1/2"  | 50      | 508 | 170 | 220            | 930            | 1110 | 508 | 210     | 350 | 236 | 280 | 215 | 60       | 170 x 3  | 294 |
| 500              | 250               | 280 | -   | 3000       | 1 1/2"  | 50      | 572 | 170 | 230            | 985            | 1165 | 572 | 240     | 390 | 256 | 300 | 235 | 60       | 170 x 3  | 326 |
| 500              | 320               | 360 | -   | 3000       | 1 1/2"  | 50      | 572 | 190 | 230            | 985            | 1165 | 572 | 240     | 390 | 256 | 300 | 235 | 60       | 190 x 4  | 326 |

**200 bar**

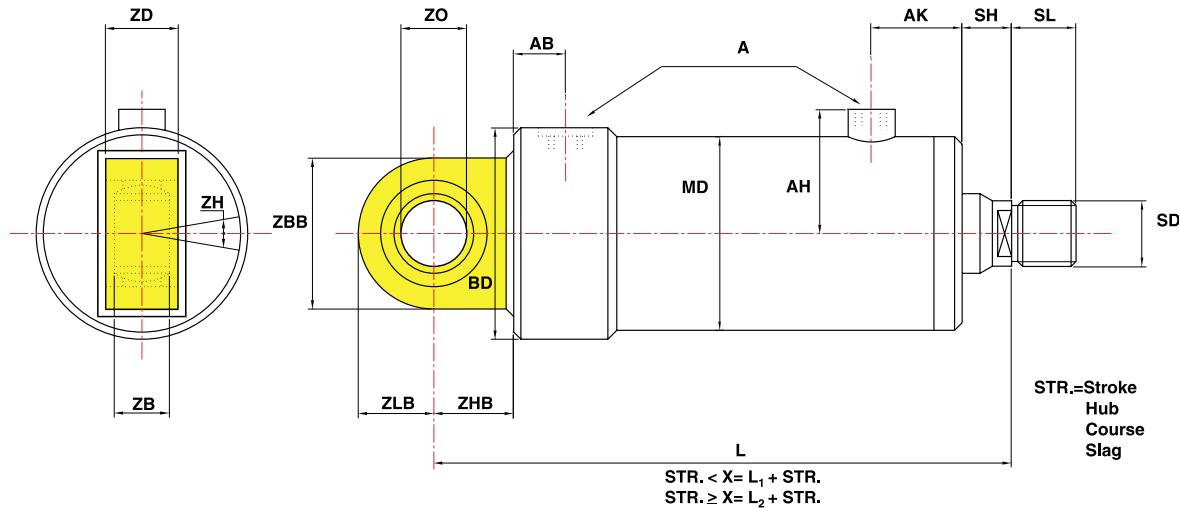
Rear spherical eye mounting

**ZB**

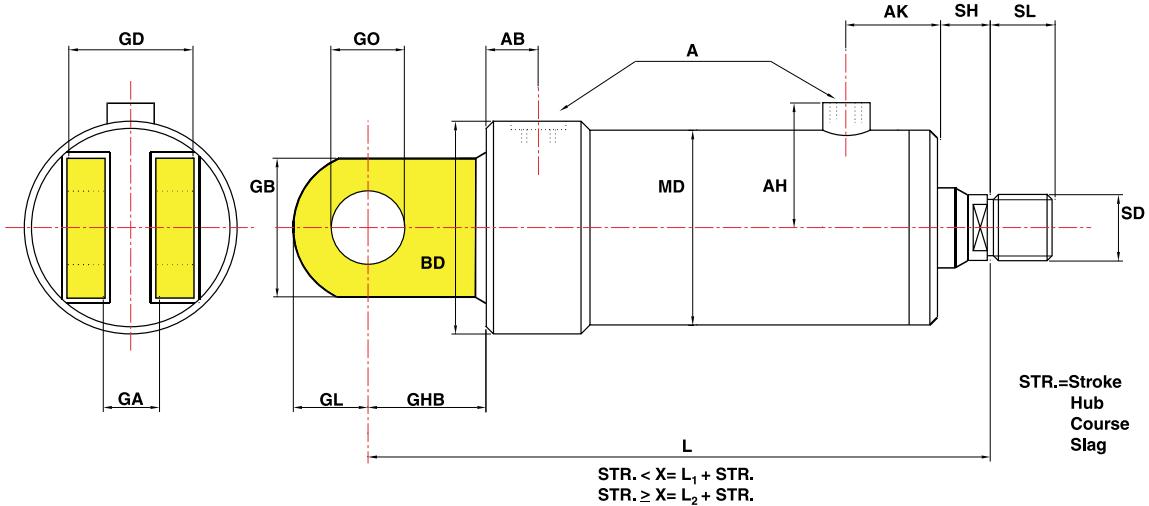
Gelenkauge am Zylinderboden

Oeillet à rotule arrière

Zwenklager aan bodem



| Piston<br>Kolben | Röd<br>Stange     |     | x   | A<br>G/BSP | AB<br>Ø | BD<br>Ø | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | ZB<br>Ø | MD<br>Ø | ZO<br>Ø | ZBB<br>Ø | ZD  | ZHB | ZLB | SH  | SD | AH<br>M  | ZH<br>max |
|------------------|-------------------|-----|-----|------------|---------|---------|-----|-----|----------------|----------------|---------|---------|---------|----------|-----|-----|-----|-----|----|----------|-----------|
| Ø                | Ø 1<br>Ø 2<br>Ø 3 |     |     |            |         |         |     |     |                |                |         |         |         |          |     |     |     |     |    |          |           |
| 25               | 16                | -   | -   | -          | 3/8"    | 13      | 35  | 16  | 57             | 183            | -       | 16      | 35      | 20       | 50  | 19  | 38  | 25  | 15 | 16 x 1,5 | 38 9"     |
| 32               | 18                | 22  | -   | -          | 3/8"    | 13      | 42  | 16  | 60             | 186            | -       | 16      | 42      | 20       | 50  | 19  | 38  | 25  | 15 | 16 x 1,5 | 41 9"     |
| 40               | 22                | 28  | -   | -          | 3/8"    | 13      | 55  | 16  | 60             | 213            | -       | 20      | 50      | 25       | 55  | 23  | 45  | 28  | 20 | 16 x 1,5 | 45 7"     |
| 50               | 28                | 35  | -   | -          | 3/8"    | 13      | 65  | 22  | 60             | 219            | -       | 22      | 60      | 30       | 65  | 28  | 51  | 33  | 20 | 22 x 1,5 | 50 6"     |
| 65               | 35                | 45  | -   | -          | 1/2"    | 15      | 80  | 28  | 64             | 244            | -       | 25      | 80      | 35       | 83  | 30  | 61  | 42  | 20 | 28 x 1,5 | 65 6"     |
| 80               | 45                | 55  | -   | 800        | 1/2"    | 15      | 95  | 35  | 83             | 282            | 317     | 28      | 95      | 40       | 94  | 35  | 69  | 55  | 20 | 35 x 1,5 | 73 7"     |
| 100              | 60                | 70  | -   | 800        | 3/4"    | 19      | 120 | 45  | 93             | 335            | 375     | 35      | 115     | 50       | 120 | 40  | 88  | 75  | 30 | 45 x 1,5 | 88 6"     |
| 125              | 70                | 80  | 90  | 1200       | 3/4"    | 19      | 150 | 58  | 98             | 365            | 415     | 35      | 145     | 50       | 120 | 40  | 88  | 75  | 30 | 58 x 1,5 | 103 6"    |
| 140              | 80                | 90  | 100 | 1200       | 3/4"    | 19      | 165 | 58  | 108            | 393            | 453     | 44      | 160     | 60       | 160 | 50  | 100 | 95  | 30 | 58 x 1,5 | 110 6"    |
| 160              | 90                | 100 | 110 | 1500       | 1"      | 23      | 190 | 65  | 118            | 423            | 493     | 44      | 185     | 60       | 160 | 50  | 100 | 95  | 35 | 65 x 2   | 123 6"    |
| 180              | 100               | 110 | 125 | 1500       | 1"      | 23      | 220 | 80  | 120            | 475            | 555     | 49      | 210     | 70       | 190 | 55  | 115 | 115 | 35 | 80 x 2   | 135 6"    |
| 200              | 110               | 125 | 140 | 1500       | 1"      | 23      | 230 | 90  | 130            | 511            | 591     | 55      | 230     | 80       | 220 | 60  | 141 | 130 | 35 | 90 x 2   | 145 6"    |
| 220              | 125               | 140 | 160 | 2000       | 1 1/4"  | 28      | 254 | 100 | 145            | 555            | 655     | 60      | 254     | 90       | 250 | 65  | 150 | 150 | 35 | 100 x 2  | 162 5"    |
| 250              | 140               | 160 | 180 | 2000       | 1 1/4"  | 28      | 298 | 110 | 145            | 587            | 687     | 70      | 298     | 100      | 280 | 70  | 165 | 170 | 35 | 110 x 2  | 184 7"    |
| 280              | 160               | 180 | 200 | 2000       | 1 1/4"  | 28      | 323 | 120 | 165            | 637            | 757     | 70      | 323     | 110      | 310 | 80  | 185 | 190 | 35 | 120 x 2  | 197 6"    |
| 320              | 160               | 180 | -   | 2500       | 1 1/2"  | 40      | 368 | 125 | 180            | 710            | 830     | 85      | 368     | 120      | 335 | 90  | 200 | 215 | 40 | 125 x 3  | 224 6"    |
| 320              | 200               | 220 | -   | 2500       | 1 1/2"  | 40      | 368 | 125 | 180            | 710            | 830     | 85      | 368     | 120      | 335 | 90  | 200 | 215 | 40 | 125 x 3  | 224 6"    |
| 360              | 180               | 200 | -   | 2500       | 1 1/2"  | 43      | 419 | 125 | 190            | 780            | 930     | 90      | 419     | 140      | 390 | 110 | 230 | 245 | 50 | 125 x 3  | 250 7"    |
| 360              | 220               | 250 | -   | 2500       | 1 1/2"  | 43      | 419 | 135 | 190            | 780            | 930     | 90      | 419     | 140      | 390 | 110 | 230 | 245 | 50 | 135 x 3  | 250 7"    |
| 400              | 200               | 220 | -   | 2500       | 1 1/2"  | 43      | 457 | 135 | 205            | 840            | 990     | 105     | 457     | 160      | 450 | 130 | 260 | 275 | 50 | 135 x 3  | 275 8"    |
| 400              | 250               | 280 | -   | 2500       | 1 1/2"  | 43      | 457 | 150 | 205            | 840            | 990     | 105     | 457     | 160      | 450 | 130 | 260 | 275 | 50 | 150 x 3  | 275 8"    |
| 450              | 220               | 250 | -   | 3000       | 1 1/2"  | 50      | 508 | 150 | 220            | 930            | 1110    | 105     | 508     | 180      | 500 | 140 | 280 | 300 | 60 | 150 x 3  | 294 6"    |
| 450              | 280               | 320 | -   | 3000       | 1 1/2"  | 50      | 508 | 170 | 220            | 930            | 1110    | 105     | 508     | 180      | 500 | 140 | 280 | 300 | 60 | 170 x 3  | 294 6"    |
| 500              | 250               | 280 | -   | 3000       | 1 1/2"  | 50      | 572 | 170 | 230            | 985            | 1165    | 130     | 572     | 200      | 560 | 160 | 300 | 330 | 60 | 170 x 3  | 326 7"    |
| 500              | 320               | 360 | -   | 3000       | 1 1/2"  | 50      | 572 | 190 | 230            | 985            | 1165    | 130     | 572     | 200      | 560 | 160 | 300 | 330 | 60 | 190 x 4  | 326 7"    |



| Piston<br>Kolben | Röd<br>Stange |     | x   | A<br>G/BSP | AB     | BD | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD   | GO  | GB  | GD  | GHB | GL  | SH  | SD       | AH       | GA  |     |
|------------------|---------------|-----|-----|------------|--------|----|-----|-----|----------------|----------------|------|-----|-----|-----|-----|-----|-----|----------|----------|-----|-----|
| Zuiger<br>Ø      | Ø 1           | Ø 2 | Ø 3 |            |        |    |     |     |                |                |      |     |     |     |     |     |     |          | M        |     |     |
| 25               | 16            | -   | -   |            | 3/8"   | 13 | 35  | 16  | 57             | 180            | -    | 35  | 20  | 30  | 50  | 35  | 15  | 16 x 1,5 | 38       | 25  |     |
| 32               | 18            | 22  | -   |            | 3/8"   | 13 | 42  | 16  | 60             | 183            | -    | 42  | 20  | 30  | 50  | 35  | 15  | 16 x 1,5 | 41       | 25  |     |
| 40               | 22            | 28  | -   |            | 3/8"   | 13 | 55  | 16  | 60             | 208            | -    | 50  | 25  | 40  | 60  | 40  | 20  | 16 x 1,5 | 45       | 30  |     |
| 50               | 28            | 35  | -   |            | 3/8"   | 13 | 65  | 22  | 60             | 213            | -    | 60  | 30  | 50  | 70  | 45  | 25  | 20       | 22 x 1,5 | 50  | 35  |
| 65               | 35            | 45  | -   |            | 1/2"   | 15 | 80  | 28  | 64             | 238            | -    | 80  | 35  | 60  | 80  | 55  | 30  | 20       | 28 x 1,5 | 65  | 40  |
| 80               | 45            | 55  | -   | 800        | 1/2"   | 15 | 95  | 35  | 83             | 273            | 308  | 95  | 40  | 80  | 90  | 60  | 35  | 20       | 35 x 1,5 | 73  | 45  |
| 100              | 60            | 70  | -   | 800        | 3/4"   | 19 | 120 | 45  | 93             | 322            | 362  | 115 | 50  | 100 | 100 | 75  | 45  | 30       | 45 x 1,5 | 88  | 50  |
| 125              | 70            | 80  | 90  | 1200       | 3/4"   | 19 | 150 | 58  | 98             | 362            | 412  | 145 | 50  | 100 | 100 | 85  | 60  | 30       | 58 x 1,5 | 103 | 50  |
| 140              | 80            | 90  | 100 | 1200       | 3/4"   | 19 | 165 | 58  | 108            | 398            | 458  | 160 | 60  | 120 | 120 | 105 | 70  | 30       | 58 x 1,5 | 110 | 60  |
| 160              | 90            | 100 | 110 | 1500       | 1"     | 23 | 190 | 65  | 118            | 428            | 498  | 185 | 60  | 120 | 120 | 105 | 80  | 35       | 65 x 2   | 123 | 60  |
| 180              | 100           | 110 | 125 | 1500       | 1"     | 23 | 220 | 80  | 120            | 490            | 570  | 210 | 70  | 140 | 130 | 130 | 90  | 35       | 80 x 2   | 135 | 65  |
| 200              | 110           | 125 | 140 | 1500       | 1"     | 23 | 230 | 90  | 130            | 515            | 595  | 230 | 80  | 160 | 140 | 145 | 95  | 35       | 90 x 2   | 145 | 70  |
| 220              | 125           | 140 | 160 | 2000       | 1 1/4" | 28 | 254 | 100 | 145            | 570            | 670  | 254 | 90  | 180 | 155 | 165 | 110 | 35       | 100 x 2  | 162 | 80  |
| 250              | 140           | 160 | 180 | 2000       | 1 1/4" | 28 | 298 | 110 | 145            | 612            | 712  | 298 | 100 | 200 | 165 | 190 | 130 | 35       | 110 x 2  | 184 | 85  |
| 280              | 160           | 180 | 200 | 2000       | 1 1/4" | 28 | 323 | 120 | 165            | 662            | 782  | 323 | 110 | 220 | 180 | 210 | 140 | 35       | 120 x 2  | 197 | 95  |
| 320              | 160           | 180 | -   | 2500       | 1 1/2" | 40 | 368 | 125 | 180            | 750            | 870  | 368 | 120 | 240 | 215 | 240 | 145 | 40       | 125 x 3  | 224 | 110 |
| 320              | 200           | 220 | -   | 2500       | 1 1/2" | 40 | 368 | 125 | 180            | 750            | 870  | 368 | 120 | 240 | 215 | 240 | 145 | 40       | 125 x 3  | 224 | 110 |
| 360              | 180           | 200 | -   | 2500       | 1 1/2" | 43 | 419 | 125 | 190            | 820            | 970  | 419 | 140 | 280 | 250 | 270 | 165 | 50       | 125 x 3  | 250 | 130 |
| 360              | 220           | 250 | -   | 2500       | 1 1/2" | 43 | 419 | 135 | 190            | 820            | 970  | 419 | 140 | 280 | 250 | 270 | 165 | 50       | 135 x 3  | 250 | 130 |
| 400              | 200           | 220 | -   | 2500       | 1 1/2" | 43 | 457 | 135 | 205            | 885            | 1015 | 457 | 160 | 320 | 280 | 305 | 190 | 50       | 135 x 3  | 275 | 150 |
| 400              | 250           | 280 | -   | 2500       | 1 1/2" | 43 | 457 | 150 | 205            | 885            | 1015 | 457 | 160 | 320 | 280 | 305 | 190 | 50       | 150 x 3  | 275 | 150 |
| 450              | 220           | 250 | -   | 3000       | 1 1/2" | 50 | 508 | 150 | 220            | 980            | 1160 | 508 | 180 | 360 | 310 | 330 | 215 | 60       | 150 x 3  | 294 | 170 |
| 450              | 280           | 320 | -   | 3000       | 1 1/2" | 50 | 508 | 170 | 220            | 980            | 1160 | 508 | 180 | 360 | 310 | 330 | 215 | 60       | 170 x 3  | 294 | 170 |
| 500              | 250           | 280 | -   | 3000       | 1 1/2" | 50 | 572 | 170 | 230            | 1050           | 1230 | 572 | 200 | 400 | 350 | 365 | 235 | 60       | 170 x 3  | 326 | 190 |
| 500              | 320           | 360 | -   | 3000       | 1 1/2" | 50 | 572 | 190 | 230            | 1050           | 1230 | 572 | 200 | 400 | 350 | 365 | 235 | 60       | 190 x 4  | 326 | 190 |

200 bar

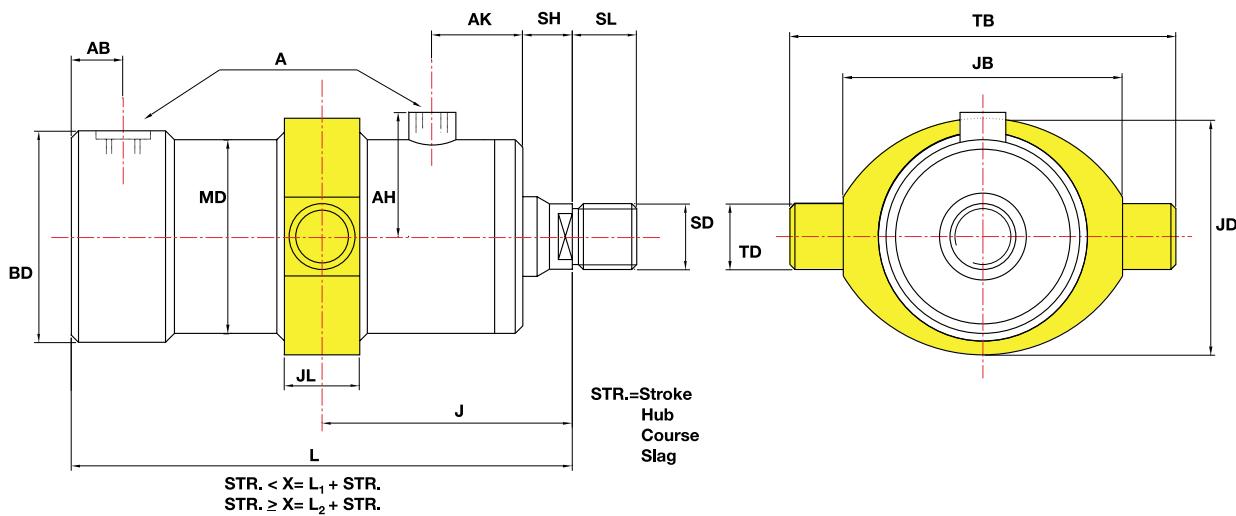
Intermediate trunnion mounting

ZT

Schwenkzapfen in Zylindermitte

Tourillons intermédiaires

Zwenktappen



| Piston<br>Kolben | Rod<br>Stange |     | x   |       |        |     |     |                  |                  |     |     |     |     |                |                |     |     |    |          |     |     |      |     |
|------------------|---------------|-----|-----|-------|--------|-----|-----|------------------|------------------|-----|-----|-----|-----|----------------|----------------|-----|-----|----|----------|-----|-----|------|-----|
| Piston<br>Tige   | Tige          |     |     | A     | AB     | BD  | SL  | J <sub>min</sub> | J <sub>max</sub> | JB  | JD  | JL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD  | SH  | SD | AH       | TB  | TD  | STR. |     |
| Zuiger<br>Ø      | Stang<br>Ø 1  | Ø 2 | Ø 3 | G/BSP | Ø      | =L- |     |                  |                  |     |     |     |     |                |                | Ø   | M   |    |          | Ø8  |     | min  |     |
| 25               | 16            | -   | -   | -     | 3/8"   | 13  | 35  | 16               | 122              | 65  | 45  | 45  | 30  | 57             | 145            | -   | 35  | 15 | 16 x 1,5 | 38  | 65  | 18   | 37  |
| 32               | 18            | 22  | -   | -     | 3/8"   | 13  | 42  | 16               | 125              | 67  | 52  | 52  | 30  | 60             | 148            | -   | 42  | 15 | 16 x 1,5 | 41  | 80  | 22   | 39  |
| 40               | 22            | 28  | -   | -     | 3/8"   | 13  | 55  | 16               | 130              | 67  | 70  | 70  | 30  | 60             | 168            | -   | 50  | 20 | 16 x 1,5 | 45  | 105 | 25   | 24  |
| 50               | 28            | 35  | -   | -     | 3/8"   | 13  | 65  | 22               | 135              | 72  | 80  | 80  | 40  | 60             | 168            | -   | 60  | 20 | 22 x 1,5 | 50  | 118 | 30   | 34  |
| 65               | 35            | 45  | -   | -     | 1/2"   | 15  | 80  | 28               | 144              | 83  | 100 | 105 | 40  | 64             | 183            | -   | 80  | 20 | 28 x 1,5 | 65  | 148 | 35   | 44  |
| 80               | 45            | 55  | -   | 800   | 1/2"   | 15  | 95  | 35               | 168              | 86  | 130 | 120 | 50  | 83             | 213            | 248 | 95  | 20 | 35 x 1,5 | 73  | 184 | 45   | 41  |
| 100              | 60            | 70  | -   | 800   | 3/4"   | 19  | 120 | 45               | 198              | 100 | 165 | 140 | 60  | 93             | 247            | 287 | 115 | 30 | 45 x 1,5 | 88  | 230 | 55   | 51  |
| 125              | 70            | 80  | 90  | 1200  | 3/4"   | 19  | 150 | 58               | 213              | 111 | 185 | 180 | 80  | 98             | 277            | 327 | 145 | 30 | 58 x 1,5 | 103 | 280 | 65   | 47  |
| 140              | 80            | 90  | 100 | 1200  | 3/4"   | 19  | 165 | 58               | 233              | 122 | 210 | 195 | 90  | 108            | 293            | 353 | 160 | 30 | 58 x 1,5 | 110 | 320 | 75   | 62  |
| 160              | 90            | 100 | 110 | 1500  | 1"     | 23  | 190 | 65               | 256              | 137 | 235 | 220 | 100 | 118            | 323            | 393 | 185 | 35 | 65 x 2   | 123 | 360 | 85   | 70  |
| 180              | 100           | 110 | 125 | 1500  | 1"     | 23  | 220 | 80               | 268              | 146 | 260 | 250 | 120 | 120            | 360            | 440 | 210 | 35 | 80 x 2   | 135 | 390 | 100  | 54  |
| 200              | 110           | 125 | 140 | 1500  | 1"     | 23  | 230 | 90               | 283              | 151 | 300 | 290 | 130 | 130            | 370            | 450 | 230 | 35 | 90 x 2   | 145 | 440 | 110  | 64  |
| 220              | 125           | 140 | 160 | 2000  | 1 1/4" | 28  | 254 | 100              | 315              | 171 | 320 | 325 | 140 | 145            | 405            | 505 | 254 | 35 | 100 x 2  | 162 | 500 | 120  | 81  |
| 250              | 140           | 160 | 180 | 2000  | 1 1/4" | 28  | 298 | 110              | 320              | 176 | 360 | 350 | 150 | 145            | 422            | 522 | 298 | 35 | 110 x 2  | 184 | 550 | 130  | 74  |
| 280              | 160           | 180 | 200 | 2000  | 1 1/4" | 28  | 323 | 120              | 350              | 185 | 400 | 390 | 170 | 165            | 452            | 572 | 323 | 35 | 120 x 2  | 197 | 620 | 150  | 83  |
| 320              | 160           | 180 | -   | 2500  | 1 1/2" | 40  | 368 | 125              | 398              | 235 | 450 | 420 | 180 | 180            | 510            | 630 | 368 | 40 | 125 x 3  | 224 | 680 | 160  | 108 |
| 320              | 200           | 220 | -   | 2500  | 1 1/2" | 40  | 368 | 125              | 398              | 235 | 450 | 420 | 180 | 180            | 510            | 630 | 368 | 40 | 125 x 3  | 224 | 680 | 160  | 108 |
| 360              | 180           | 200 | -   | 2500  | 1 1/2" | 43  | 419 | 125              | 423              | 250 | 500 | 480 | 180 | 190            | 550            | 700 | 419 | 50 | 125 x 3  | 250 | 730 | 170  | 108 |
| 360              | 220           | 250 | -   | 2500  | 1 1/2" | 43  | 419 | 135              | 423              | 250 | 500 | 480 | 180 | 190            | 550            | 700 | 419 | 50 | 135 x 3  | 250 | 730 | 170  | 108 |
| 400              | 200           | 220 | -   | 2500  | 1 1/2" | 43  | 457 | 135              | 448              | 260 | 550 | 540 | 200 | 205            | 580            | 710 | 457 | 50 | 135 x 3  | 275 | 780 | 180  | 113 |
| 400              | 250           | 280 | -   | 2500  | 1 1/2" | 43  | 457 | 150              | 448              | 260 | 550 | 540 | 200 | 205            | 580            | 710 | 457 | 50 | 150 x 3  | 275 | 780 | 180  | 113 |
| 450              | 220           | 250 | -   | 3000  | 1 1/2" | 50  | 508 | 150              | 518              | 310 | 600 | 580 | 250 | 220            | 650            | 830 | 508 | 60 | 150 x 3  | 294 | 840 | 220  | 148 |
| 450              | 280           | 320 | -   | 3000  | 1 1/2" | 50  | 508 | 170              | 518              | 310 | 600 | 580 | 250 | 220            | 650            | 830 | 508 | 60 | 170 x 3  | 294 | 840 | 220  | 148 |
| 500              | 250           | 280 | -   | 3000  | 1 1/2" | 50  | 572 | 170              | 558              | 325 | 660 | 630 | 280 | 230            | 685            | 865 | 572 | 60 | 170 x 3  | 326 | 920 | 250  | 153 |
| 500              | 320           | 360 | -   | 3000  | 1 1/2" | 50  | 572 | 190              | 558              | 325 | 660 | 630 | 280 | 230            | 685            | 865 | 572 | 60 | 190 x 4  | 326 | 920 | 250  | 153 |

Foot mounting

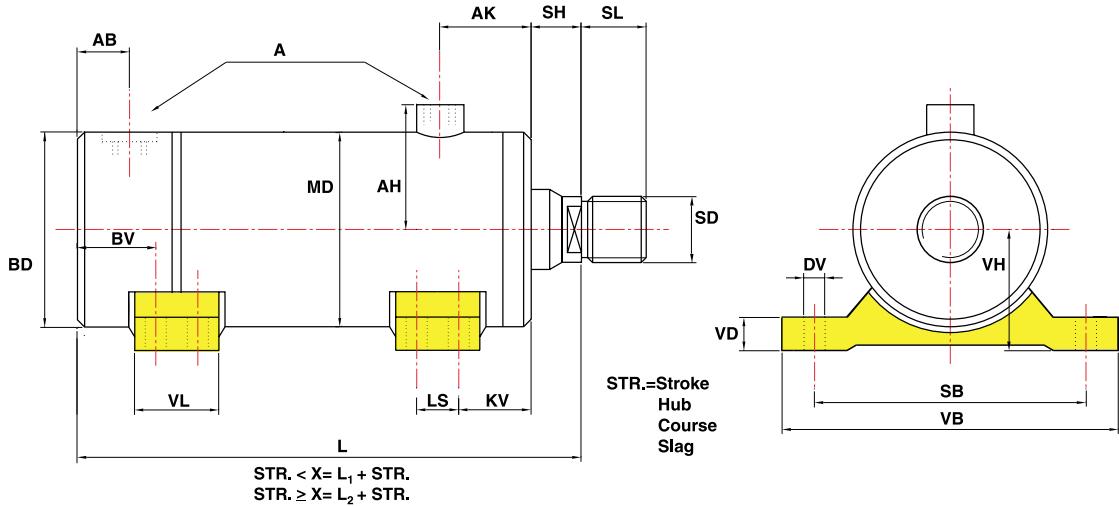
200 bar

Fußbefestigung

VN

Fixation par pattes

Voeten



| Piston | Röd    |     |     | x    | A     | AB | BD  | SB  | BV | DV       | SL | AK  | KV | L <sub>1</sub> | L <sub>2</sub> | LS | MD  | SH | SD       | AH  | VB  | VD | VH  | VL  |
|--------|--------|-----|-----|------|-------|----|-----|-----|----|----------|----|-----|----|----------------|----------------|----|-----|----|----------|-----|-----|----|-----|-----|
| Kolben | Stange |     |     |      | G/BSP | Ø  |     |     | Ø  |          |    |     |    |                |                |    | Ø   | M  |          |     |     |    |     |     |
| Piston | Tige   |     |     |      |       |    |     |     |    |          |    |     |    |                |                |    |     |    |          |     |     |    |     |     |
| Zuiger | Stang  |     |     |      |       |    |     |     |    |          |    |     |    |                |                |    |     |    |          |     |     |    |     |     |
| Ø      | Ø 1    | Ø 2 | Ø 3 |      |       |    |     |     |    |          |    |     |    |                |                |    |     |    |          |     |     |    |     |     |
| 25     | 16     | -   | -   | -    | 3/8"  | 13 | 35  | 60  | 18 | 6,6 (8x) | 16 | 57  | 38 | 145            | -              | 15 | 35  | 15 | 16 x 1,5 | 38  | 80  | 8  | 24  | 30  |
| 32     | 18     | 22  | -   | -    | 3/8"  | 13 | 42  | 70  | 18 | 6,6 (8x) | 16 | 60  | 38 | 148            | -              | 15 | 42  | 15 | 16 x 1,5 | 41  | 90  | 10 | 28  | 30  |
| 40     | 22     | 28  | -   | -    | 3/8"  | 13 | 55  | 80  | 20 | 9 (8x)   | 16 | 60  | 40 | 168            | -              | 20 | 55  | 20 | 16 x 1,5 | 48  | 105 | 10 | 35  | 40  |
| 50     | 28     | 35  | -   | -    | 3/8"  | 13 | 65  | 95  | 20 | 9 (8x)   | 22 | 60  | 40 | 168            | -              | 20 | 65  | 20 | 22 x 1,5 | 53  | 120 | 10 | 40  | 40  |
| 65     | 35     | 45  | -   | -    | 1/2"  | 15 | 80  | 120 | 23 | 11 (8x)  | 28 | 64  | 43 | 183            | -              | 25 | 80  | 20 | 28 x 1,5 | 65  | 150 | 15 | 50  | 50  |
| 80     | 45     | 55  | -   | 800  | 1/2"  | 15 | 95  | 135 | 23 | 11 (8x)  | 35 | 83  | 38 | 213            | 248            | 25 | 95  | 20 | 35 x 1,5 | 73  | 170 | 20 | 60  | 50  |
| 100    | 60     | 70  | -   | 800  | 3/4"  | 19 | 120 | 160 | 25 | 14 (8x)  | 45 | 93  | 40 | 247            | 287            | 30 | 120 | 30 | 45 x 1,5 | 88  | 200 | 30 | 75  | 60  |
| 125    | 70     | 80  | 90  | 1200 | 3/4"  | 19 | 150 | 200 | 30 | 18 (8x)  | 58 | 98  | 45 | 277            | 327            | 40 | 150 | 30 | 58 x 1,5 | 105 | 240 | 30 | 90  | 80  |
| 140    | 80     | 90  | 100 | 1200 | 3/4"  | 19 | 165 | 230 | 45 | 22 (8x)  | 58 | 108 | 65 | 293            | 353            | 50 | 165 | 30 | 58 x 1,5 | 113 | 280 | 30 | 100 | 100 |
| 160    | 90     | 100 | 110 | 1500 | 1"    | 23 | 185 | 250 | 45 | 22 (8x)  | 65 | 118 | 65 | 323            | 393            | 50 | 185 | 35 | 65 x 2   | 123 | 300 | 40 | 120 | 100 |
| 180    | 100    | 110 | 125 | 1500 | 1"    | 23 | 210 | 275 | 55 | 26 (8x)  | 80 | 120 | 75 | 360            | 440            | 60 | 210 | 35 | 80 x 2   | 135 | 330 | 50 | 135 | 120 |

**200 bar**

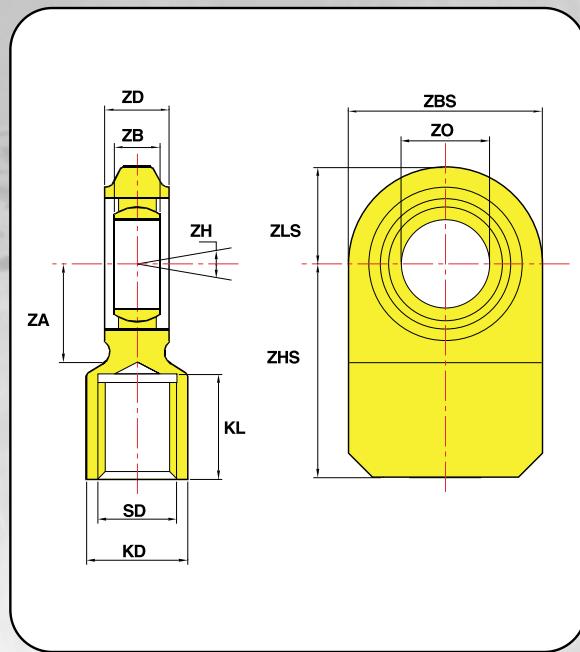
Rod spherical eye mounting

**ZS**

Gelenkauge an Kolbenstange

Oeillet à rotule sur la tige

Zwenklager aan stang

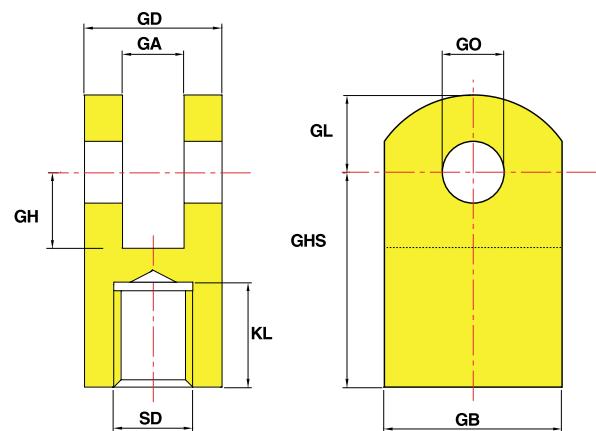
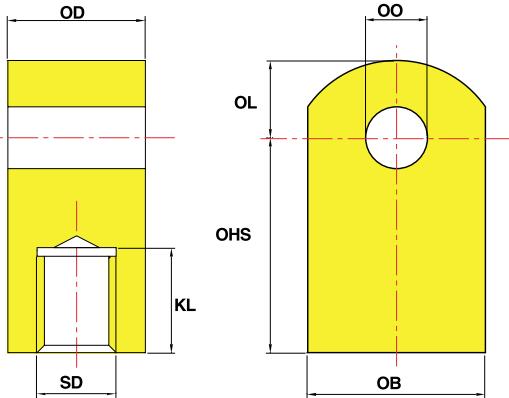


| Piston<br>Kolben<br>Piston<br>Zuiger | Rod<br>Stange<br>Tige<br>Stang |     |     | KL  | KD  | ZB  | ZO  | ZBS | ZD  | ZHS | ZLS | SD       | ZA  | ZH   |
|--------------------------------------|--------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|-----|------|
| Ø                                    | Ø 1                            | Ø 2 | Ø 3 |     |     | Ø   | Ø   |     |     |     | M   |          |     | max. |
| 25                                   | 16                             | -   | -   | 17  | 25  | 16  | 20  | 56  | 19  | 50  | 28  | 16 x 1,5 | 25  | 9°   |
| 32                                   | 18                             | 22  | -   | 17  | 25  | 16  | 20  | 56  | 19  | 50  | 28  | 16 x 1,5 | 25  | 9°   |
| 40                                   | 22                             | 28  | -   | 17  | 25  | 20  | 25  | 56  | 23  | 50  | 28  | 16 x 1,5 | 28  | 7°   |
| 50                                   | 28                             | 35  | -   | 23  | 32  | 22  | 30  | 64  | 28  | 60  | 32  | 22 x 1,5 | 30  | 6°   |
| 65                                   | 35                             | 45  | -   | 29  | 40  | 25  | 35  | 78  | 30  | 70  | 39  | 28 x 1,5 | 38  | 6°   |
| 80                                   | 45                             | 55  | -   | 37  | 55  | 28  | 40  | 94  | 35  | 85  | 55  | 35 x 1,5 | 39  | 7°   |
| 100                                  | 60                             | 70  | -   | 48  | 70  | 35  | 50  | 120 | 40  | 135 | 75  | 45 x 1,5 | 69  | 6°   |
| 125                                  | 70                             | 80  | 90  | 61  | 100 | 35  | 50  | 120 | 40  | 150 | 75  | 58 x 1,5 | 69  | 6°   |
| 140                                  | 80                             | 90  | 100 | 61  | 100 | 44  | 60  | 160 | 50  | 160 | 95  | 58 x 1,5 | 74  | 6°   |
| 160                                  | 90                             | 100 | 110 | 68  | 110 | 44  | 60  | 160 | 50  | 160 | 95  | 65 x 2   | 74  | 6°   |
| 180                                  | 100                            | 110 | 125 | 84  | 130 | 49  | 70  | 190 | 55  | 190 | 115 | 80 x 2   | 87  | 6°   |
| 200                                  | 110                            | 125 | 140 | 94  | 140 | 55  | 80  | 220 | 60  | 225 | 130 | 90 x 2   | 95  | 6°   |
| 220                                  | 125                            | 140 | 160 | 104 | 150 | 60  | 90  | 250 | 65  | 255 | 150 | 100 x 2  | 115 | 5°   |
| 250                                  | 140                            | 160 | 180 | 114 | 160 | 70  | 100 | 280 | 70  | 290 | 170 | 110 x 2  | 125 | 7°   |
| 280                                  | 160                            | 180 | 200 | 125 | 180 | 70  | 110 | 310 | 80  | 320 | 190 | 120 x 2  | 140 | 6°   |
| 320                                  | 160                            | 180 | -   | 130 | 180 | 85  | 120 | 335 | 90  | 340 | 215 | 125 x 3  | 150 | 6°   |
| 320                                  | 200                            | 220 | -   | 130 | 180 | 85  | 120 | 335 | 90  | 340 | 215 | 125 x 3  | 150 | 6°   |
| 360                                  | 180                            | 200 | -   | 130 | 180 | 90  | 140 | 390 | 110 | 370 | 245 | 125 x 3  | 170 | 7°   |
| 360                                  | 220                            | 250 | -   | 140 | 200 | 90  | 140 | 390 | 110 | 370 | 245 | 135 x 3  | 170 | 7°   |
| 400                                  | 200                            | 220 | -   | 140 | 200 | 105 | 160 | 450 | 130 | 390 | 275 | 135 x 3  | 200 | 8°   |
| 400                                  | 250                            | 280 | -   | 155 | 220 | 105 | 160 | 450 | 130 | 390 | 275 | 150 x 3  | 200 | 8°   |
| 450                                  | 220                            | 250 | -   | 155 | 220 | 105 | 180 | 500 | 140 | 430 | 300 | 150 x 3  | 220 | 6°   |
| 450                                  | 280                            | 320 | -   | 175 | 260 | 105 | 180 | 500 | 140 | 430 | 300 | 170 x 3  | 220 | 6°   |
| 500                                  | 250                            | 280 | -   | 175 | 260 | 130 | 200 | 560 | 160 | 470 | 330 | 170 x 3  | 240 | 7°   |
| 500                                  | 320                            | 360 | -   | 195 | 280 | 130 | 200 | 560 | 160 | 470 | 330 | 190 x 4  | 240 | 7°   |

Rod Eye Mounting / Double clevis at rod  
Schwenkauge an Kolbenstange / Gabel an Kolbenstange

200 bar  
OS / GS

Oeillet sur la tige / Fourche sur la tige  
Oog aan stang / Gaffel aan stang

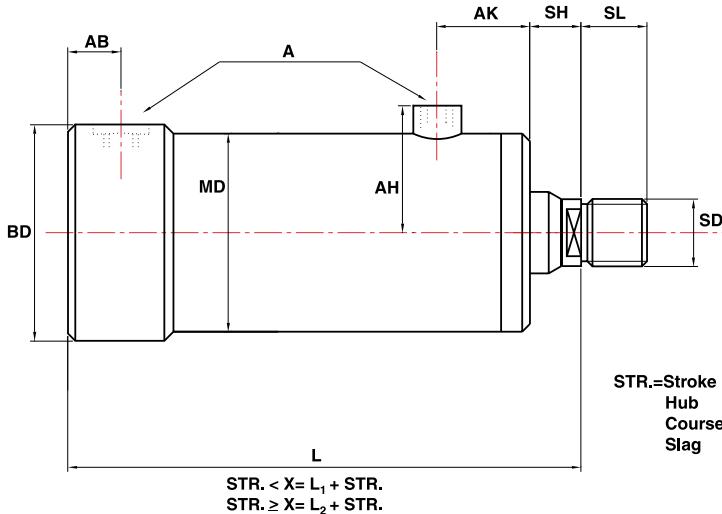


| Piston | Rod         |     |     |     |     |     |             |    |  |  |  |
|--------|-------------|-----|-----|-----|-----|-----|-------------|----|--|--|--|
| Kolben | Stange      |     |     |     |     |     |             |    |  |  |  |
| Piston | Tige        |     |     |     |     |     |             |    |  |  |  |
| Zuiger | Stang       | KL  | OO  | OB  | OD  | OHS | OL          | SD |  |  |  |
| Ø      | Ø 1 Ø 2 Ø 3 |     | ØE8 |     |     |     | M           |    |  |  |  |
| 25     | 16 - -      | 17  | 15  | 30  | 20  | 40  | 15 16 x 1,5 |    |  |  |  |
| 32     | 18 22 -     | 17  | 15  | 30  | 20  | 40  | 15 16 x 1,5 |    |  |  |  |
| 40     | 22 28 -     | 17  | 20  | 40  | 25  | 45  | 20 16 x 1,5 |    |  |  |  |
| 50     | 28 35 -     | 23  | 30  | 50  | 30  | 50  | 25 22 x 1,5 |    |  |  |  |
| 65     | 35 45 -     | 29  | 35  | 60  | 40  | 60  | 30 28 x 1,5 |    |  |  |  |
| 80     | 45 55 -     | 37  | 40  | 70  | 50  | 70  | 40 35 x 1,5 |    |  |  |  |
| 100    | 60 70 -     | 48  | 50  | 90  | 60  | 90  | 45 45 x 1,5 |    |  |  |  |
| 125    | 70 80 90    | 61  | 60  | 100 | 70  | 115 | 60 58 x 1,5 |    |  |  |  |
| 140    | 80 90 100   | 61  | 65  | 120 | 80  | 125 | 70 58 x 1,5 |    |  |  |  |
| 160    | 90 100 110  | 68  | 70  | 140 | 90  | 140 | 80 65 x 2   |    |  |  |  |
| 180    | 100 110 125 | 84  | 80  | 160 | 98  | 160 | 90 80 x 2   |    |  |  |  |
| 200    | 110 125 140 | 94  | 90  | 160 | 118 | 170 | 95 90 x 2   |    |  |  |  |
| 220    | 125 140 160 | 104 | 100 | 180 | 118 | 190 | 110 100 x 2 |    |  |  |  |
| 250    | 140 160 180 | 114 | 120 | 200 | 138 | 210 | 130 110 x 2 |    |  |  |  |
| 280    | 160 180 200 | 125 | 130 | 220 | 158 | 240 | 140 120 x 2 |    |  |  |  |
| 320    | 160 180 -   | 130 | 150 | 230 | 176 | 255 | 145 125 x 3 |    |  |  |  |
| 320    | 200 220 -   | 130 | 150 | 230 | 176 | 255 | 145 125 x 3 |    |  |  |  |
| 360    | 180 200 -   | 130 | 170 | 270 | 196 | 275 | 165 125 x 3 |    |  |  |  |
| 360    | 220 250 -   | 140 | 170 | 270 | 196 | 275 | 165 135 x 3 |    |  |  |  |
| 400    | 200 220 -   | 140 | 190 | 300 | 216 | 300 | 190 135 x 3 |    |  |  |  |
| 400    | 250 280 -   | 155 | 190 | 300 | 216 | 300 | 190 150 x 3 |    |  |  |  |
| 450    | 220 250 -   | 155 | 210 | 350 | 236 | 340 | 215 150 x 3 |    |  |  |  |
| 450    | 280 320 -   | 175 | 210 | 350 | 236 | 340 | 215 170 x 3 |    |  |  |  |
| 500    | 250 280 -   | 175 | 240 | 390 | 256 | 380 | 235 170 x 3 |    |  |  |  |
| 500    | 320 360 -   | 195 | 240 | 390 | 256 | 380 | 235 190 x 4 |    |  |  |  |

| Piston | Rod         |     |     |     |     |     |             |    |    |          |   |
|--------|-------------|-----|-----|-----|-----|-----|-------------|----|----|----------|---|
| Kolben | Stange      |     |     |     |     |     |             |    |    |          |   |
| Piston | Tige        |     |     |     |     |     |             |    |    |          |   |
| Zuiger | Stang       | KL  | GO  | GB  | GD  | GHS | GL          | GA | GH | SD       | M |
| Ø      | Ø 1 Ø 2 Ø 3 |     | ØE8 |     |     |     | M           |    |    |          |   |
| 25     | 16 - -      | 17  | 20  | 30  | 50  | 60  | 15          | 25 | 35 | 16 x 1,5 |   |
| 32     | 18 22 -     | 17  | 20  | 30  | 50  | 60  | 15          | 25 | 35 | 16 x 1,5 |   |
| 40     | 22 28 -     | 17  | 25  | 40  | 60  | 65  | 20          | 30 | 40 | 16 x 1,5 |   |
| 50     | 28 35 -     | 23  | 30  | 50  | 70  | 80  | 25          | 35 | 45 | 22 x 1,5 |   |
| 65     | 35 45 -     | 29  | 35  | 60  | 80  | 100 | 30          | 40 | 55 | 28 x 1,5 |   |
| 80     | 45 55 -     | 37  | 40  | 80  | 90  | 110 | 40          | 45 | 60 | 35 x 1,5 |   |
| 100    | 60 70 -     | 48  | 50  | 100 | 100 | 140 | 55          | 50 | 75 | 45 x 1,5 |   |
| 125    | 70 80 90    | 61  | 60  | 120 | 80  | 125 | 70 58 x 1,5 |    |    |          |   |
| 140    | 80 90 100   | 61  | 65  | 120 | 80  | 125 | 70 58 x 1,5 |    |    |          |   |
| 160    | 90 100 110  | 68  | 70  | 140 | 90  | 140 | 80 65 x 2   |    |    |          |   |
| 180    | 100 110 125 | 84  | 80  | 160 | 98  | 160 | 90 80 x 2   |    |    |          |   |
| 200    | 110 125 140 | 94  | 90  | 160 | 118 | 170 | 95 90 x 2   |    |    |          |   |
| 220    | 125 140 160 | 104 | 100 | 180 | 118 | 190 | 110 100 x 2 |    |    |          |   |
| 250    | 140 160 180 | 114 | 120 | 200 | 138 | 210 | 130 110 x 2 |    |    |          |   |
| 280    | 160 180 200 | 125 | 130 | 220 | 158 | 240 | 140 120 x 2 |    |    |          |   |
| 320    | 160 180 -   | 130 | 150 | 230 | 176 | 255 | 145 125 x 3 |    |    |          |   |
| 320    | 200 220 -   | 130 | 150 | 230 | 176 | 255 | 145 125 x 3 |    |    |          |   |
| 360    | 180 200 -   | 130 | 170 | 270 | 196 | 275 | 165 125 x 3 |    |    |          |   |
| 360    | 220 250 -   | 140 | 170 | 270 | 196 | 275 | 165 135 x 3 |    |    |          |   |
| 400    | 200 220 -   | 140 | 190 | 300 | 216 | 300 | 190 135 x 3 |    |    |          |   |
| 400    | 250 280 -   | 155 | 190 | 300 | 216 | 300 | 190 150 x 3 |    |    |          |   |
| 450    | 220 250 -   | 155 | 210 | 350 | 236 | 340 | 215 150 x 3 |    |    |          |   |
| 450    | 280 320 -   | 175 | 210 | 350 | 236 | 340 | 215 170 x 3 |    |    |          |   |
| 500    | 250 280 -   | 175 | 240 | 390 | 256 | 380 | 235 170 x 3 |    |    |          |   |
| 500    | 320 360 -   | 195 | 240 | 390 | 256 | 380 | 235 190 x 4 |    |    |          |   |



• Biggest mobile crane in the world (3800 T. lifting capacity).



| Piston<br>Kolben | Rod<br>Stange |     | x   | A     | AB     | BD | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD  | SH  | SD | AH       |     |
|------------------|---------------|-----|-----|-------|--------|----|-----|-----|----------------|----------------|-----|-----|----|----------|-----|
| Zuiger<br>Ø      | Ø 1           | Ø 2 | Ø 3 | G/BSP | Ø      | Ø  |     |     |                |                | Ø   | M   |    |          |     |
| 25               | 16            | -   | -   | -     | 3/8"   | 13 | 35  | 16  | 57             | 145            | -   | 35  | 15 | 16 x 1,5 | 38  |
| 32               | 18            | 22  | -   | -     | 3/8"   | 13 | 41  | 16  | 60             | 148            | -   | 42  | 15 | 16 x 1,5 | 41  |
| 40               | 22            | 28  | -   | -     | 3/8"   | 13 | 55  | 16  | 60             | 168            | -   | 50  | 20 | 16 x 1,5 | 45  |
| 50               | 28            | 35  | -   | -     | 3/8"   | 13 | 65  | 22  | 60             | 168            | -   | 60  | 20 | 22 x 1,5 | 50  |
| 65               | 35            | 45  | -   | -     | 1/2"   | 15 | 80  | 28  | 64             | 183            | -   | 80  | 20 | 28 x 1,5 | 65  |
| 80               | 45            | 55  | -   | 800   | 1/2"   | 15 | 95  | 35  | 83             | 213            | 248 | 95  | 20 | 35 x 1,5 | 73  |
| 100              | 60            | 70  | -   | 800   | 3/4"   | 19 | 120 | 45  | 93             | 247            | 287 | 120 | 30 | 45 x 1,5 | 90  |
| 125              | 70            | 80  | 90  | 1200  | 3/4"   | 19 | 150 | 58  | 98             | 277            | 327 | 150 | 30 | 58 x 1,5 | 105 |
| 140              | 80            | 90  | 100 | 1200  | 3/4"   | 19 | 165 | 58  | 108            | 293            | 353 | 165 | 30 | 58 x 1,5 | 113 |
| 160              | 90            | 100 | 110 | 1500  | 1"     | 23 | 190 | 65  | 118            | 323            | 393 | 190 | 35 | 65 x 2   | 125 |
| 180              | 100           | 110 | 125 | 1500  | 1"     | 23 | 220 | 80  | 120            | 360            | 440 | 210 | 35 | 80 x 2   | 135 |
| 200              | 110           | 125 | 140 | 1500  | 1"     | 23 | 244 | 90  | 130            | 370            | 450 | 244 | 35 | 90 x 2   | 152 |
| 220              | 125           | 140 | 160 | 2000  | 1 1/4" | 28 | 267 | 100 | 145            | 405            | 505 | 267 | 35 | 100 x 2  | 169 |
| 250              | 140           | 160 | 180 | 2000  | 1 1/4" | 28 | 298 | 110 | 145            | 422            | 522 | 298 | 35 | 110 x 2  | 184 |
| 280              | 160           | 180 | 200 | 2000  | 1 1/4" | 28 | 343 | 120 | 165            | 452            | 572 | 343 | 35 | 120 x 2  | 207 |
| 320              | 160           | 180 | -   | 2500  | 1 1/2" | 40 | 394 | 125 | 190            | 520            | 640 | 394 | 40 | 125 x 3  | 224 |
| 320              | 200           | 220 | -   | 2500  | 1 1/2" | 40 | 394 | 125 | 190            | 520            | 640 | 394 | 40 | 125 x 3  | 224 |
| 360              | 180           | 200 | -   | 2500  | 1 1/2" | 43 | 419 | 125 | 200            | 560            | 710 | 419 | 50 | 125 x 3  | 250 |
| 360              | 220           | 250 | -   | 2500  | 1 1/2" | 43 | 419 | 135 | 200            | 560            | 710 | 419 | 50 | 135 x 3  | 250 |
| 400              | 200           | 220 | -   | 2500  | 1 1/2" | 43 | 470 | 135 | 220            | 595            | 745 | 470 | 50 | 135 x 3  | 275 |
| 400              | 250           | 280 | -   | 2500  | 1 1/2" | 43 | 470 | 150 | 220            | 595            | 745 | 470 | 50 | 150 x 3  | 275 |
| 450              | 220           | 250 | -   | 3000  | 1 1/2" | 50 | 521 | 150 | 230            | 660            | 840 | 521 | 60 | 150 x 3  | 301 |
| 450              | 280           | 320 | -   | 3000  | 1 1/2" | 50 | 521 | 170 | 230            | 660            | 840 | 521 | 60 | 170 x 3  | 301 |
| 500              | 250           | 280 | -   | 3000  | 1 1/2" | 50 | 610 | 170 | 250            | 705            | 885 | 610 | 60 | 170 x 3  | 345 |
| 500              | 320           | 360 | -   | 3000  | 1 1/2" | 50 | 610 | 190 | 250            | 705            | 885 | 610 | 60 | 190 x 4  | 345 |

**250 bar**

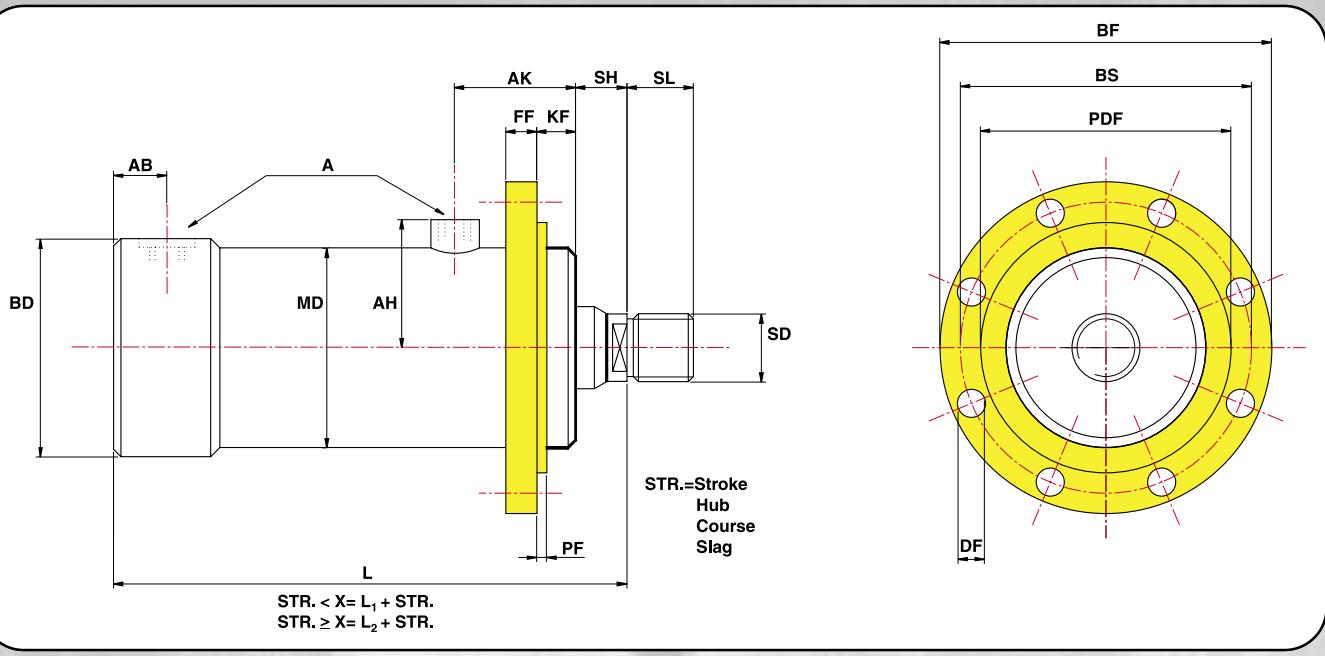
Front flange

**FF**

Flansch am Zylinderkopf

Bride avant

Frontflens



| Piston<br>Kolben | Rod<br>Stange |     | X   | A<br>G/BSP | AB<br>Ø | BD<br>Ø | DF<br>Ø | SL<br>Ø  | FF<br>Ø | BF<br>Ø | KF<br>Ø | AK<br>Ø | L <sub>1</sub> | L <sub>2</sub> | MD<br>Ø | PF<br>Øf8 | PDF<br>Øf8 | SH  | SD | AH       | BS      |
|------------------|---------------|-----|-----|------------|---------|---------|---------|----------|---------|---------|---------|---------|----------------|----------------|---------|-----------|------------|-----|----|----------|---------|
| Ø                | Ø 1           | Ø 2 | Ø 3 |            |         |         |         |          |         |         |         |         |                |                |         |           |            | M   |    |          |         |
| 25               | 16            | -   | -   | -          | 3/8"    | 13      | 35      | 6,6 (4x) | 16      | 12      | 90      | 23      | 57             | 145            | -       | 35        | 3          | 50  | 15 | 16 x 1,5 | 38 70   |
| 32               | 18            | 22  | -   | -          | 3/8"    | 13      | 42      | 9 (4x)   | 16      | 15      | 110     | 23      | 60             | 148            | -       | 42        | 3          | 60  | 15 | 16 x 1,5 | 41 80   |
| 40               | 22            | 28  | -   | -          | 3/8"    | 13      | 55      | 11 (4x)  | 16      | 15      | 130     | 23      | 60             | 168            | -       | 55        | 3          | 70  | 20 | 16 x 1,5 | 48 100  |
| 50               | 28            | 35  | -   | -          | 3/8"    | 13      | 65      | 14 (4x)  | 22      | 18      | 140     | 24      | 60             | 168            | -       | 65        | 4          | 80  | 20 | 22 x 1,5 | 53 110  |
| 65               | 35            | 45  | -   | -          | 1/2"    | 15      | 80      | 14 (8x)  | 28      | 22      | 165     | 24      | 64             | 183            | -       | 80        | 4          | 100 | 20 | 28 x 1,5 | 65 130  |
| 80               | 45            | 55  | -   | 800        | 1/2"    | 15      | 95      | 18 (8x)  | 35      | 31      | 200     | 19      | 83             | 213            | 248     | 95        | 4          | 120 | 20 | 35 x 1,5 | 73 160  |
| 100              | 60            | 70  | -   | 800        | 3/4"    | 19      | 120     | 22 (8x)  | 45      | 32      | 215     | 20      | 93             | 247            | 287     | 120       | 5          | 135 | 30 | 45 x 1,5 | 90 175  |
| 125              | 70            | 80  | 90  | 1200       | 3/4"    | 19      | 150     | 22 (8x)  | 58      | 40      | 245     | 20      | 98             | 277            | 327     | 150       | 5          | 165 | 30 | 58 x 1,5 | 105 205 |
| 140              | 80            | 90  | 100 | 1200       | 3/4"    | 19      | 165     | 26 (8x)  | 58      | 40      | 290     | 25      | 108            | 293            | 353     | 165       | 5          | 180 | 30 | 58 x 1,5 | 113 235 |
| 160              | 90            | 100 | 110 | 1500       | 1"      | 23      | 190     | 26 (8x)  | 65      | 40      | 320     | 25      | 118            | 323            | 393     | 190       | 5          | 205 | 35 | 65 x 2   | 125 265 |
| 180              | 100           | 110 | 125 | 1500       | 1"      | 23      | 220     | 33 (8x)  | 80      | 50      | 360     | 30      | 120            | 360            | 440     | 210       | 5          | 230 | 35 | 80 x 2   | 135 300 |
| 200              | 110           | 125 | 140 | 1500       | 1"      | 23      | 244     | 33 (8x)  | 90      | 50      | 410     | 30      | 130            | 370            | 450     | 244       | 5          | 270 | 35 | 90 x 2   | 152 340 |
| 220              | 125           | 140 | 160 | 2000       | 1 1/4"  | 28      | 267     | 33 (8x)  | 100     | 60      | 420     | 33      | 145            | 405            | 505     | 267       | 8          | 290 | 35 | 100 x 2  | 169 350 |
| 250              | 140           | 160 | 180 | 2000       | 1 1/4"  | 28      | 298     | 39 (8x)  | 110     | 60      | 460     | 33      | 145            | 422            | 522     | 298       | 8          | 310 | 35 | 110 x 2  | 184 390 |
| 280              | 160           | 180 | 200 | 2000       | 1 1/4"  | 28      | 343     | 39 (8x)  | 120     | 60      | 530     | 33      | 165            | 452            | 572     | 343       | 8          | 370 | 35 | 120 x 2  | 207 460 |
| 320              | 160           | 180 | -   | 2500       | 1 1/2"  | 40      | 394     | 39 (12x) | 125     | 75      | 580     | 38      | 190            | 520            | 640     | 394       | 8          | 410 | 40 | 125 x 3  | 237 490 |
| 320              | 200           | 220 | -   | 2500       | 1 1/2"  | 40      | 394     | 39 (12x) | 125     | 75      | 580     | 38      | 190            | 520            | 640     | 394       | 8          | 410 | 40 | 125 x 3  | 237 490 |
| 360              | 180           | 200 | -   | 2500       | 1 1/2"  | 43      | 419     | 39 (16x) | 125     | 85      | 600     | 38      | 200            | 560            | 710     | 419       | 8          | 430 | 50 | 125 x 3  | 250 510 |
| 360              | 220           | 250 | -   | 2500       | 1 1/2"  | 43      | 419     | 39 (16x) | 135     | 85      | 600     | 38      | 200            | 560            | 710     | 419       | 8          | 430 | 50 | 135 x 3  | 250 510 |
| 400              | 200           | 220 | -   | 2500       | 1 1/2"  | 43      | 470     | 39 (16x) | 135     | 95      | 680     | 38      | 220            | 595            | 745     | 470       | 8          | 500 | 50 | 135 x 3  | 275 600 |
| 400              | 250           | 280 | -   | 2500       | 1 1/2"  | 43      | 470     | 39 (16x) | 150     | 95      | 680     | 38      | 220            | 595            | 745     | 470       | 8          | 500 | 50 | 150 x 3  | 275 600 |
| 450              | 220           | 250 | -   | 3000       | 1 1/2"  | 50      | 521     | 45 (16x) | 150     | 110     | 730     | 43      | 230            | 660            | 840     | 521       | 8          | 550 | 60 | 150 x 3  | 301 640 |
| 450              | 280           | 320 | -   | 3000       | 1 1/2"  | 50      | 521     | 45 (16x) | 170     | 110     | 730     | 43      | 230            | 660            | 840     | 521       | 8          | 550 | 60 | 170 x 3  | 301 640 |
| 500              | 250           | 280 | -   | 3000       | 1 1/2"  | 50      | 610     | 45 (20x) | 170     | 120     | 790     | 47      | 250            | 705            | 885     | 610       | 12         | 610 | 60 | 170 x 3  | 345 700 |
| 500              | 320           | 360 | -   | 3000       | 1 1/2"  | 50      | 610     | 45 (20x) | 190     | 120     | 790     | 47      | 250            | 705            | 885     | 610       | 12         | 610 | 60 | 190 x 4  | 345 700 |

FD

FS

PDB

BAB

FB

BD

PB

A

MD

AH

AK

SH

SL

SD

STR.=Stroke  
Hub  
Course  
Slag

STR. < X = L<sub>1</sub> + STR.STR. ≥ X = L<sub>2</sub> + STR.

| Piston | Röd    |     |     |      | A       | BAB | BD  | DB       | SL  | FB  | FD  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD  | PB  | PDB | SH | SD       | AH  | FS  |
|--------|--------|-----|-----|------|---------|-----|-----|----------|-----|-----|-----|-----|----------------|----------------|-----|-----|-----|----|----------|-----|-----|
| Kolben | Stange |     | x   |      | G / BSP |     | Ø   | Ø        |     | Ø   | Ø   |     |                |                | Ø   | ØF8 | M   |    |          | Ø   |     |
| Piston | Tige   |     |     |      |         |     |     |          |     |     |     |     |                |                |     |     |     |    |          |     |     |
| Zuiger | Stang  |     |     |      |         |     |     |          |     |     |     |     |                |                |     |     |     |    |          |     |     |
| Ø      | Ø 1    | Ø 2 | Ø 3 |      |         |     |     |          |     |     |     |     |                |                |     |     |     |    |          |     |     |
| 25     | 16     | -   | -   | -    | 3/8"    | 35  | 35  | 6,6 (4x) | 16  | 12  | 90  | 57  | 167            | -              | 35  | 3   | 50  | 15 | 16 x 1,5 | 38  | 70  |
| 32     | 18     | 22  | -   | -    | 3/8"    | 38  | 42  | 9 (4x)   | 16  | 15  | 110 | 60  | 173            | -              | 42  | 3   | 60  | 15 | 16 x 1,5 | 41  | 80  |
| 40     | 22     | 28  | -   | -    | 3/8"    | 38  | 55  | 11 (4x)  | 16  | 15  | 130 | 60  | 193            | -              | 50  | 3   | 70  | 20 | 16 x 1,5 | 45  | 100 |
| 50     | 28     | 35  | -   | -    | 3/8"    | 41  | 65  | 14 (4x)  | 22  | 18  | 140 | 60  | 196            | -              | 60  | 4   | 80  | 20 | 22 x 1,5 | 50  | 110 |
| 65     | 35     | 45  | -   | -    | 1/2"    | 47  | 80  | 14 (8x)  | 28  | 22  | 165 | 64  | 215            | -              | 80  | 4   | 100 | 20 | 28 x 1,5 | 65  | 130 |
| 80     | 45     | 55  | -   | 800  | 1/2"    | 53  | 95  | 18 (8x)  | 35  | 28  | 200 | 83  | 251            | 286            | 95  | 4   | 120 | 20 | 35 x 1,5 | 73  | 160 |
| 100    | 60     | 70  | -   | 800  | 3/4"    | 61  | 120 | 22 (8x)  | 45  | 32  | 215 | 93  | 289            | 329            | 120 | 5   | 135 | 30 | 45 x 1,5 | 90  | 175 |
| 125    | 70     | 80  | 90  | 1200 | 3/4"    | 67  | 150 | 22 (8x)  | 58  | 38  | 245 | 98  | 325            | 375            | 150 | 5   | 165 | 30 | 58 x 1,5 | 105 | 205 |
| 140    | 80     | 90  | 100 | 1200 | 3/4"    | 67  | 165 | 26 (8x)  | 58  | 38  | 290 | 108 | 341            | 401            | 165 | 5   | 180 | 30 | 58 x 1,5 | 113 | 235 |
| 160    | 90     | 100 | 110 | 1500 | 1"      | 71  | 190 | 26 (8x)  | 65  | 38  | 320 | 118 | 371            | 441            | 190 | 5   | 205 | 35 | 65 x 2   | 125 | 265 |
| 180    | 100    | 110 | 125 | 1500 | 1"      | 81  | 220 | 33 (8x)  | 80  | 48  | 360 | 120 | 418            | 498            | 210 | 5   | 230 | 35 | 80 x 2   | 135 | 300 |
| 200    | 110    | 125 | 140 | 1500 | 1"      | 81  | 244 | 33 (8x)  | 90  | 48  | 410 | 130 | 428            | 508            | 244 | 5   | 260 | 35 | 90 x 2   | 152 | 340 |
| 220    | 125    | 140 | 160 | 2000 | 1 1/4"  | 96  | 267 | 33 (8x)  | 100 | 58  | 420 | 145 | 473            | 573            | 267 | 8   | 290 | 35 | 100 x 2  | 169 | 350 |
| 250    | 140    | 160 | 180 | 2000 | 1 1/4"  | 96  | 298 | 39 (8x)  | 110 | 58  | 460 | 145 | 490            | 590            | 298 | 8   | 310 | 35 | 110 x 2  | 184 | 390 |
| 280    | 160    | 180 | 200 | 2000 | 1 1/4"  | 96  | 343 | 39 (8x)  | 120 | 58  | 530 | 165 | 520            | 640            | 343 | 8   | 340 | 35 | 120 x 2  | 207 | 460 |
| 320    | 160    | 180 | -   | 2500 | 1 1/2"  | 115 | 394 | 39 (12x) | 125 | 75  | 560 | 190 | 605            | 725            | 394 | 8   | 390 | 40 | 125 x 3  | 224 | 480 |
| 320    | 200    | 220 | -   | 2500 | 1 1/2"  | 115 | 394 | 39 (12x) | 125 | 75  | 560 | 190 | 605            | 725            | 394 | 8   | 390 | 40 | 125 x 3  | 224 | 480 |
| 360    | 180    | 200 | -   | 2500 | 1 1/2"  | 133 | 419 | 39 (12x) | 125 | 85  | 600 | 200 | 660            | 810            | 419 | 8   | 430 | 50 | 125 x 3  | 250 | 510 |
| 360    | 220    | 250 | -   | 2500 | 1 1/2"  | 133 | 419 | 39 (12x) | 135 | 85  | 600 | 200 | 660            | 810            | 419 | 8   | 430 | 50 | 135 x 3  | 250 | 510 |
| 400    | 200    | 220 | -   | 2500 | 1 1/2"  | 148 | 470 | 39 (12x) | 135 | 95  | 660 | 220 | 710            | 860            | 470 | 8   | 490 | 50 | 135 x 3  | 275 | 580 |
| 400    | 250    | 280 | -   | 2500 | 1 1/2"  | 148 | 470 | 39 (12x) | 150 | 95  | 660 | 220 | 710            | 860            | 470 | 8   | 490 | 50 | 150 x 3  | 275 | 580 |
| 450    | 220    | 250 | -   | 3000 | 1 1/2"  | 165 | 521 | 39 (12x) | 150 | 110 | 700 | 230 | 790            | 970            | 521 | 8   | 540 | 60 | 150 x 3  | 301 | 620 |
| 450    | 280    | 320 | -   | 3000 | 1 1/2"  | 165 | 521 | 39 (12x) | 170 | 110 | 700 | 230 | 790            | 970            | 521 | 8   | 540 | 60 | 170 x 3  | 301 | 620 |
| 500    | 250    | 280 | -   | 3000 | 1 1/2"  | 180 | 610 | 39 (16x) | 170 | 120 | 800 | 250 | 845            | 1025           | 610 | 12  | 630 | 60 | 170 x 3  | 345 | 720 |
| 500    | 320    | 360 | -   | 3000 | 1 1/2"  | 180 | 610 | 39 (16x) | 190 | 120 | 800 | 250 | 845            | 1025           | 610 | 12  | 630 | 60 | 190 x 4  | 345 | 720 |

**250 bar**

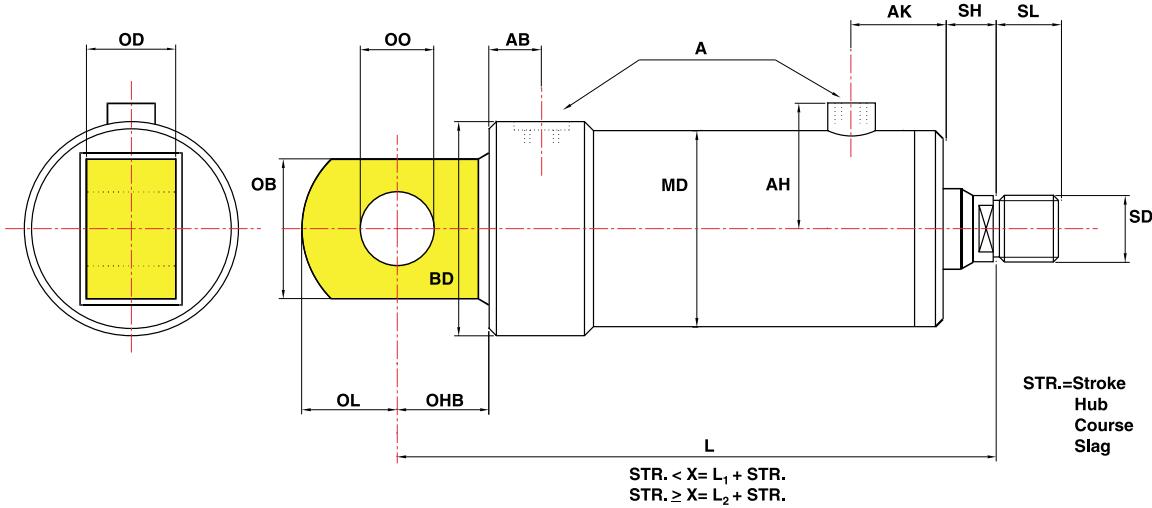
Rear eye mounting

**OB**

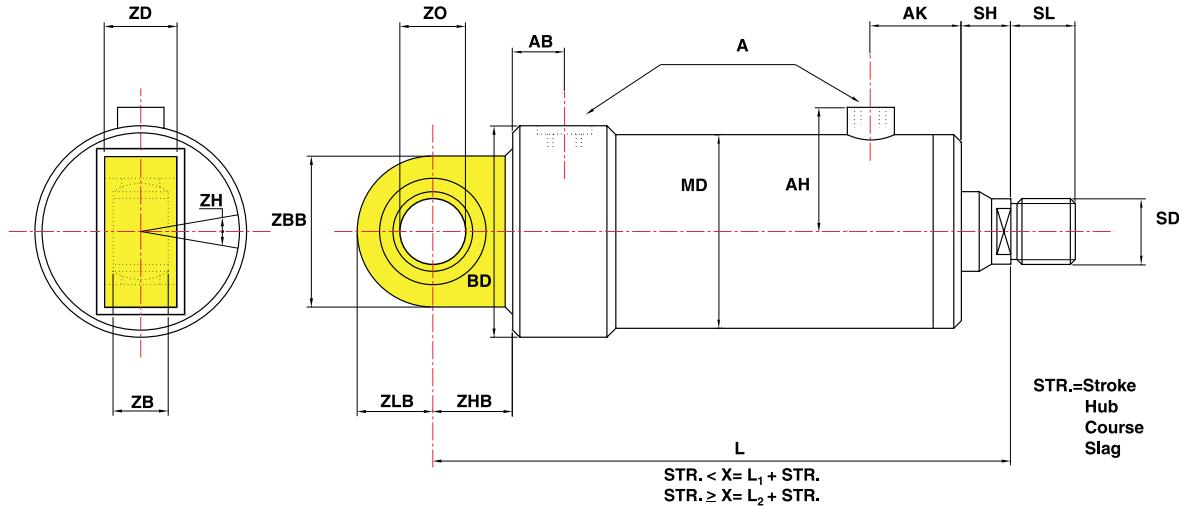
Schwenkaugen am Zylinderboden

Oeillet arrière à trou lisse

Oog aan bodem



| Piston<br>Kolben | Rod<br>Stange |     | x                 | A<br>G/BSP | AB<br>Ø | BD<br>Ø | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD<br>Ø | 00<br>ØE8 | OB  | OD  | OHB | OL  | SH  | SD | AH<br>M  |     |
|------------------|---------------|-----|-------------------|------------|---------|---------|-----|-----|----------------|----------------|---------|-----------|-----|-----|-----|-----|-----|----|----------|-----|
| Zuiger           | Stang         | Ø   | Ø 1<br>Ø 2<br>Ø 3 |            |         |         |     |     |                |                |         |           |     |     |     |     |     |    |          |     |
| 25               | 16            | -   | -                 | -          | 3/8"    | 13      | 35  | 16  | 57             | 185            | -       | 35        | 15  | 30  | 20  | 40  | 15  | 15 | 16 x 1,5 | 38  |
| 32               | 18            | 22  | -                 | -          | 3/8"    | 13      | 42  | 16  | 60             | 188            | -       | 42        | 15  | 30  | 20  | 40  | 15  | 15 | 16 x 1,5 | 41  |
| 40               | 22            | 28  | -                 | -          | 3/8"    | 13      | 55  | 16  | 60             | 208            | -       | 50        | 20  | 40  | 25  | 40  | 20  | 20 | 16 x 1,5 | 45  |
| 50               | 28            | 35  | -                 | -          | 3/8"    | 13      | 65  | 22  | 60             | 213            | -       | 60        | 30  | 50  | 30  | 45  | 25  | 20 | 22 x 1,5 | 50  |
| 65               | 35            | 45  | -                 | -          | 1/2"    | 15      | 80  | 28  | 64             | 233            | -       | 80        | 35  | 60  | 40  | 50  | 30  | 20 | 28 x 1,5 | 65  |
| 80               | 45            | 55  | -                 | 800        | 1/2"    | 15      | 95  | 35  | 83             | 273            | 308     | 95        | 40  | 70  | 50  | 60  | 40  | 20 | 35 x 1,5 | 73  |
| 100              | 60            | 70  | -                 | 800        | 3/4"    | 19      | 120 | 45  | 93             | 317            | 357     | 120       | 50  | 90  | 60  | 70  | 45  | 30 | 45 x 1,5 | 90  |
| 125              | 70            | 80  | 90                | 1200       | 3/4"    | 19      | 150 | 58  | 98             | 377            | 427     | 150       | 65  | 120 | 80  | 100 | 70  | 30 | 58 x 1,5 | 105 |
| 140              | 80            | 90  | 100               | 1200       | 3/4"    | 19      | 165 | 58  | 108            | 398            | 458     | 165       | 70  | 140 | 90  | 105 | 80  | 30 | 58 x 1,5 | 113 |
| 160              | 90            | 100 | 110               | 1500       | 1"      | 23      | 190 | 65  | 118            | 443            | 513     | 190       | 80  | 160 | 98  | 120 | 90  | 35 | 65 x 2   | 125 |
| 180              | 100           | 110 | 125               | 1500       | 1"      | 23      | 220 | 80  | 120            | 500            | 580     | 210       | 90  | 160 | 118 | 140 | 90  | 35 | 80 x 2   | 135 |
| 200              | 110           | 125 | 140               | 1500       | 1"      | 23      | 244 | 90  | 130            | 520            | 600     | 244       | 100 | 180 | 118 | 150 | 100 | 35 | 90 x 2   | 152 |
| 220              | 125           | 140 | 160               | 2000       | 1 1/4"  | 28      | 267 | 100 | 145            | 565            | 665     | 267       | 120 | 200 | 138 | 160 | 110 | 35 | 100 x 2  | 169 |
| 250              | 140           | 160 | 180               | 2000       | 1 1/4"  | 28      | 298 | 110 | 145            | 612            | 712     | 298       | 130 | 220 | 158 | 190 | 130 | 35 | 110 x 2  | 184 |
| 280              | 160           | 180 | 200               | 2000       | 1 1/4"  | 28      | 343 | 120 | 165            | 642            | 762     | 343       | 150 | 230 | 176 | 190 | 135 | 35 | 120 x 2  | 207 |
| 320              | 160           | 180 | -                 | 2500       | 1 1/2"  | 40      | 394 | 125 | 190            | 750            | 870     | 394       | 170 | 270 | 196 | 230 | 160 | 40 | 125 x 3  | 224 |
| 320              | 200           | 220 | -                 | 2500       | 1 1/2"  | 40      | 394 | 125 | 190            | 750            | 870     | 394       | 170 | 270 | 196 | 230 | 160 | 40 | 125 x 3  | 224 |
| 360              | 180           | 200 | -                 | 2500       | 1 1/2"  | 43      | 419 | 125 | 200            | 820            | 970     | 419       | 190 | 300 | 216 | 260 | 190 | 50 | 125 x 3  | 250 |
| 360              | 220           | 250 | -                 | 2500       | 1 1/2"  | 43      | 419 | 135 | 200            | 820            | 970     | 419       | 190 | 300 | 216 | 260 | 190 | 50 | 135 x 3  | 250 |
| 400              | 200           | 220 | -                 | 2500       | 1 1/2"  | 43      | 470 | 135 | 220            | 875            | 1025    | 470       | 210 | 320 | 236 | 280 | 210 | 50 | 135 x 3  | 275 |
| 400              | 250           | 280 | -                 | 2500       | 1 1/2"  | 43      | 470 | 150 | 220            | 875            | 1025    | 470       | 210 | 320 | 236 | 280 | 210 | 50 | 150 x 3  | 275 |
| 450              | 220           | 250 | -                 | 3000       | 1 1/2"  | 50      | 521 | 150 | 230            | 960            | 1140    | 521       | 240 | 370 | 256 | 300 | 235 | 60 | 150 x 3  | 301 |
| 450              | 280           | 320 | -                 | 3000       | 1 1/2"  | 50      | 521 | 170 | 230            | 960            | 1140    | 521       | 240 | 370 | 256 | 300 | 235 | 60 | 170 x 3  | 301 |
| 500              | 250           | 280 | -                 | 3000       | 1 1/2"  | 50      | 610 | 170 | 250            | 1055           | 1235    | 610       | 260 | 400 | 296 | 350 | 250 | 60 | 170 x 3  | 345 |
| 500              | 320           | 360 | -                 | 3000       | 1 1/2"  | 50      | 610 | 190 | 250            | 1055           | 1235    | 610       | 260 | 400 | 296 | 350 | 250 | 60 | 190 x 4  | 345 |



| Piston | Röd    |     |     |      | A      | AB  | BD  | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | ZB  | MD  | ZO  | ZBB | ZD  | ZHB | ZLB | SH | SD       | AH  | ZH  |
|--------|--------|-----|-----|------|--------|-----|-----|-----|-----|----------------|----------------|-----|-----|-----|-----|-----|-----|-----|----|----------|-----|-----|
| Kolben | Stange |     | x   |      | G/BSP  | Ø   | Ø   | Ø   | Ø   |                |                |     | Ø   | Ø   | Ø   | Ø   | Ø   | Ø   | M  |          |     | max |
| Piston | Tige   |     |     |      |        |     |     |     |     |                |                |     |     |     |     |     |     |     |    |          |     |     |
| Zuiger | Stang  |     |     |      | Ø 1    | Ø 2 | Ø 3 |     |     |                |                |     |     |     |     |     |     |     |    |          |     |     |
| 25     | 16     | -   | -   | -    | 3/8"   | 13  | 35  | 16  | 57  | 183            | -              | 16  | 35  | 20  | 50  | 19  | 38  | 25  | 15 | 16 x 1,5 | 38  | 9"  |
| 32     | 18     | 22  | -   | -    | 3/8"   | 13  | 42  | 16  | 60  | 186            | -              | 16  | 42  | 20  | 50  | 19  | 38  | 25  | 15 | 16 x 1,5 | 41  | 9"  |
| 40     | 22     | 28  | -   | -    | 3/8"   | 13  | 55  | 16  | 60  | 213            | -              | 20  | 50  | 25  | 55  | 23  | 45  | 28  | 20 | 16 x 1,5 | 45  | 7"  |
| 50     | 28     | 35  | -   | -    | 3/8"   | 13  | 65  | 22  | 60  | 219            | -              | 22  | 60  | 30  | 65  | 28  | 51  | 33  | 20 | 22 x 1,5 | 50  | 6"  |
| 65     | 35     | 45  | -   | -    | 1/2"   | 15  | 80  | 28  | 64  | 244            | -              | 25  | 80  | 35  | 83  | 30  | 61  | 42  | 20 | 28 x 1,5 | 65  | 6"  |
| 80     | 45     | 55  | -   | 800  | 1/2"   | 15  | 95  | 35  | 83  | 282            | 317            | 28  | 95  | 40  | 94  | 35  | 69  | 55  | 20 | 35 x 1,5 | 73  | 7"  |
| 100    | 60     | 70  | -   | 800  | 3/4"   | 19  | 120 | 45  | 93  | 335            | 375            | 35  | 120 | 50  | 120 | 40  | 88  | 75  | 30 | 45 x 1,5 | 90  | 6"  |
| 125    | 70     | 80  | 90  | 1200 | 3/4"   | 19  | 150 | 58  | 98  | 377            | 427            | 44  | 150 | 60  | 160 | 50  | 100 | 95  | 30 | 58 x 1,5 | 105 | 6"  |
| 140    | 80     | 90  | 100 | 1200 | 3/4"   | 19  | 165 | 58  | 108 | 393            | 453            | 44  | 165 | 60  | 160 | 50  | 100 | 95  | 30 | 58 x 1,5 | 113 | 6"  |
| 160    | 90     | 100 | 110 | 1500 | 1"     | 23  | 190 | 65  | 118 | 438            | 508            | 49  | 190 | 70  | 190 | 55  | 115 | 115 | 35 | 65 x 2   | 125 | 6"  |
| 180    | 100    | 110 | 125 | 1500 | 1"     | 23  | 220 | 80  | 120 | 501            | 581            | 55  | 210 | 80  | 220 | 60  | 141 | 130 | 35 | 80 x 2   | 135 | 6"  |
| 200    | 110    | 125 | 140 | 1500 | 1"     | 23  | 244 | 90  | 130 | 520            | 600            | 60  | 244 | 90  | 250 | 65  | 150 | 150 | 35 | 90 x 2   | 152 | 5"  |
| 220    | 125    | 140 | 160 | 2000 | 1 1/4" | 28  | 267 | 100 | 145 | 570            | 670            | 70  | 267 | 100 | 280 | 70  | 165 | 170 | 35 | 100 x 2  | 169 | 7"  |
| 250    | 140    | 160 | 180 | 2000 | 1 1/4" | 28  | 298 | 110 | 145 | 607            | 707            | 70  | 298 | 110 | 310 | 80  | 185 | 190 | 35 | 110 x 2  | 184 | 6"  |
| 280    | 160    | 180 | 200 | 2000 | 1 1/4" | 28  | 343 | 120 | 165 | 652            | 772            | 85  | 343 | 120 | 335 | 90  | 200 | 215 | 35 | 120 x 2  | 207 | 6"  |
| 320    | 160    | 180 | -   | 2500 | 1 1/2" | 40  | 394 | 125 | 190 | 750            | 870            | 90  | 394 | 140 | 390 | 110 | 230 | 245 | 40 | 125 x 3  | 224 | 7"  |
| 320    | 200    | 220 | -   | 2500 | 1 1/2" | 40  | 394 | 125 | 190 | 750            | 870            | 90  | 394 | 140 | 390 | 110 | 230 | 245 | 40 | 125 x 3  | 224 | 7"  |
| 360    | 180    | 200 | -   | 2500 | 1 1/2" | 43  | 419 | 125 | 200 | 820            | 970            | 105 | 419 | 160 | 450 | 130 | 260 | 275 | 50 | 125 x 3  | 250 | 8"  |
| 360    | 220    | 250 | -   | 2500 | 1 1/2" | 43  | 419 | 135 | 200 | 820            | 970            | 105 | 419 | 160 | 450 | 130 | 260 | 275 | 50 | 135 x 3  | 250 | 8"  |
| 400    | 200    | 220 | -   | 2500 | 1 1/2" | 43  | 470 | 135 | 220 | 875            | 1025           | 105 | 470 | 180 | 500 | 140 | 280 | 300 | 50 | 135 x 3  | 275 | 6"  |
| 400    | 250    | 280 | -   | 2500 | 1 1/2" | 43  | 470 | 150 | 220 | 875            | 1025           | 105 | 470 | 180 | 500 | 140 | 280 | 300 | 50 | 150 x 3  | 275 | 6"  |
| 450    | 220    | 250 | -   | 3000 | 1 1/2" | 50  | 521 | 150 | 230 | 960            | 1140           | 130 | 521 | 200 | 560 | 160 | 300 | 330 | 60 | 150 x 3  | 301 | 7"  |
| 450    | 280    | 320 | -   | 3000 | 1 1/2" | 50  | 521 | 170 | 230 | 960            | 1140           | 130 | 521 | 200 | 560 | 160 | 300 | 330 | 60 | 170 x 3  | 301 | 7"  |
| 500    | 250    | 280 | -   | 3000 | 1 1/2" | 50  | 610 | 170 | 250 | 1055           | 1235           | 140 | 610 | 240 | 670 | 190 | 350 | 385 | 60 | 170 x 3  | 345 | 8"  |
| 500    | 320    | 360 | -   | 3000 | 1 1/2" | 50  | 610 | 190 | 250 | 1055           | 1235           | 140 | 610 | 240 | 670 | 190 | 350 | 385 | 60 | 190 x 4  | 345 | 8"  |

**250 bar**

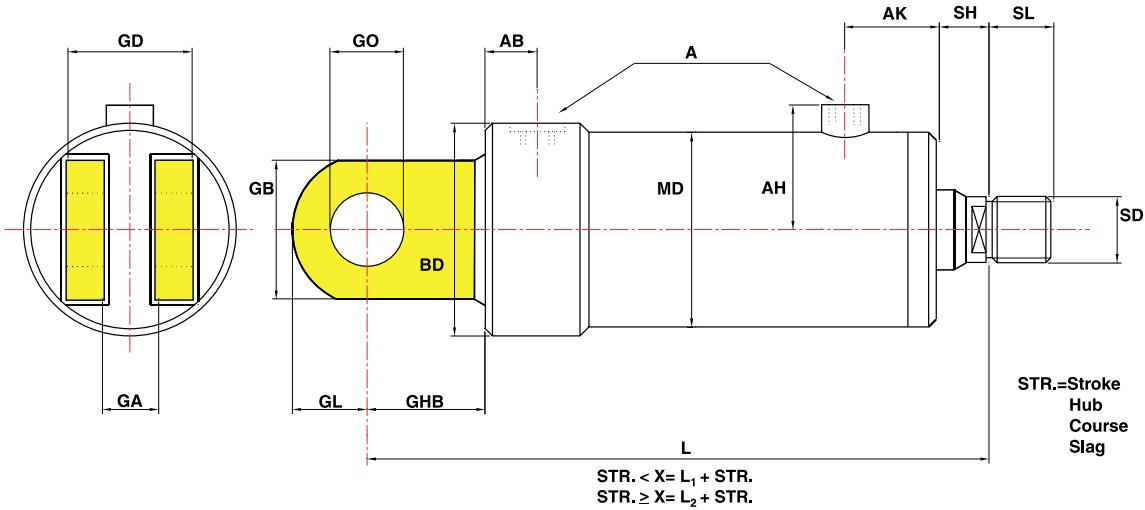
Rear double clevis

**GB**

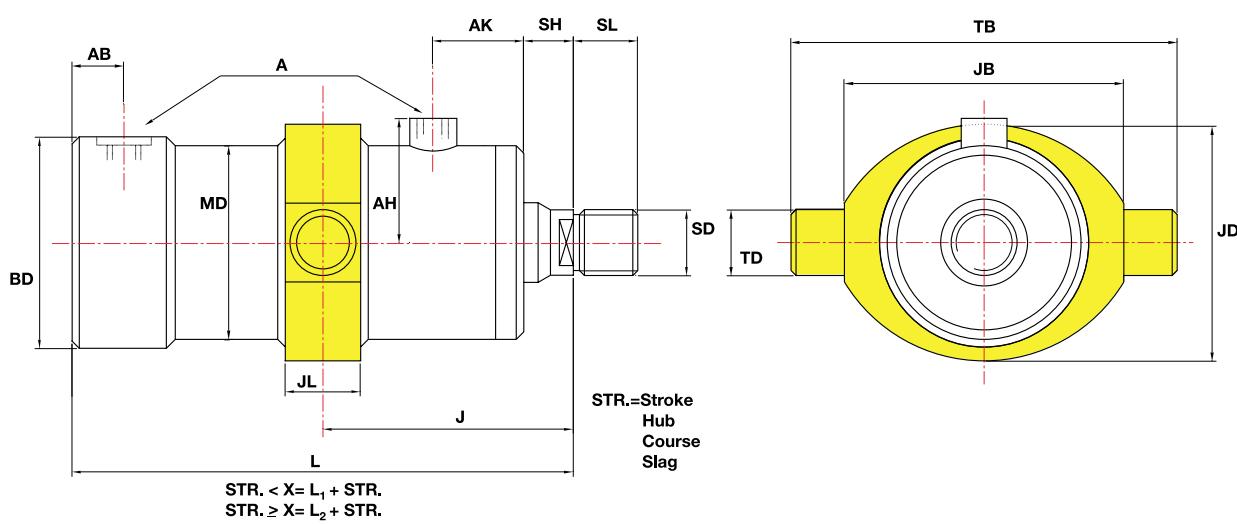
Gabel am Zylinderboden

Fourche arrière

Gaffel aan bodem



| Piston | Rod    |     |     |       |        |      |     |     |                |                |      |     |     |     |     |     |     |    |          |     |     |
|--------|--------|-----|-----|-------|--------|------|-----|-----|----------------|----------------|------|-----|-----|-----|-----|-----|-----|----|----------|-----|-----|
| Kolben | Stange |     | x   | A     | AB     | BD   | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD   | GO  | GB  | GD  | GHB | GL  | SH  | SD | AH       | GA  |     |
| Piston | Tige   |     |     | G/BSP | Ø      | Ø E8 |     |     |                |                |      |     |     |     |     |     |     |    |          | M   |     |
| Zuiger | Stang  |     |     | Ø 1   | Ø 2    | Ø 3  |     |     |                |                |      |     |     |     |     |     |     |    |          |     |     |
| 25     | 16     | -   | -   | -     | 3/8"   | 13   | 35  | 16  | 57             | 180            | -    | 35  | 20  | 30  | 50  | 35  | 15  | 15 | 16 x 1,5 | 38  | 25  |
| 32     | 18     | 22  | -   | -     | 3/8"   | 13   | 42  | 16  | 60             | 183            | -    | 42  | 20  | 30  | 50  | 35  | 15  | 15 | 16 x 1,5 | 41  | 25  |
| 40     | 22     | 28  | -   | -     | 3/8"   | 13   | 55  | 16  | 60             | 208            | -    | 50  | 25  | 40  | 60  | 40  | 20  | 20 | 16 x 1,5 | 45  | 30  |
| 50     | 28     | 35  | -   | -     | 3/8"   | 13   | 65  | 22  | 60             | 213            | -    | 60  | 30  | 50  | 70  | 45  | 25  | 20 | 22 x 1,5 | 50  | 35  |
| 65     | 35     | 45  | -   | -     | 1/2"   | 15   | 80  | 28  | 64             | 238            | -    | 80  | 35  | 60  | 80  | 55  | 30  | 20 | 28 x 1,5 | 65  | 40  |
| 80     | 45     | 55  | -   | 800   | 1/2"   | 15   | 95  | 35  | 83             | 273            | 308  | 95  | 40  | 80  | 90  | 60  | 35  | 20 | 35 x 1,5 | 73  | 45  |
| 100    | 60     | 70  | -   | 800   | 3/4"   | 19   | 120 | 45  | 93             | 332            | 372  | 120 | 50  | 100 | 100 | 85  | 45  | 30 | 45 x 1,5 | 90  | 50  |
| 125    | 70     | 80  | 90  | 1200  | 3/4"   | 19   | 150 | 58  | 98             | 382            | 432  | 150 | 60  | 120 | 120 | 105 | 70  | 30 | 58 x 1,5 | 105 | 60  |
| 140    | 80     | 90  | 100 | 1200  | 3/4"   | 19   | 165 | 58  | 108            | 398            | 458  | 165 | 60  | 120 | 120 | 105 | 80  | 30 | 58 x 1,5 | 113 | 60  |
| 160    | 90     | 100 | 110 | 1500  | 1"     | 23   | 190 | 65  | 118            | 453            | 523  | 190 | 70  | 140 | 130 | 130 | 90  | 35 | 65 x 2   | 125 | 65  |
| 180    | 100    | 110 | 125 | 1500  | 1"     | 23   | 220 | 80  | 120            | 505            | 585  | 210 | 80  | 160 | 140 | 145 | 90  | 35 | 80 x 2   | 135 | 70  |
| 200    | 110    | 125 | 140 | 1500  | 1"     | 23   | 244 | 90  | 130            | 535            | 615  | 244 | 90  | 180 | 155 | 165 | 105 | 35 | 90 x 2   | 152 | 75  |
| 220    | 125    | 140 | 160 | 2000  | 1 1/4" | 28   | 267 | 100 | 145            | 595            | 695  | 267 | 100 | 200 | 165 | 190 | 115 | 35 | 100 x 2  | 169 | 85  |
| 250    | 140    | 160 | 180 | 2000  | 1 1/4" | 28   | 298 | 110 | 145            | 632            | 732  | 298 | 110 | 220 | 180 | 210 | 135 | 35 | 110 x 2  | 184 | 95  |
| 280    | 160    | 180 | 200 | 2000  | 1 1/4" | 28   | 343 | 120 | 165            | 692            | 812  | 343 | 120 | 240 | 215 | 240 | 140 | 35 | 120 x 2  | 207 | 110 |
| 320    | 160    | 180 | -   | 2500  | 1 1/2" | 40   | 394 | 125 | 190            | 790            | 910  | 394 | 140 | 280 | 250 | 270 | 165 | 40 | 125 x 3  | 224 | 130 |
| 320    | 200    | 220 | -   | 2500  | 1 1/2" | 40   | 394 | 125 | 190            | 790            | 910  | 394 | 140 | 280 | 250 | 270 | 165 | 40 | 125 x 3  | 224 | 130 |
| 360    | 180    | 200 | -   | 2500  | 1 1/2" | 43   | 419 | 125 | 200            | 865            | 1015 | 419 | 160 | 320 | 280 | 305 | 195 | 50 | 125 x 3  | 250 | 155 |
| 360    | 220    | 250 | -   | 2500  | 1 1/2" | 43   | 419 | 135 | 200            | 865            | 1015 | 419 | 160 | 320 | 280 | 305 | 195 | 50 | 135 x 3  | 250 | 155 |
| 400    | 200    | 220 | -   | 2500  | 1 1/2" | 43   | 470 | 135 | 220            | 925            | 1075 | 470 | 180 | 360 | 310 | 330 | 210 | 50 | 135 x 3  | 275 | 165 |
| 400    | 250    | 280 | -   | 2500  | 1 1/2" | 43   | 470 | 150 | 220            | 925            | 1075 | 470 | 180 | 360 | 310 | 330 | 210 | 50 | 150 x 3  | 275 | 165 |
| 450    | 220    | 250 | -   | 3000  | 1 1/2" | 50   | 521 | 150 | 230            | 1025           | 1205 | 521 | 200 | 400 | 350 | 365 | 245 | 60 | 150 x 3  | 301 | 190 |
| 450    | 280    | 320 | -   | 3000  | 1 1/2" | 50   | 521 | 170 | 230            | 1025           | 1205 | 521 | 200 | 400 | 350 | 365 | 245 | 60 | 170 x 3  | 301 | 190 |
| 500    | 250    | 280 | -   | 3000  | 1 1/2" | 50   | 610 | 170 | 250            | 1130           | 1310 | 610 | 240 | 480 | 400 | 425 | 260 | 60 | 170 x 3  | 345 | 230 |
| 500    | 320    | 360 | -   | 3000  | 1 1/2" | 50   | 610 | 190 | 250            | 1130           | 1310 | 610 | 240 | 480 | 400 | 425 | 260 | 60 | 190 x 4  | 345 | 230 |



| Piston<br>Kolben | Röd<br>Stange |     | x   | A<br>G/BSP | AB<br>Ø | BD<br>Ø | SL  | J <sub>min</sub> | J <sub>max</sub><br>=L- | JB  | JD  | JL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD<br>Ø | SH<br>M | SD | AH       | TB  | TD   | STR<br>Øe8 min |     |
|------------------|---------------|-----|-----|------------|---------|---------|-----|------------------|-------------------------|-----|-----|-----|-----|----------------|----------------|---------|---------|----|----------|-----|------|----------------|-----|
| 25               | 16            | -   | -   | -          | 3/8"    | 13      | 35  | 16               | 122                     | 65  | 45  | 45  | 30  | 57             | 145            | -       | 35      | 15 | 16 x 1,5 | 38  | 65   | 18             | 37  |
| 32               | 18            | 22  | -   | -          | 3/8"    | 13      | 42  | 16               | 125                     | 67  | 52  | 52  | 30  | 60             | 148            | -       | 42      | 15 | 16 x 1,5 | 41  | 80   | 22             | 39  |
| 40               | 22            | 28  | -   | -          | 3/8"    | 13      | 55  | 16               | 130                     | 67  | 70  | 70  | 30  | 60             | 168            | -       | 50      | 20 | 16 x 1,5 | 45  | 105  | 25             | 24  |
| 50               | 28            | 35  | -   | -          | 3/8"    | 13      | 65  | 22               | 135                     | 72  | 80  | 80  | 40  | 60             | 168            | -       | 60      | 20 | 22 x 1,5 | 50  | 118  | 30             | 34  |
| 65               | 35            | 45  | -   | -          | 1/2"    | 15      | 80  | 28               | 144                     | 83  | 100 | 105 | 40  | 64             | 183            | -       | 80      | 20 | 28 x 1,5 | 65  | 148  | 35             | 44  |
| 80               | 45            | 55  | -   | 800        | 1/2"    | 15      | 95  | 35               | 168                     | 86  | 130 | 120 | 50  | 83             | 213            | 248     | 95      | 20 | 35 x 1,5 | 73  | 184  | 45             | 41  |
| 100              | 60            | 70  | -   | 800        | 3/4"    | 19      | 120 | 45               | 198                     | 100 | 165 | 140 | 60  | 93             | 247            | 287     | 120     | 30 | 45 x 1,5 | 90  | 230  | 55             | 51  |
| 125              | 70            | 80  | 90  | 1200       | 3/4"    | 19      | 150 | 58               | 213                     | 111 | 185 | 180 | 80  | 98             | 277            | 327     | 150     | 30 | 58 x 1,5 | 105 | 280  | 65             | 47  |
| 140              | 80            | 90  | 100 | 1200       | 3/4"    | 19      | 165 | 58               | 233                     | 122 | 210 | 195 | 90  | 108            | 293            | 353     | 165     | 30 | 58 x 1,5 | 113 | 320  | 75             | 62  |
| 160              | 90            | 100 | 110 | 1500       | 1"      | 23      | 190 | 65               | 256                     | 137 | 235 | 220 | 100 | 118            | 323            | 393     | 190     | 35 | 65 x 2   | 125 | 360  | 85             | 70  |
| 180              | 100           | 110 | 125 | 1500       | 1"      | 23      | 220 | 80               | 268                     | 146 | 260 | 250 | 120 | 120            | 360            | 440     | 210     | 35 | 80 x 2   | 135 | 390  | 100            | 54  |
| 200              | 110           | 125 | 140 | 1500       | 1"      | 23      | 244 | 90               | 283                     | 151 | 300 | 290 | 130 | 130            | 370            | 450     | 244     | 35 | 90 x 2   | 152 | 440  | 110            | 64  |
| 220              | 125           | 140 | 160 | 2000       | 1 1/4"  | 28      | 267 | 100              | 315                     | 171 | 330 | 325 | 140 | 145            | 405            | 505     | 267     | 35 | 100 x 2  | 169 | 510  | 120            | 81  |
| 250              | 140           | 160 | 180 | 2000       | 1 1/4"  | 28      | 298 | 110              | 320                     | 176 | 360 | 350 | 150 | 145            | 422            | 522     | 298     | 35 | 110 x 2  | 184 | 550  | 130            | 74  |
| 280              | 160           | 180 | 200 | 2000       | 1 1/4"  | 28      | 343 | 120              | 350                     | 185 | 420 | 390 | 170 | 165            | 452            | 572     | 343     | 35 | 120 x 2  | 207 | 640  | 150            | 83  |
| 320              | 160           | 180 | -   | 2500       | 1 1/2"  | 40      | 394 | 125              | 398                     | 235 | 470 | 420 | 180 | 190            | 520            | 640     | 394     | 40 | 125 x 3  | 224 | 700  | 160            | 108 |
| 320              | 200           | 220 | -   | 2500       | 1 1/2"  | 40      | 394 | 125              | 398                     | 235 | 470 | 420 | 180 | 190            | 520            | 640     | 394     | 40 | 125 x 3  | 224 | 700  | 160            | 108 |
| 360              | 180           | 200 | -   | 2500       | 1 1/2"  | 43      | 419 | 125              | 433                     | 260 | 510 | 480 | 200 | 200            | 560            | 710     | 419     | 50 | 125 x 3  | 250 | 740  | 180            | 128 |
| 360              | 220           | 250 | -   | 2500       | 1 1/2"  | 43      | 419 | 135              | 433                     | 260 | 510 | 480 | 200 | 200            | 560            | 710     | 419     | 50 | 135 x 3  | 250 | 740  | 180            | 128 |
| 400              | 200           | 220 | -   | 2500       | 1 1/2"  | 43      | 470 | 135              | 458                     | 270 | 570 | 540 | 220 | 220            | 595            | 745     | 470     | 50 | 135 x 3  | 275 | 800  | 200            | 133 |
| 400              | 250           | 280 | -   | 2500       | 1 1/2"  | 43      | 470 | 150              | 458                     | 270 | 570 | 540 | 220 | 220            | 595            | 745     | 470     | 50 | 150 x 3  | 275 | 800  | 200            | 133 |
| 450              | 220           | 250 | -   | 3000       | 1 1/2"  | 50      | 521 | 150              | 533                     | 325 | 650 | 580 | 280 | 230            | 660            | 840     | 521     | 60 | 150 x 3  | 301 | 890  | 250            | 178 |
| 450              | 280           | 320 | -   | 3000       | 1 1/2"  | 50      | 521 | 170              | 533                     | 325 | 650 | 580 | 280 | 230            | 660            | 840     | 521     | 60 | 170 x 3  | 301 | 890  | 250            | 178 |
| 500              | 250           | 280 | -   | 3000       | 1 1/2"  | 50      | 610 | 170              | 573                     | 340 | 750 | 660 | 310 | 250            | 705            | 885     | 610     | 60 | 170 x 3  | 345 | 1030 | 280            | 183 |
| 500              | 320           | 360 | -   | 3000       | 1 1/2"  | 50      | 610 | 190              | 573                     | 340 | 750 | 660 | 310 | 250            | 705            | 885     | 610     | 60 | 190 x 4  | 345 | 1030 | 280            | 183 |

**250 bar**

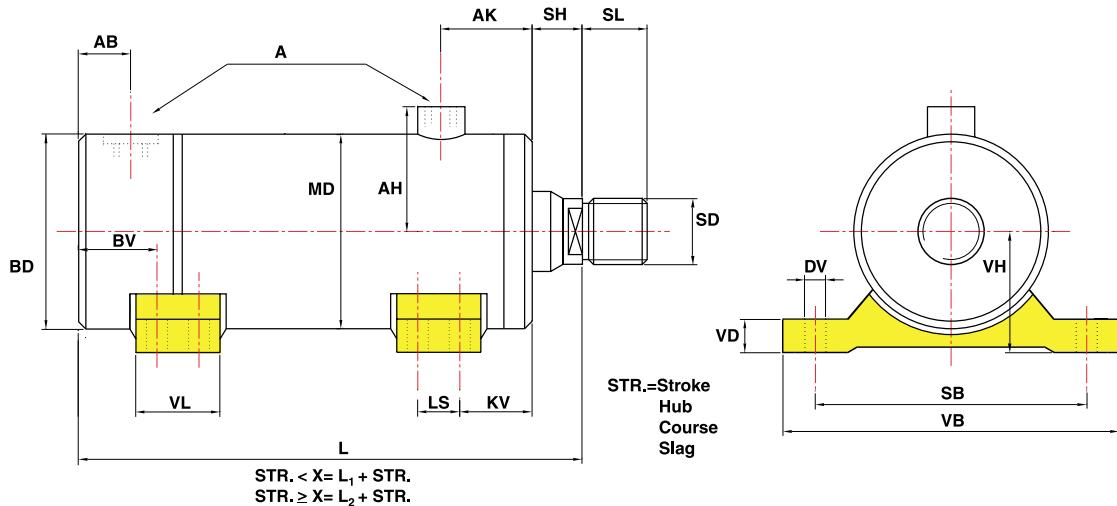
Foot mounting

**VN**

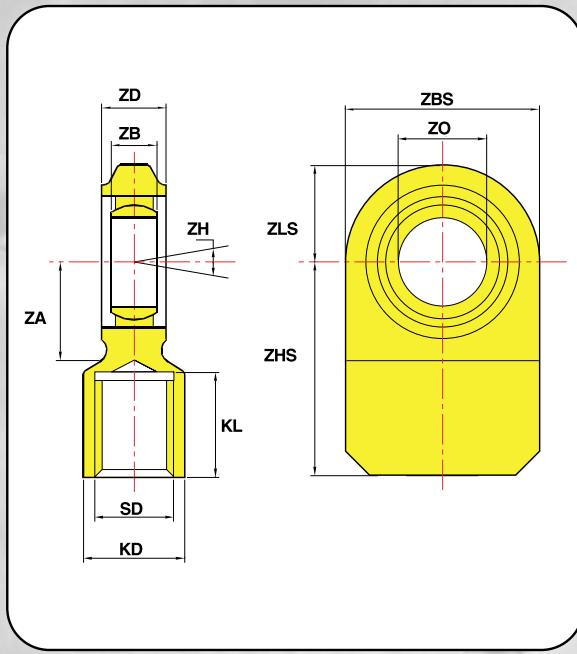
Fußbefestigung

Fixation par pattes

Voeten



| Piston<br>Kolben | Rod<br>Stange                  |               | x                      | A<br>G/BSP | AB<br>Ø | BD<br>Ø | SB<br>Ø | BV<br>Ø | DV<br>Ø | SL       | AK | KV  | L <sub>1</sub> | L <sub>2</sub> | LS<br>Ø | MD<br>M | SH  | SD | AH       | VB  | VD  | VH | VL  |     |
|------------------|--------------------------------|---------------|------------------------|------------|---------|---------|---------|---------|---------|----------|----|-----|----------------|----------------|---------|---------|-----|----|----------|-----|-----|----|-----|-----|
| Zuiger<br>Ø      | Piston<br>Tige<br>Stang<br>Ø 1 | Zuiger<br>Ø 2 | Piston<br>Stang<br>Ø 3 |            |         |         |         |         |         |          |    |     |                |                |         |         |     |    |          |     |     |    |     |     |
| 25               | 16                             | -             | -                      | -          | 3/8"    | 13      | 35      | 60      | 18      | 6,6 (8x) | 16 | 57  | 38             | 145            | -       | 15      | 35  | 15 | 16 x 1,5 | 38  | 80  | 8  | 24  | 30  |
| 32               | 18                             | 22            | -                      | -          | 3/8"    | 13      | 42      | 70      | 18      | 6,6 (8x) | 16 | 60  | 38             | 148            | -       | 15      | 42  | 15 | 16 x 1,5 | 41  | 90  | 10 | 28  | 30  |
| 40               | 22                             | 28            | -                      | -          | 3/8"    | 13      | 55      | 80      | 20      | 9 (8x)   | 16 | 60  | 40             | 168            | -       | 20      | 55  | 20 | 16 x 1,5 | 48  | 105 | 10 | 35  | 40  |
| 50               | 28                             | 35            | -                      | -          | 3/8"    | 13      | 65      | 95      | 20      | 9 (8x)   | 22 | 60  | 40             | 168            | -       | 20      | 65  | 20 | 22 x 1,5 | 53  | 120 | 10 | 40  | 40  |
| 65               | 35                             | 45            | -                      | -          | 1/2"    | 15      | 80      | 120     | 23      | 11 (8x)  | 28 | 64  | 43             | 183            | -       | 25      | 80  | 20 | 28 x 1,5 | 65  | 150 | 15 | 50  | 50  |
| 80               | 45                             | 55            | -                      | 800        | 1/2"    | 15      | 95      | 135     | 23      | 11 (8x)  | 35 | 83  | 38             | 213            | 248     | 25      | 95  | 20 | 35 x 1,5 | 73  | 170 | 20 | 60  | 50  |
| 100              | 60                             | 70            | -                      | 800        | 3/4"    | 19      | 120     | 170     | 30      | 18 (8x)  | 45 | 93  | 45             | 247            | 287     | 40      | 120 | 30 | 45 x 1,5 | 90  | 220 | 40 | 85  | 80  |
| 125              | 70                             | 80            | 90                     | 1200       | 3/4"    | 19      | 150     | 210     | 35      | 22 (8x)  | 58 | 98  | 50             | 277            | 327     | 50      | 150 | 30 | 58 x 1,5 | 105 | 255 | 40 | 100 | 100 |
| 140              | 80                             | 90            | 100                    | 1200       | 3/4"    | 19      | 165     | 230     | 45      | 22 (8x)  | 58 | 108 | 65             | 293            | 353     | 50      | 165 | 30 | 58 x 1,5 | 113 | 280 | 50 | 120 | 100 |
| 160              | 90                             | 100           | 110                    | 1500       | 1"      | 23      | 190     | 270     | 50      | 26 (8x)  | 65 | 118 | 70             | 323            | 393     | 60      | 190 | 35 | 65 x 2   | 125 | 320 | 60 | 135 | 120 |
| 180              | 100                            | 110           | 125                    | 1500       | 1"      | 23      | 210     | 275     | 55      | 26 (8x)  | 80 | 120 | 70             | 360            | 440     | 60      | 210 | 35 | 80 x 2   | 135 | 330 | 60 | 145 | 120 |



| Piston<br>Kolben<br>Piston<br>Zuiger<br>Ø | Rod<br>Stange<br>Tige<br>Stang<br>Ø 1 | Rod<br>Stange<br>Tige<br>Stang<br>Ø 2 | Rod<br>Stange<br>Tige<br>Stang<br>Ø 3 | KL  | KD  | ZB  | ZO  | ZBS | ZD  | ZHS | ZLS | SD<br>M  | ZA  | ZH<br>max. |
|-------------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|----------|-----|------------|
| 25                                        | 16                                    | -                                     | -                                     | 17  | 25  | 16  | 20  | 56  | 19  | 50  | 28  | 16 x 1,5 | 25  | 9°         |
| 32                                        | 18                                    | 22                                    | -                                     | 17  | 25  | 16  | 20  | 56  | 19  | 50  | 28  | 16 x 1,5 | 25  | 9°         |
| 40                                        | 22                                    | 28                                    | -                                     | 17  | 25  | 20  | 25  | 56  | 23  | 50  | 28  | 16 x 1,5 | 28  | 7°         |
| 50                                        | 28                                    | 35                                    | -                                     | 23  | 32  | 22  | 30  | 64  | 28  | 60  | 32  | 22 x 1,5 | 30  | 6°         |
| 65                                        | 35                                    | 45                                    | -                                     | 29  | 40  | 25  | 35  | 78  | 30  | 70  | 39  | 28 x 1,5 | 38  | 6°         |
| 80                                        | 45                                    | 55                                    | -                                     | 37  | 55  | 28  | 40  | 94  | 35  | 85  | 55  | 35 x 1,5 | 39  | 7°         |
| 100                                       | 60                                    | 70                                    | -                                     | 48  | 70  | 35  | 50  | 120 | 40  | 135 | 75  | 45 x 1,5 | 69  | 6°         |
| 125                                       | 70                                    | 80                                    | 90                                    | 61  | 100 | 44  | 60  | 160 | 50  | 160 | 95  | 58 x 1,5 | 74  | 6°         |
| 140                                       | 80                                    | 90                                    | 100                                   | 61  | 100 | 44  | 60  | 160 | 50  | 160 | 95  | 58 x 1,5 | 74  | 6°         |
| 160                                       | 90                                    | 100                                   | 110                                   | 68  | 110 | 49  | 70  | 190 | 55  | 180 | 115 | 65 x 2   | 87  | 6°         |
| 180                                       | 100                                   | 110                                   | 125                                   | 84  | 130 | 55  | 80  | 220 | 60  | 225 | 130 | 80 x 2   | 95  | 6°         |
| 200                                       | 110                                   | 125                                   | 140                                   | 94  | 140 | 60  | 90  | 250 | 65  | 245 | 150 | 90 x 2   | 115 | 5°         |
| 220                                       | 125                                   | 140                                   | 160                                   | 104 | 150 | 70  | 100 | 280 | 70  | 275 | 170 | 100 x 2  | 125 | 7°         |
| 250                                       | 140                                   | 160                                   | 180                                   | 114 | 160 | 70  | 110 | 310 | 80  | 310 | 190 | 110 x 2  | 140 | 6°         |
| 280                                       | 160                                   | 180                                   | 200                                   | 125 | 180 | 85  | 120 | 335 | 90  | 320 | 215 | 120 x 2  | 150 | 6°         |
| 320                                       | 160                                   | 180                                   | -                                     | 130 | 180 | 90  | 140 | 390 | 110 | 360 | 245 | 125 x 3  | 170 | 7°         |
| 320                                       | 200                                   | 220                                   | -                                     | 130 | 180 | 90  | 140 | 390 | 110 | 360 | 245 | 125 x 3  | 170 | 7°         |
| 360                                       | 180                                   | 200                                   | -                                     | 130 | 180 | 105 | 160 | 450 | 130 | 370 | 275 | 125 x 3  | 200 | 8°         |
| 360                                       | 220                                   | 250                                   | -                                     | 140 | 200 | 105 | 160 | 450 | 130 | 370 | 275 | 135 x 3  | 200 | 8°         |
| 400                                       | 200                                   | 220                                   | -                                     | 140 | 200 | 105 | 180 | 500 | 140 | 410 | 300 | 135 x 3  | 220 | 6°         |
| 400                                       | 250                                   | 280                                   | -                                     | 155 | 220 | 105 | 180 | 500 | 140 | 410 | 300 | 150 x 3  | 220 | 6°         |
| 450                                       | 220                                   | 250                                   | -                                     | 155 | 220 | 130 | 200 | 560 | 160 | 450 | 330 | 150 x 3  | 240 | 7°         |
| 450                                       | 280                                   | 320                                   | -                                     | 175 | 260 | 130 | 200 | 560 | 160 | 450 | 330 | 170 x 3  | 240 | 7°         |
| 500                                       | 250                                   | 280                                   | -                                     | 175 | 260 | 140 | 240 | 670 | 190 | 490 | 385 | 170 x 3  | 260 | 8°         |
| 500                                       | 320                                   | 360                                   | -                                     | 195 | 280 | 140 | 240 | 670 | 190 | 490 | 385 | 190 x 4  | 260 | 8°         |

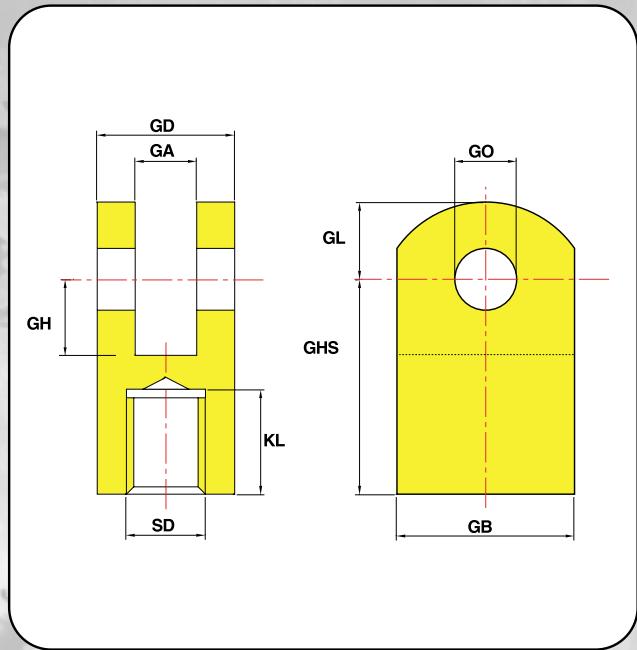
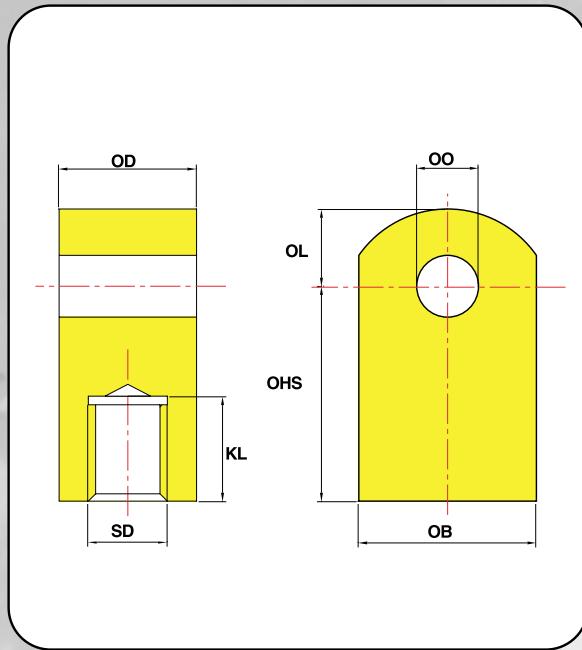
**250 bar**  
**OS / GS**

Rod Eye Mounting / Double clevis at rod

Schwenkauge an Kolbenstange / Gabel an Kolbenstange

Oeillet sur la tige / Fourche sur la tige

Oog aan stang / Gaffel aan stang



| Piston | Rod  | Kolben | Stange |     |     |     |     |     |     |          |  |  |
|--------|------|--------|--------|-----|-----|-----|-----|-----|-----|----------|--|--|
| Piston | Tige | Zuiger | Stang  | KL  | OO  | OB  | OD  | OHS | OL  | SD       |  |  |
| Ø      | Ø 1  | Ø 2    | Ø 3    | ØE8 |     |     |     |     |     |          |  |  |
| 25     | 16   | -      | -      | 17  | 15  | 30  | 20  | 40  | 15  | 16 x 1,5 |  |  |
| 32     | 18   | 22     | -      | 17  | 15  | 30  | 20  | 40  | 15  | 16 x 1,5 |  |  |
| 40     | 22   | 28     | -      | 17  | 20  | 40  | 25  | 45  | 20  | 16 x 1,5 |  |  |
| 50     | 28   | 35     | -      | 23  | 30  | 50  | 30  | 50  | 25  | 22 x 1,5 |  |  |
| 65     | 35   | 45     | -      | 29  | 35  | 60  | 40  | 60  | 30  | 28 x 1,5 |  |  |
| 80     | 45   | 55     | -      | 37  | 40  | 70  | 50  | 70  | 40  | 35 x 1,5 |  |  |
| 100    | 60   | 70     | -      | 48  | 50  | 90  | 60  | 90  | 45  | 45 x 1,5 |  |  |
| 125    | 70   | 80     | 90     | 61  | 65  | 120 | 80  | 125 | 70  | 58 x 1,5 |  |  |
| 140    | 80   | 90     | 100    | 61  | 70  | 140 | 90  | 130 | 80  | 58 x 1,5 |  |  |
| 160    | 90   | 100    | 110    | 68  | 80  | 160 | 98  | 140 | 90  | 65 x 2   |  |  |
| 180    | 100  | 110    | 125    | 84  | 90  | 160 | 118 | 160 | 95  | 80 x 2   |  |  |
| 200    | 110  | 125    | 140    | 94  | 100 | 180 | 118 | 190 | 110 | 90 x 2   |  |  |
| 220    | 125  | 140    | 160    | 104 | 120 | 200 | 138 | 200 | 130 | 100 x 2  |  |  |
| 250    | 140  | 160    | 180    | 114 | 130 | 220 | 158 | 230 | 140 | 110 x 2  |  |  |
| 280    | 160  | 180    | 200    | 125 | 150 | 230 | 176 | 250 | 145 | 120 x 2  |  |  |
| 320    | 160  | 180    | -      | 130 | 170 | 270 | 196 | 260 | 165 | 125 x 3  |  |  |
| 320    | 200  | 220    | -      | 130 | 170 | 270 | 196 | 260 | 165 | 125 x 3  |  |  |
| 360    | 180  | 200    | -      | 130 | 190 | 300 | 216 | 290 | 190 | 125 x 3  |  |  |
| 360    | 220  | 250    | -      | 140 | 190 | 300 | 216 | 290 | 190 | 135 x 3  |  |  |
| 400    | 200  | 220    | -      | 140 | 210 | 350 | 236 | 320 | 215 | 135 x 3  |  |  |
| 400    | 250  | 280    | -      | 155 | 210 | 350 | 236 | 320 | 215 | 150 x 3  |  |  |
| 450    | 220  | 250    | -      | 155 | 240 | 390 | 256 | 360 | 235 | 150 x 3  |  |  |
| 450    | 280  | 320    | -      | 175 | 240 | 390 | 256 | 360 | 235 | 170 x 3  |  |  |
| 500    | 250  | 280    | -      | 175 | 260 | 420 | 296 | 390 | 250 | 170 x 3  |  |  |
| 500    | 320  | 360    | -      | 195 | 260 | 420 | 296 | 390 | 250 | 190 x 4  |  |  |

| Piston | Rod  | Kolben | Stange |     |     |     |     |     |     |     |          |          |  |  |
|--------|------|--------|--------|-----|-----|-----|-----|-----|-----|-----|----------|----------|--|--|
| Piston | Tige | Zuiger | Stang  | KL  | GO  | GB  | GD  | GHS | GL  | GA  | GH       | SD       |  |  |
| Ø      | Ø 1  | Ø 2    | Ø 3    | ØE8 |     |     |     |     |     | M   |          |          |  |  |
| 25     | 16   | -      | -      | 17  | 20  | 30  | 50  | 60  | 15  | 25  | 35       | 16 x 1,5 |  |  |
| 32     | 18   | 22     | -      | 17  | 20  | 30  | 50  | 60  | 15  | 25  | 35       | 16 x 1,5 |  |  |
| 40     | 22   | 28     | -      | 17  | 25  | 40  | 60  | 65  | 20  | 30  | 40       | 16 x 1,5 |  |  |
| 50     | 28   | 35     | -      | 23  | 30  | 50  | 70  | 80  | 25  | 35  | 45       | 22 x 1,5 |  |  |
| 65     | 35   | 45     | -      | 29  | 35  | 60  | 80  | 95  | 30  | 40  | 55       | 28 x 1,5 |  |  |
| 80     | 45   | 55     | -      | 37  | 40  | 80  | 90  | 110 | 40  | 45  | 60       | 35 x 1,5 |  |  |
| 100    | 60   | 70     | -      | 48  | 50  | 100 | 150 | 155 | 55  | 50  | 80       | 45 x 1,5 |  |  |
| 125    | 70   | 80     | 90     | 61  | 60  | 120 | 180 | 70  | 60  | 105 | 58 x 1,5 |          |  |  |
| 140    | 80   | 90     | 100    | 61  | 60  | 120 | 180 | 70  | 60  | 105 | 58 x 1,5 |          |  |  |
| 160    | 90   | 100    | 110    | 68  | 70  | 140 | 220 | 80  | 65  | 130 | 65 x 2   |          |  |  |
| 180    | 100  | 110    | 125    | 84  | 80  | 160 | 250 | 95  | 70  | 145 | 80 x 2   |          |  |  |
| 200    | 110  | 125    | 140    | 94  | 90  | 180 | 280 | 110 | 80  | 165 | 90 x 2   |          |  |  |
| 220    | 125  | 140    | 160    | 104 | 100 | 200 | 165 | 320 | 130 | 85  | 190      | 100 x 2  |  |  |
| 250    | 140  | 160    | 180    | 114 | 110 | 220 | 180 | 360 | 140 | 95  | 210      | 110 x 2  |  |  |
| 280    | 160  | 180    | 200    | 125 | 120 | 240 | 215 | 400 | 145 | 110 | 240      | 120 x 2  |  |  |
| 320    | 160  | 180    | -      | 130 | 140 | 280 | 250 | 440 | 165 | 130 | 270      | 125 x 3  |  |  |
| 320    | 200  | 220    | -      | 130 | 140 | 280 | 250 | 440 | 165 | 130 | 270      | 125 x 3  |  |  |
| 360    | 180  | 200    | -      | 130 | 160 | 320 | 280 | 490 | 190 | 150 | 305      | 125 x 3  |  |  |
| 360    | 220  | 250    | -      | 140 | 160 | 320 | 280 | 490 | 190 | 150 | 305      | 135 x 3  |  |  |
| 400    | 200  | 220    | -      | 140 | 180 | 360 | 310 | 540 | 215 | 170 | 330      | 135 x 3  |  |  |
| 400    | 250  | 280    | -      | 155 | 180 | 360 | 310 | 540 | 215 | 170 | 330      | 150 x 3  |  |  |
| 450    | 220  | 250    | -      | 155 | 200 | 400 | 350 | 600 | 235 | 190 | 365      | 150 x 3  |  |  |
| 450    | 280  | 320    | -      | 175 | 200 | 400 | 350 | 600 | 235 | 190 | 365      | 170 x 3  |  |  |
| 500    | 250  | 280    | -      | 175 | 240 | 480 | 400 | 690 | 280 | 230 | 420      | 170 x 3  |  |  |
| 500    | 320  | 360    | -      | 195 | 240 | 480 | 400 | 690 | 280 | 230 | 420      | 190 x 4  |  |  |



• Hydraulic ship arresting installation.

320 bar

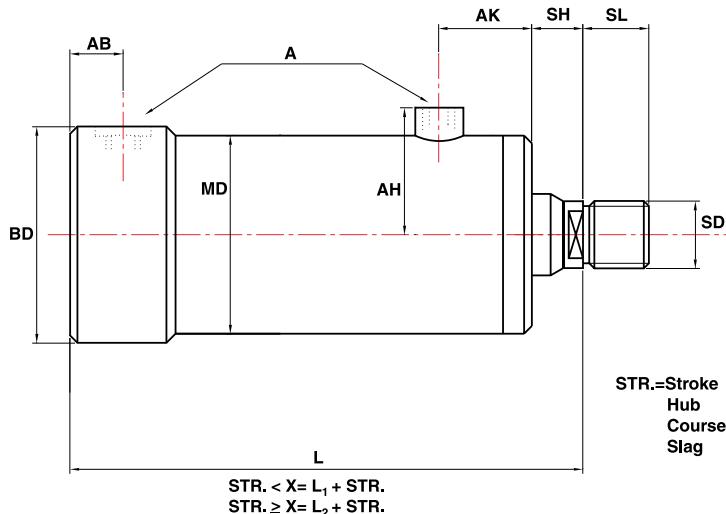
Basic design

BA

Grundausführung

Construction de base

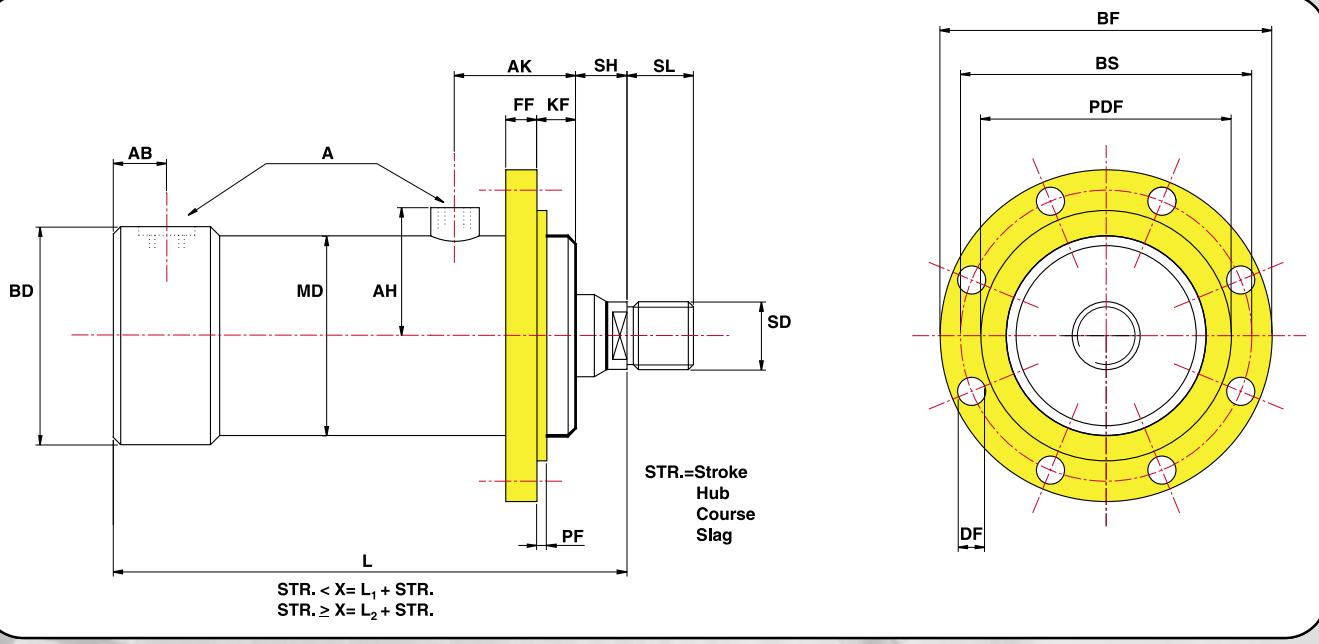
Basisuitvoering



| Piston<br>Kolben<br>Piston<br>Zuiger | Rod<br>Stange |     |     | x    |            |    |         |     |     |                |                |         |    |          |     |
|--------------------------------------|---------------|-----|-----|------|------------|----|---------|-----|-----|----------------|----------------|---------|----|----------|-----|
|                                      | Ø             | Ø 1 | Ø 2 | Ø 3  | A<br>G/BSP | AB | BD<br>Ø | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD<br>Ø | SH | SD<br>M  | AH  |
| 25                                   | 16            | -   | -   | -    | 3/8"       | 13 | 35      | 16  | 57  | 145            | -              | 35      | 15 | 16 x 1,5 | 38  |
| 32                                   | 18            | 22  | -   | -    | 3/8"       | 13 | 42      | 16  | 60  | 148            | -              | 42      | 15 | 16 x 1,5 | 41  |
| 40                                   | 22            | 28  | -   | -    | 3/8"       | 13 | 55      | 16  | 60  | 168            | -              | 55      | 20 | 16 x 1,5 | 48  |
| 50                                   | 28            | 35  | -   | -    | 3/8"       | 13 | 65      | 22  | 60  | 168            | -              | 65      | 20 | 22 x 1,5 | 53  |
| 65                                   | 35            | 45  | -   | -    | 1/2"       | 15 | 80      | 35  | 64  | 183            | -              | 80      | 20 | 35 x 1,5 | 65  |
| 80                                   | 45            | 55  | -   | 800  | 1/2"       | 15 | 95      | 45  | 83  | 213            | 248            | 100     | 20 | 45 x 1,5 | 75  |
| 100                                  | 60            | 70  | -   | 800  | 3/4"       | 19 | 120     | 58  | 93  | 247            | 287            | 120     | 30 | 58 x 1,5 | 90  |
| 125                                  | 70            | 80  | 90  | 1200 | 3/4"       | 19 | 150     | 58  | 98  | 277            | 327            | 150     | 30 | 58 x 1,5 | 105 |
| 140                                  | 80            | 90  | 100 | 1200 | 3/4"       | 19 | 165     | 65  | 108 | 293            | 353            | 170     | 30 | 65 x 2   | 115 |
| 160                                  | 90            | 100 | 110 | 1500 | 1"         | 23 | 190     | 80  | 118 | 323            | 393            | 200     | 35 | 80 x 2   | 130 |
| 180                                  | 100           | 110 | 125 | 1500 | 1"         | 23 | 220     | 90  | 120 | 360            | 440            | 220     | 35 | 90 x 2   | 140 |
| 200                                  | 110           | 125 | 140 | 1500 | 1"         | 23 | 254     | 100 | 130 | 370            | 450            | 254     | 35 | 100 x 2  | 157 |
| 220                                  | 125           | 140 | 160 | 2000 | 1 1/4"     | 28 | 273     | 110 | 145 | 405            | 505            | 273     | 35 | 110 x 2  | 172 |
| 250                                  | 140           | 160 | 180 | 2000 | 1 1/4"     | 28 | 323     | 120 | 145 | 422            | 522            | 323     | 35 | 120 x 2  | 197 |
| 280                                  | 160           | 180 | 200 | 2000 | 1 1/4"     | 28 | 355     | 125 | 165 | 452            | 572            | 355     | 35 | 125 x 3  | 213 |
| 320                                  | 160           | 180 | -   | 2500 | 1 1/2"     | 40 | 406     | 125 | 205 | 535            | 655            | 406     | 40 | 125 x 3  | 243 |
| 320                                  | 200           | 220 | -   | 2500 | 1 1/2"     | 40 | 406     | 135 | 205 | 535            | 655            | 406     | 40 | 135 x 3  | 243 |
| 360                                  | 180           | 200 | -   | 2500 | 1 1/2"     | 43 | 445     | 135 | 220 | 580            | 730            | 445     | 50 | 135 x 3  | 263 |
| 360                                  | 220           | 250 | -   | 2500 | 1 1/2"     | 43 | 445     | 150 | 220 | 580            | 730            | 445     | 50 | 150 x 3  | 263 |
| 400                                  | 200           | 220 | -   | 2500 | 1 1/2"     | 43 | 508     | 150 | 235 | 610            | 760            | 508     | 50 | 150 x 3  | 294 |
| 400                                  | 250           | 280 | -   | 2500 | 1 1/2"     | 43 | 508     | 170 | 235 | 610            | 760            | 508     | 50 | 170 x 3  | 294 |
| 450                                  | 220           | 250 | -   | 3000 | 1 1/2"     | 50 | 559     | 170 | 250 | 680            | 860            | 559     | 60 | 170 x 3  | 320 |
| 450                                  | 280           | 320 | -   | 3000 | 1 1/2"     | 50 | 559     | 190 | 250 | 680            | 860            | 559     | 60 | 190 x 4  | 320 |
| 500                                  | 250           | 280 | -   | 3000 | 1 1/2"     | 50 | 622     | 190 | 270 | 725            | 905            | 622     | 60 | 190 x 4  | 351 |
| 500                                  | 320           | 360 | -   | 3000 | 1 1/2"     | 50 | 622     | 240 | 270 | 725            | 905            | 622     | 60 | 240 x 4  | 351 |

Bride avant

Frontflens



| Piston | Röd    |     |     |      | A      | AB  | BD  | DF       | SL  | FF  | BF  | KF | AK  | L <sub>1</sub> | L <sub>2</sub> | MD  | PF  | PDF | SH | SD       | AH  | BS  |
|--------|--------|-----|-----|------|--------|-----|-----|----------|-----|-----|-----|----|-----|----------------|----------------|-----|-----|-----|----|----------|-----|-----|
| Kolben | Stange |     | x   |      | G/BSP  | Ø   | Ø   | Ø        | Ø   | Ø   | Ø   | Ø  | Ø   | Ø              | Ø              | Ø   | Øf8 | M   |    |          |     |     |
| Piston | Tige   |     |     |      |        |     |     |          |     |     |     |    |     |                |                |     |     |     |    |          |     |     |
| Zuiger | Stang  |     |     |      | Ø      | Ø 1 | Ø 2 | Ø 3      |     |     |     |    |     |                |                |     |     |     |    |          |     |     |
| 25     | 16     | -   | -   | -    | 3/8"   | 13  | 35  | 6,6 (4x) | 16  | 12  | 90  | 23 | 57  | 145            | -              | 35  | 3   | 50  | 15 | 16 x 1,5 | 38  | 70  |
| 32     | 18     | 22  | -   | -    | 3/8"   | 13  | 42  | 9 (4x)   | 16  | 15  | 110 | 23 | 60  | 148            | -              | 42  | 3   | 60  | 15 | 16 x 1,5 | 41  | 80  |
| 40     | 22     | 28  | -   | -    | 3/8"   | 13  | 55  | 11 (4x)  | 16  | 15  | 130 | 23 | 60  | 168            | -              | 55  | 3   | 70  | 20 | 16 x 1,5 | 48  | 100 |
| 50     | 28     | 35  | -   | -    | 3/8"   | 13  | 65  | 14 (4x)  | 22  | 18  | 140 | 24 | 60  | 168            | -              | 65  | 4   | 80  | 20 | 22 x 1,5 | 53  | 110 |
| 65     | 35     | 45  | -   | -    | 1/2"   | 15  | 80  | 14 (8x)  | 35  | 22  | 165 | 24 | 64  | 183            | -              | 80  | 4   | 100 | 20 | 35 x 1,5 | 65  | 130 |
| 80     | 45     | 55  | -   | 800  | 1/2"   | 15  | 95  | 18 (8x)  | 45  | 31  | 200 | 19 | 83  | 213            | 248            | 100 | 4   | 120 | 20 | 45 x 1,5 | 75  | 160 |
| 100    | 60     | 70  | -   | 800  | 3/4"   | 19  | 120 | 22 (8x)  | 58  | 32  | 215 | 20 | 93  | 247            | 287            | 120 | 5   | 135 | 30 | 58 x 1,5 | 90  | 175 |
| 125    | 70     | 80  | 90  | 1200 | 3/4"   | 19  | 150 | 22 (8x)  | 58  | 40  | 245 | 20 | 98  | 277            | 327            | 150 | 5   | 165 | 30 | 58 x 1,5 | 105 | 205 |
| 140    | 80     | 90  | 100 | 1200 | 3/4"   | 19  | 165 | 26 (8x)  | 65  | 40  | 290 | 25 | 108 | 293            | 353            | 170 | 5   | 180 | 30 | 65 x 2   | 115 | 235 |
| 160    | 90     | 100 | 110 | 1500 | 1"     | 23  | 190 | 26 (8x)  | 80  | 40  | 340 | 25 | 118 | 323            | 393            | 200 | 5   | 220 | 35 | 80 x 2   | 130 | 280 |
| 180    | 100    | 110 | 125 | 1500 | 1"     | 23  | 220 | 33 (8x)  | 90  | 50  | 370 | 30 | 120 | 360            | 440            | 220 | 5   | 240 | 35 | 90 x 2   | 140 | 310 |
| 200    | 110    | 125 | 140 | 1500 | 1"     | 23  | 254 | 33 (8x)  | 100 | 50  | 410 | 30 | 130 | 370            | 450            | 254 | 5   | 290 | 35 | 100 x 2  | 163 | 350 |
| 220    | 125    | 140 | 160 | 2000 | 1 1/4" | 28  | 273 | 39 (8x)  | 110 | 60  | 430 | 33 | 145 | 405            | 505            | 273 | 8   | 290 | 35 | 110 x 2  | 172 | 360 |
| 250    | 140    | 160 | 180 | 2000 | 1 1/4" | 28  | 323 | 39 (8x)  | 120 | 60  | 480 | 33 | 145 | 422            | 522            | 323 | 8   | 340 | 35 | 120 x 2  | 197 | 410 |
| 280    | 160    | 180 | 200 | 2000 | 1 1/4" | 28  | 355 | 39 (12x) | 125 | 60  | 530 | 33 | 165 | 452            | 572            | 355 | 8   | 370 | 35 | 125 x 3  | 213 | 460 |
| 320    | 160    | 180 | -   | 2500 | 1 1/2" | 40  | 406 | 39 (16x) | 125 | 85  | 580 | 38 | 205 | 535            | 655            | 406 | 8   | 420 | 40 | 125 x 3  | 243 | 500 |
| 320    | 200    | 220 | -   | 2500 | 1 1/2" | 40  | 406 | 39 (16x) | 135 | 85  | 580 | 38 | 205 | 535            | 655            | 406 | 8   | 420 | 40 | 135 x 3  | 243 | 500 |
| 360    | 180    | 200 | -   | 2500 | 1 1/2" | 43  | 445 | 39 (16x) | 135 | 100 | 660 | 38 | 220 | 580            | 730            | 445 | 8   | 480 | 50 | 135 x 3  | 263 | 570 |
| 360    | 220    | 250 | -   | 2500 | 1 1/2" | 43  | 445 | 39 (16x) | 150 | 100 | 660 | 38 | 220 | 580            | 730            | 445 | 8   | 480 | 50 | 150 x 3  | 263 | 570 |
| 400    | 200    | 220 | -   | 2500 | 1 1/2" | 43  | 508 | 39 (20x) | 150 | 110 | 700 | 38 | 235 | 610            | 760            | 508 | 8   | 540 | 50 | 150 x 3  | 294 | 620 |
| 400    | 250    | 280 | -   | 2500 | 1 1/2" | 43  | 508 | 39 (20x) | 170 | 110 | 700 | 38 | 235 | 610            | 760            | 508 | 8   | 540 | 50 | 170 x 3  | 294 | 620 |
| 450    | 220    | 250 | -   | 3000 | 1 1/2" | 50  | 559 | 45 (20x) | 170 | 125 | 780 | 43 | 250 | 680            | 860            | 559 | 8   | 600 | 60 | 170 x 3  | 320 | 690 |
| 450    | 280    | 320 | -   | 3000 | 1 1/2" | 50  | 559 | 45 (20x) | 190 | 125 | 780 | 43 | 250 | 680            | 860            | 559 | 8   | 600 | 60 | 190 x 4  | 320 | 690 |
| 500    | 250    | 280 | -   | 3000 | 1 1/2" | 50  | 622 | 45 (24x) | 190 | 140 | 820 | 47 | 270 | 725            | 905            | 622 | 12  | 650 | 60 | 190 x 4  | 351 | 740 |
| 500    | 320    | 360 | -   | 3000 | 1 1/2" | 50  | 622 | 45 (24x) | 240 | 140 | 820 | 47 | 270 | 725            | 905            | 622 | 12  | 650 | 60 | 240 x 4  | 351 | 740 |

**320 bar**

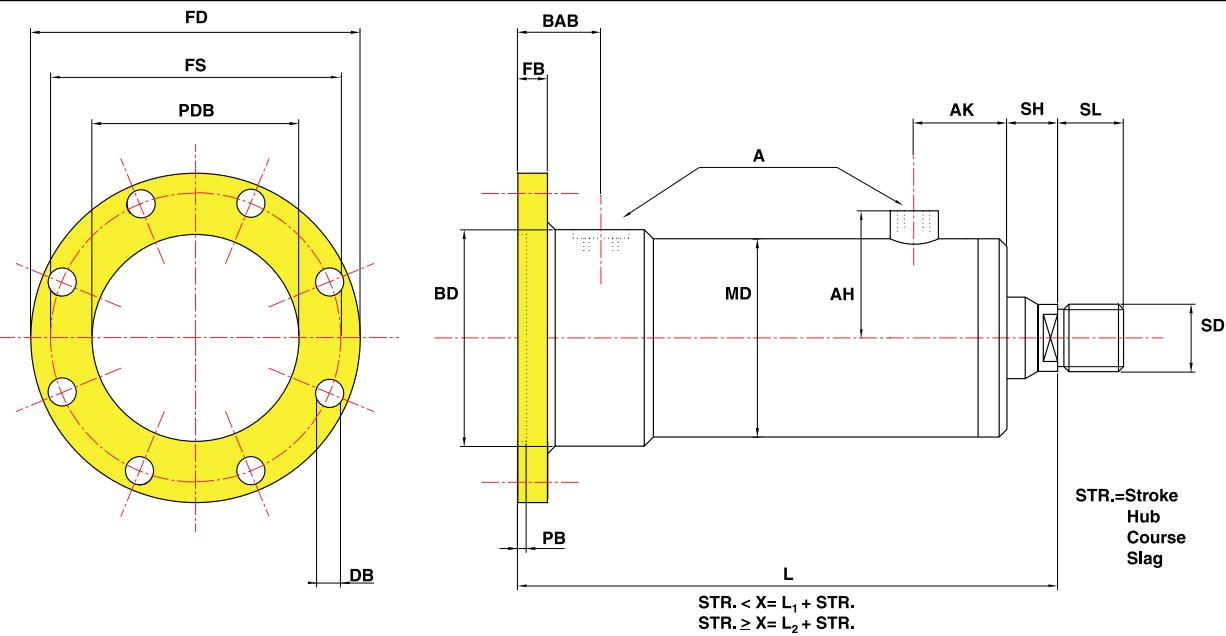
Rear flange

**BF**

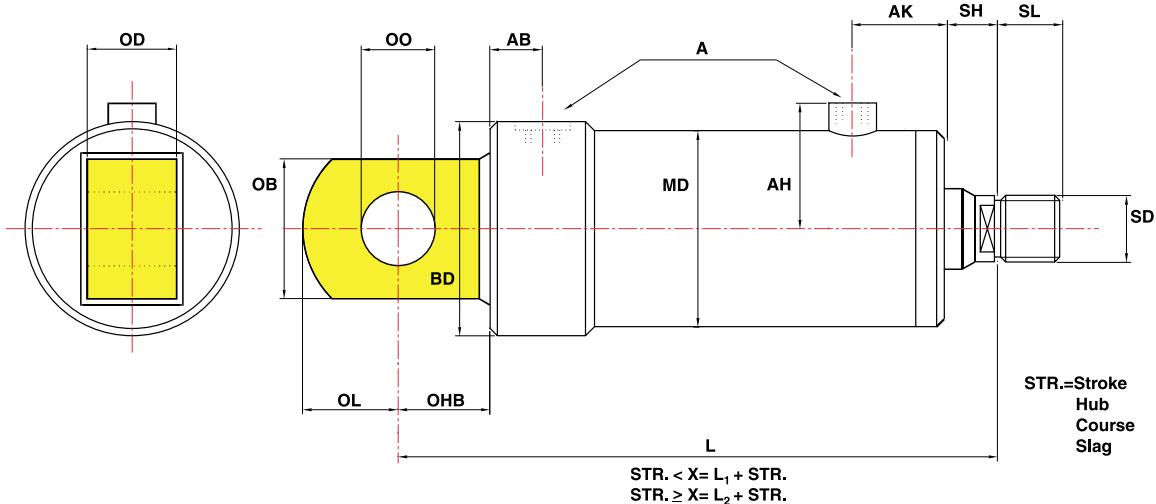
Flansch am Zylinderboden

Bride arrière

Bodemflens



| Piston<br>Kolben | Rod<br>Stange |     | x           | A<br>G/BSP | BAB    | BD  | DB  | SL       | FB  | FD  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD   | PB  | PBD<br>ØF8 | SH  | SD | AH       | FS      |
|------------------|---------------|-----|-------------|------------|--------|-----|-----|----------|-----|-----|-----|----------------|----------------|------|-----|------------|-----|----|----------|---------|
| Zuiger           | Stang         | Ø   | Ø 1 Ø 2 Ø 3 |            |        |     |     |          |     |     |     |                |                |      |     |            | M   |    | Ø        |         |
| 25               | 16            | -   | -           | -          | 3/8"   | 35  | 35  | 6,6 (4x) | 16  | 12  | 90  | 57             | 167            | -    | 35  | 3          | 50  | 15 | 16 x 1,5 | 38 70   |
| 32               | 18            | 22  | -           | -          | 3/8"   | 38  | 42  | 9 (4x)   | 16  | 15  | 110 | 60             | 173            | -    | 42  | 3          | 60  | 15 | 16 x 1,5 | 41 80   |
| 40               | 22            | 28  | -           | -          | 3/8"   | 38  | 55  | 11 (4x)  | 16  | 15  | 130 | 60             | 193            | -    | 55  | 3          | 70  | 20 | 16 x 1,5 | 48 100  |
| 50               | 28            | 35  | -           | -          | 3/8"   | 41  | 65  | 14 (4x)  | 22  | 18  | 140 | 60             | 196            | -    | 65  | 4          | 80  | 20 | 22 x 1,5 | 53 110  |
| 65               | 35            | 45  | -           | -          | 1/2"   | 47  | 80  | 14 (8x)  | 35  | 22  | 165 | 64             | 215            | -    | 80  | 4          | 100 | 20 | 35 x 1,5 | 65 130  |
| 80               | 45            | 55  | -           | 800        | 1/2"   | 53  | 95  | 18 (8x)  | 45  | 28  | 200 | 83             | 251            | 286  | 100 | 4          | 120 | 20 | 45 x 1,5 | 75 160  |
| 100              | 60            | 70  | -           | 800        | 3/4"   | 61  | 120 | 22 (8x)  | 58  | 32  | 215 | 93             | 289            | 329  | 120 | 5          | 135 | 30 | 58 x 1,5 | 90 175  |
| 125              | 70            | 80  | 90          | 1200       | 3/4"   | 67  | 150 | 22 (8x)  | 58  | 38  | 245 | 98             | 325            | 375  | 150 | 5          | 165 | 30 | 58 x 1,5 | 105 205 |
| 140              | 80            | 90  | 100         | 1200       | 3/4"   | 67  | 165 | 26 (8x)  | 65  | 38  | 290 | 108            | 341            | 401  | 170 | 5          | 180 | 30 | 65 x 2   | 115 235 |
| 160              | 90            | 100 | 110         | 1500       | 1"     | 71  | 190 | 26 (8x)  | 80  | 38  | 340 | 118            | 371            | 441  | 200 | 5          | 220 | 35 | 80 x 2   | 130 280 |
| 180              | 100           | 110 | 125         | 1500       | 1"     | 81  | 220 | 33 (8x)  | 90  | 48  | 370 | 120            | 418            | 498  | 220 | 5          | 240 | 35 | 90 x 2   | 140 310 |
| 200              | 110           | 125 | 140         | 1500       | 1"     | 81  | 254 | 33 (8x)  | 100 | 48  | 410 | 130            | 428            | 508  | 254 | 5          | 290 | 35 | 100 x 2  | 157 350 |
| 220              | 125           | 140 | 160         | 2000       | 1 1/4" | 96  | 273 | 33 (8x)  | 110 | 58  | 430 | 145            | 473            | 573  | 273 | 8          | 290 | 35 | 110 x 2  | 172 360 |
| 250              | 140           | 160 | 180         | 2000       | 1 1/4" | 96  | 323 | 39 (8x)  | 120 | 58  | 480 | 145            | 490            | 590  | 323 | 8          | 340 | 35 | 120 x 2  | 197 410 |
| 280              | 160           | 180 | 200         | 2000       | 1 1/4" | 96  | 355 | 39 (8x)  | 125 | 58  | 530 | 165            | 520            | 640  | 355 | 8          | 370 | 35 | 125 x 3  | 213 460 |
| 320              | 160           | 180 | -           | 2500       | 1 1/2" | 115 | 406 | 39 (12x) | 125 | 85  | 580 | 205            | 630            | 750  | 406 | 8          | 420 | 40 | 125 x 3  | 243 500 |
| 320              | 200           | 220 | -           | 2500       | 1 1/2" | 115 | 406 | 39 (12x) | 135 | 85  | 580 | 205            | 630            | 750  | 406 | 8          | 420 | 40 | 135 x 3  | 243 500 |
| 360              | 180           | 200 | -           | 2500       | 1 1/2" | 133 | 445 | 39 (16x) | 135 | 100 | 660 | 220            | 695            | 845  | 445 | 8          | 480 | 50 | 135 x 3  | 263 570 |
| 360              | 220           | 250 | -           | 2500       | 1 1/2" | 133 | 445 | 39 (16x) | 150 | 100 | 660 | 220            | 695            | 845  | 445 | 8          | 480 | 50 | 150 x 3  | 263 570 |
| 400              | 200           | 220 | -           | 2500       | 1 1/2" | 148 | 508 | 39 (16x) | 150 | 110 | 700 | 235            | 740            | 860  | 508 | 8          | 540 | 50 | 150 x 3  | 294 620 |
| 400              | 250           | 280 | -           | 2500       | 1 1/2" | 148 | 508 | 39 (16x) | 170 | 110 | 700 | 235            | 740            | 860  | 508 | 8          | 540 | 50 | 170 x 3  | 294 620 |
| 450              | 220           | 250 | -           | 3000       | 1 1/2" | 165 | 559 | 39 (20x) | 170 | 125 | 760 | 250            | 825            | 1005 | 559 | 8          | 590 | 60 | 170 x 3  | 320 680 |
| 450              | 280           | 320 | -           | 3000       | 1 1/2" | 165 | 559 | 39 (20x) | 190 | 125 | 760 | 250            | 825            | 1005 | 559 | 8          | 590 | 60 | 190 x 4  | 320 680 |
| 500              | 250           | 280 | -           | 3000       | 1 1/2" | 180 | 622 | 39 (24x) | 190 | 140 | 820 | 270            | 885            | 1065 | 622 | 12         | 650 | 60 | 190 x 4  | 351 740 |
| 500              | 320           | 360 | -           | 3000       | 1 1/2" | 180 | 622 | 39 (24x) | 240 | 140 | 820 | 270            | 885            | 1065 | 622 | 12         | 650 | 60 | 240 x 4  | 351 740 |



| Piston | Rod    |     |     |       |        |    |     |     |                |                |      |     |     |     |     |     |     |    |          |     |
|--------|--------|-----|-----|-------|--------|----|-----|-----|----------------|----------------|------|-----|-----|-----|-----|-----|-----|----|----------|-----|
| Kolben | Stange |     | x   | A     | AB     | BD | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD   | 00  | OB  | OD  | OHB | OL  | SH  | SD | AH       |     |
| Zuiger | Stang  |     |     | G/BSP |        | Ø  | ØE8 |     |                |                |      |     |     |     |     |     |     |    | M        |     |
| Ø      | Ø 1    | Ø 2 | Ø 3 |       |        |    |     |     |                |                |      |     |     |     |     |     |     |    |          |     |
| 25     | 16     | -   | -   | -     | 3/8"   | 13 | 35  | 16  | 57             | 185            | -    | 35  | 15  | 30  | 20  | 40  | 15  | 15 | 16 x 1,5 | 38  |
| 32     | 18     | 22  | -   | -     | 3/8"   | 13 | 42  | 16  | 60             | 188            | -    | 42  | 15  | 30  | 20  | 40  | 15  | 15 | 16 x 1,5 | 41  |
| 40     | 22     | 28  | -   | -     | 3/8"   | 13 | 55  | 16  | 60             | 208            | -    | 55  | 20  | 40  | 25  | 40  | 20  | 20 | 16 x 1,5 | 48  |
| 50     | 28     | 35  | -   | -     | 3/8"   | 13 | 65  | 22  | 60             | 213            | -    | 65  | 30  | 50  | 30  | 45  | 30  | 20 | 22 x 1,5 | 53  |
| 65     | 35     | 45  | -   | -     | 1/2"   | 15 | 80  | 35  | 64             | 243            | -    | 80  | 40  | 70  | 40  | 60  | 40  | 20 | 35 x 1,5 | 65  |
| 80     | 45     | 55  | -   | 800   | 1/2"   | 15 | 95  | 45  | 83             | 283            | 318  | 100 | 50  | 80  | 50  | 70  | 45  | 20 | 45 x 1,5 | 75  |
| 100    | 60     | 70  | -   | 800   | 3/4"   | 19 | 120 | 58  | 93             | 327            | 367  | 120 | 60  | 100 | 70  | 80  | 55  | 30 | 58 x 1,5 | 90  |
| 125    | 70     | 80  | 90  | 1200  | 3/4"   | 19 | 150 | 58  | 98             | 382            | 432  | 150 | 70  | 120 | 80  | 105 | 65  | 30 | 58 x 1,5 | 105 |
| 140    | 80     | 90  | 100 | 1200  | 3/4"   | 19 | 165 | 65  | 108            | 413            | 473  | 170 | 80  | 140 | 98  | 120 | 75  | 30 | 65 x 2   | 115 |
| 160    | 90     | 100 | 110 | 1500  | 1"     | 23 | 190 | 80  | 118            | 458            | 528  | 200 | 90  | 160 | 108 | 135 | 85  | 35 | 80 x 2   | 130 |
| 180    | 100    | 110 | 125 | 1500  | 1"     | 23 | 220 | 90  | 120            | 510            | 590  | 220 | 100 | 180 | 118 | 150 | 100 | 35 | 90 x 2   | 140 |
| 200    | 110    | 125 | 140 | 1500  | 1"     | 23 | 254 | 100 | 130            | 530            | 610  | 254 | 120 | 200 | 138 | 160 | 110 | 35 | 100 x 2  | 157 |
| 220    | 125    | 140 | 160 | 2000  | 1 1/4" | 28 | 273 | 110 | 145            | 595            | 695  | 273 | 130 | 220 | 158 | 190 | 125 | 35 | 110 x 2  | 172 |
| 250    | 140    | 160 | 180 | 2000  | 1 1/4" | 28 | 323 | 120 | 145            | 612            | 712  | 323 | 150 | 230 | 176 | 190 | 135 | 35 | 120 x 2  | 197 |
| 280    | 160    | 180 | 200 | 2000  | 1 1/4" | 28 | 355 | 125 | 165            | 682            | 802  | 355 | 170 | 270 | 196 | 230 | 160 | 35 | 125 x 3  | 213 |
| 320    | 160    | 180 | -   | 2500  | 1 1/2" | 40 | 406 | 125 | 205            | 795            | 915  | 406 | 190 | 300 | 216 | 260 | 190 | 40 | 125 x 3  | 243 |
| 320    | 200    | 220 | -   | 2500  | 1 1/2" | 40 | 406 | 135 | 205            | 795            | 915  | 406 | 190 | 300 | 216 | 260 | 190 | 40 | 135 x 3  | 243 |
| 360    | 180    | 200 | -   | 2500  | 1 1/2" | 43 | 445 | 135 | 220            | 860            | 1010 | 445 | 210 | 320 | 236 | 280 | 210 | 50 | 135 x 3  | 263 |
| 360    | 220    | 250 | -   | 2500  | 1 1/2" | 43 | 445 | 150 | 220            | 860            | 1010 | 445 | 210 | 320 | 236 | 280 | 210 | 50 | 150 x 3  | 263 |
| 400    | 200    | 220 | -   | 2500  | 1 1/2" | 43 | 508 | 150 | 235            | 910            | 1060 | 508 | 240 | 380 | 256 | 300 | 250 | 50 | 150 x 3  | 294 |
| 400    | 250    | 280 | -   | 2500  | 1 1/2" | 43 | 508 | 170 | 235            | 910            | 1060 | 508 | 240 | 380 | 256 | 300 | 250 | 50 | 170 x 3  | 294 |
| 450    | 220    | 250 | -   | 3000  | 1 1/2" | 50 | 559 | 170 | 250            | 1030           | 1210 | 559 | 260 | 420 | 296 | 350 | 270 | 60 | 170 x 3  | 320 |
| 450    | 280    | 320 | -   | 3000  | 1 1/2" | 50 | 559 | 190 | 250            | 1030           | 1210 | 559 | 260 | 420 | 296 | 350 | 270 | 60 | 190 x 4  | 320 |
| 500    | 250    | 280 | -   | 3000  | 1 1/2" | 50 | 622 | 190 | 270            | 1105           | 1285 | 622 | 300 | 460 | 316 | 380 | 290 | 60 | 190 x 4  | 351 |
| 500    | 320    | 360 | -   | 3000  | 1 1/2" | 50 | 622 | 240 | 270            | 1105           | 1285 | 622 | 300 | 460 | 316 | 380 | 290 | 60 | 240 x 4  | 351 |

**320 bar**

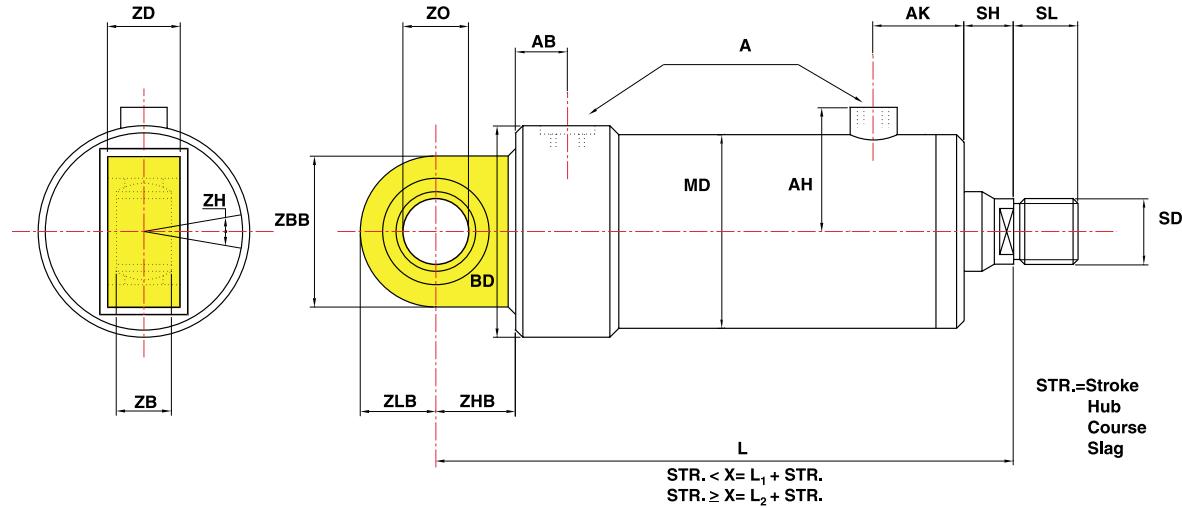
Rod spherical eye mounting

**ZB**

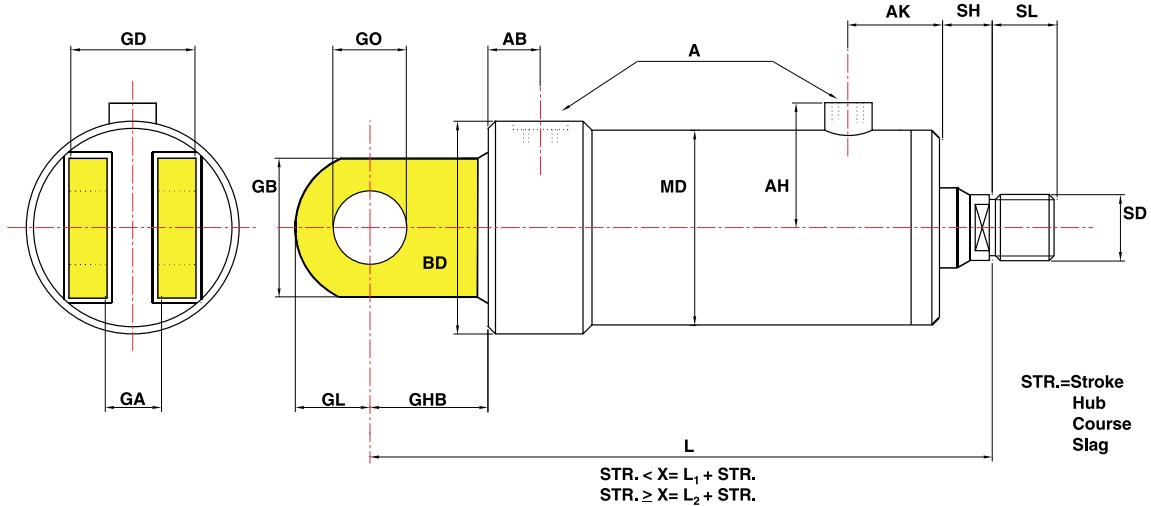
Gelenkauge an Kolbenstange

Oeillet à rotule sur la tige

Zwenkkalager aan bodem



| Piston | Rod    |     |     |      | A      | AB | BD  | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | ZB  | MD  | ZO  | ZBB | ZD  | ZHB | ZLB | SH | SD       | AH  | ZH  |  |
|--------|--------|-----|-----|------|--------|----|-----|-----|-----|----------------|----------------|-----|-----|-----|-----|-----|-----|-----|----|----------|-----|-----|--|
| Kolben | Stange |     | x   |      | G/BSP  | Ø  | Ø   | SL  | AK  |                |                | ZB  | Ø   | Ø   |     |     |     |     |    | M        |     | max |  |
| Piston | Tige   |     |     |      |        |    |     |     |     |                |                |     |     |     |     |     |     |     |    |          |     |     |  |
| Zuiger | Stang  |     |     |      |        |    |     |     |     |                |                |     |     |     |     |     |     |     |    |          |     |     |  |
| Ø      | Ø 1    | Ø 2 | Ø 3 |      |        |    |     |     |     |                |                |     |     |     |     |     |     |     |    |          |     |     |  |
| 25     | 16     | -   | -   | -    | 3/8"   | 13 | 35  | 16  | 57  | 183            | -              | 16  | 35  | 20  | 50  | 19  | 38  | 25  | 15 | 16 x 1,5 | 38  | 9"  |  |
| 32     | 18     | 22  | -   | -    | 3/8"   | 13 | 42  | 16  | 60  | 186            | -              | 16  | 42  | 20  | 50  | 19  | 38  | 25  | 15 | 16 x 1,5 | 41  | 9"  |  |
| 40     | 22     | 28  | -   | -    | 3/8"   | 13 | 55  | 16  | 60  | 213            | -              | 20  | 55  | 25  | 55  | 23  | 45  | 28  | 20 | 16 x 1,5 | 48  | 7"  |  |
| 50     | 28     | 35  | -   | -    | 3/8"   | 13 | 65  | 22  | 60  | 219            | -              | 22  | 65  | 30  | 65  | 28  | 51  | 33  | 20 | 22 x 1,5 | 53  | 6"  |  |
| 65     | 35     | 45  | -   | -    | 1/2"   | 15 | 80  | 35  | 64  | 252            | -              | 28  | 80  | 40  | 94  | 35  | 69  | 55  | 20 | 35 x 1,5 | 65  | 7"  |  |
| 80     | 45     | 55  | -   | 800  | 1/2"   | 15 | 95  | 45  | 83  | 301            | 336            | 35  | 100 | 50  | 120 | 40  | 88  | 75  | 20 | 45 x 1,5 | 75  | 6"  |  |
| 100    | 60     | 70  | -   | 800  | 3/4"   | 19 | 120 | 58  | 93  | 347            | 387            | 44  | 120 | 60  | 160 | 50  | 100 | 95  | 30 | 58 x 1,5 | 90  | 6"  |  |
| 125    | 70     | 80  | 90  | 1200 | 3/4"   | 19 | 150 | 58  | 98  | 377            | 427            | 44  | 150 | 60  | 160 | 50  | 100 | 95  | 30 | 58 x 1,5 | 105 | 6"  |  |
| 140    | 80     | 90  | 100 | 1200 | 3/4"   | 19 | 165 | 65  | 108 | 408            | 468            | 49  | 170 | 70  | 190 | 55  | 115 | 115 | 30 | 65 x 2   | 115 | 6"  |  |
| 160    | 90     | 100 | 110 | 1500 | 1"     | 23 | 190 | 80  | 118 | 464            | 534            | 55  | 200 | 80  | 220 | 60  | 141 | 130 | 35 | 80 x 2   | 130 | 6"  |  |
| 180    | 100    | 110 | 125 | 1500 | 1"     | 23 | 220 | 90  | 120 | 510            | 590            | 60  | 220 | 90  | 250 | 65  | 150 | 150 | 35 | 90 x 2   | 140 | 5"  |  |
| 200    | 110    | 125 | 140 | 1500 | 1"     | 23 | 254 | 100 | 130 | 535            | 615            | 70  | 254 | 100 | 280 | 70  | 165 | 170 | 35 | 100 x 2  | 157 | 7"  |  |
| 220    | 125    | 140 | 160 | 2000 | 1 1/4" | 28 | 273 | 110 | 145 | 590            | 690            | 70  | 273 | 110 | 310 | 80  | 185 | 190 | 35 | 110 x 2  | 172 | 6"  |  |
| 250    | 140    | 160 | 180 | 2000 | 1 1/4" | 28 | 323 | 120 | 145 | 622            | 722            | 85  | 323 | 120 | 335 | 90  | 200 | 215 | 35 | 120 x 2  | 197 | 6"  |  |
| 280    | 160    | 180 | 200 | 2000 | 1 1/4" | 28 | 355 | 125 | 165 | 682            | 802            | 90  | 355 | 140 | 390 | 110 | 230 | 245 | 35 | 125 x 3  | 213 | 7"  |  |
| 320    | 160    | 180 | -   | 2500 | 1 1/2" | 40 | 406 | 125 | 205 | 795            | 915            | 105 | 406 | 160 | 450 | 130 | 260 | 275 | 40 | 125 x 3  | 243 | 8"  |  |
| 320    | 200    | 220 | -   | 2500 | 1 1/2" | 40 | 406 | 135 | 205 | 795            | 915            | 105 | 406 | 160 | 450 | 130 | 260 | 275 | 40 | 135 x 3  | 243 | 8"  |  |
| 360    | 180    | 200 | -   | 2500 | 1 1/2" | 43 | 445 | 135 | 220 | 860            | 1010           | 105 | 445 | 180 | 500 | 140 | 280 | 300 | 50 | 135 x 3  | 263 | 6"  |  |
| 360    | 220    | 250 | -   | 2500 | 1 1/2" | 43 | 445 | 150 | 220 | 860            | 1010           | 105 | 445 | 180 | 500 | 140 | 280 | 300 | 50 | 150 x 3  | 263 | 6"  |  |
| 400    | 200    | 220 | -   | 2500 | 1 1/2" | 43 | 508 | 150 | 235 | 910            | 1060           | 130 | 508 | 200 | 560 | 160 | 300 | 330 | 50 | 150 x 3  | 294 | 7"  |  |
| 400    | 250    | 280 | -   | 2500 | 1 1/2" | 43 | 508 | 170 | 235 | 910            | 1060           | 130 | 508 | 200 | 560 | 160 | 300 | 330 | 50 | 170 x 3  | 294 | 7"  |  |
| 450    | 220    | 250 | -   | 3000 | 1 1/2" | 50 | 559 | 170 | 250 | 1030           | 1210           | 140 | 559 | 240 | 670 | 190 | 350 | 385 | 60 | 170 x 3  | 320 | 8"  |  |
| 450    | 280    | 320 | -   | 3000 | 1 1/2" | 50 | 559 | 190 | 250 | 1030           | 1210           | 140 | 559 | 240 | 670 | 190 | 350 | 385 | 60 | 190 x 4  | 320 | 8"  |  |
| 500    | 250    | 280 | -   | 3000 | 1 1/2" | 50 | 622 | 190 | 270 | 1105           | 1285           | 150 | 622 | 260 | 730 | 200 | 380 | 415 | 60 | 190 x 4  | 351 | 7"  |  |
| 500    | 320    | 360 | -   | 3000 | 1 1/2" | 50 | 622 | 240 | 270 | 1105           | 1285           | 150 | 622 | 260 | 730 | 200 | 380 | 415 | 60 | 240 x 4  | 351 | 7"  |  |



| Piston | Röd    |     | x   |       |        |    |     |     |                |                |      |     |     |     |     |     |     |    |          |     |     |
|--------|--------|-----|-----|-------|--------|----|-----|-----|----------------|----------------|------|-----|-----|-----|-----|-----|-----|----|----------|-----|-----|
| Kolben | Stange |     |     | A     | AB     | BD | SL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD   | GO  | GB  | GD  | GHB | GL  | SH  | SD | AH       | GA  |     |
| Zuiger | Tige   |     | x   | G/BSP | Ø      | Ø  | Ø   | Ø   | Ø              | Ø              | Ø    | Ø   | Ø   | Ø   | Ø   | Ø   | M   |    |          |     |     |
| Ø      | Ø 1    | Ø 2 | Ø 3 |       |        |    |     |     |                |                |      |     |     |     |     |     |     |    |          |     |     |
| 25     | 16     | -   | -   | -     | 3/8"   | 13 | 35  | 16  | 57             | 180            | -    | 35  | 20  | 40  | 50  | 35  | 20  | 15 | 16 x 1,5 | 38  | 25  |
| 32     | 18     | 22  | -   | -     | 3/8"   | 13 | 42  | 16  | 60             | 183            | -    | 42  | 20  | 40  | 50  | 35  | 20  | 15 | 16 x 1,5 | 41  | 25  |
| 40     | 22     | 28  | -   | -     | 3/8"   | 13 | 55  | 16  | 60             | 208            | -    | 55  | 25  | 50  | 60  | 40  | 25  | 20 | 16 x 1,5 | 48  | 30  |
| 50     | 28     | 35  | -   | -     | 3/8"   | 13 | 65  | 22  | 60             | 213            | -    | 65  | 30  | 60  | 70  | 45  | 30  | 20 | 22 x 1,5 | 53  | 35  |
| 65     | 35     | 45  | -   | -     | 1/2"   | 15 | 80  | 35  | 64             | 248            | -    | 80  | 40  | 80  | 90  | 60  | 40  | 20 | 35 x 1,5 | 65  | 45  |
| 80     | 45     | 55  | -   | 800   | 1/2"   | 15 | 95  | 45  | 83             | 298            | 333  | 100 | 50  | 100 | 100 | 85  | 55  | 20 | 45 x 1,5 | 75  | 50  |
| 100    | 60     | 70  | -   | 800   | 3/4"   | 19 | 120 | 58  | 93             | 352            | 392  | 120 | 60  | 120 | 120 | 105 | 70  | 30 | 58 x 1,5 | 90  | 60  |
| 125    | 70     | 80  | 90  | 1200  | 3/4"   | 19 | 150 | 58  | 98             | 382            | 432  | 150 | 60  | 120 | 120 | 105 | 70  | 30 | 58 x 1,5 | 105 | 60  |
| 140    | 80     | 90  | 100 | 1200  | 3/4"   | 19 | 165 | 65  | 108            | 423            | 483  | 170 | 70  | 140 | 130 | 130 | 85  | 30 | 65 x 2   | 115 | 65  |
| 160    | 90     | 100 | 110 | 1500  | 1"     | 23 | 190 | 80  | 118            | 468            | 538  | 200 | 80  | 160 | 140 | 145 | 95  | 35 | 80 x 2   | 130 | 70  |
| 180    | 100    | 110 | 125 | 1500  | 1"     | 23 | 220 | 90  | 120            | 525            | 605  | 220 | 90  | 180 | 155 | 165 | 110 | 35 | 90 x 2   | 140 | 80  |
| 200    | 110    | 125 | 140 | 1500  | 1"     | 23 | 254 | 100 | 130            | 560            | 640  | 254 | 100 | 200 | 165 | 190 | 130 | 35 | 100 x 2  | 157 | 85  |
| 220    | 125    | 140 | 160 | 2000  | 1 1/4" | 28 | 273 | 110 | 145            | 615            | 715  | 273 | 110 | 220 | 180 | 210 | 140 | 35 | 110 x 2  | 172 | 95  |
| 250    | 140    | 160 | 180 | 2000  | 1 1/4" | 28 | 323 | 120 | 145            | 637            | 737  | 323 | 120 | 240 | 215 | 240 | 145 | 35 | 120 x 2  | 197 | 110 |
| 280    | 160    | 180 | 200 | 2000  | 1 1/4" | 28 | 355 | 125 | 165            | 697            | 817  | 355 | 140 | 280 | 250 | 270 | 165 | 35 | 125 x 3  | 213 | 130 |
| 320    | 160    | 180 | -   | 2500  | 1 1/2" | 40 | 406 | 125 | 205            | 840            | 960  | 406 | 160 | 320 | 280 | 305 | 190 | 40 | 125 x 3  | 243 | 150 |
| 320    | 200    | 220 | -   | 2500  | 1 1/2" | 40 | 406 | 135 | 205            | 840            | 960  | 406 | 160 | 320 | 280 | 305 | 190 | 40 | 135 x 3  | 243 | 150 |
| 360    | 180    | 200 | -   | 2500  | 1 1/2" | 43 | 445 | 135 | 220            | 910            | 1060 | 445 | 180 | 360 | 310 | 330 | 215 | 50 | 135 x 3  | 263 | 175 |
| 360    | 220    | 250 | -   | 2500  | 1 1/2" | 43 | 445 | 150 | 220            | 910            | 1060 | 445 | 180 | 360 | 310 | 330 | 215 | 50 | 150 x 3  | 263 | 175 |
| 400    | 200    | 220 | -   | 2500  | 1 1/2" | 43 | 508 | 150 | 235            | 975            | 1125 | 508 | 200 | 400 | 350 | 365 | 235 | 50 | 150 x 3  | 294 | 190 |
| 400    | 250    | 280 | -   | 2500  | 1 1/2" | 43 | 508 | 170 | 235            | 975            | 1125 | 508 | 200 | 400 | 350 | 365 | 235 | 50 | 170 x 3  | 294 | 190 |
| 450    | 220    | 250 | -   | 3000  | 1 1/2" | 50 | 559 | 170 | 250            | 1105           | 1285 | 559 | 240 | 480 | 400 | 425 | 280 | 60 | 170 x 3  | 320 | 230 |
| 450    | 280    | 320 | -   | 3000  | 1 1/2" | 50 | 559 | 190 | 250            | 1105           | 1285 | 559 | 240 | 480 | 400 | 425 | 280 | 60 | 190 x 4  | 320 | 230 |
| 500    | 250    | 280 | -   | 3000  | 1 1/2" | 50 | 622 | 190 | 270            | 1180           | 1360 | 622 | 260 | 520 | 440 | 455 | 300 | 60 | 190 x 4  | 351 | 245 |
| 500    | 320    | 360 | -   | 3000  | 1 1/2" | 50 | 622 | 240 | 270            | 1180           | 1360 | 622 | 260 | 520 | 440 | 455 | 300 | 60 | 240 x 4  | 351 | 245 |

**320 bar**

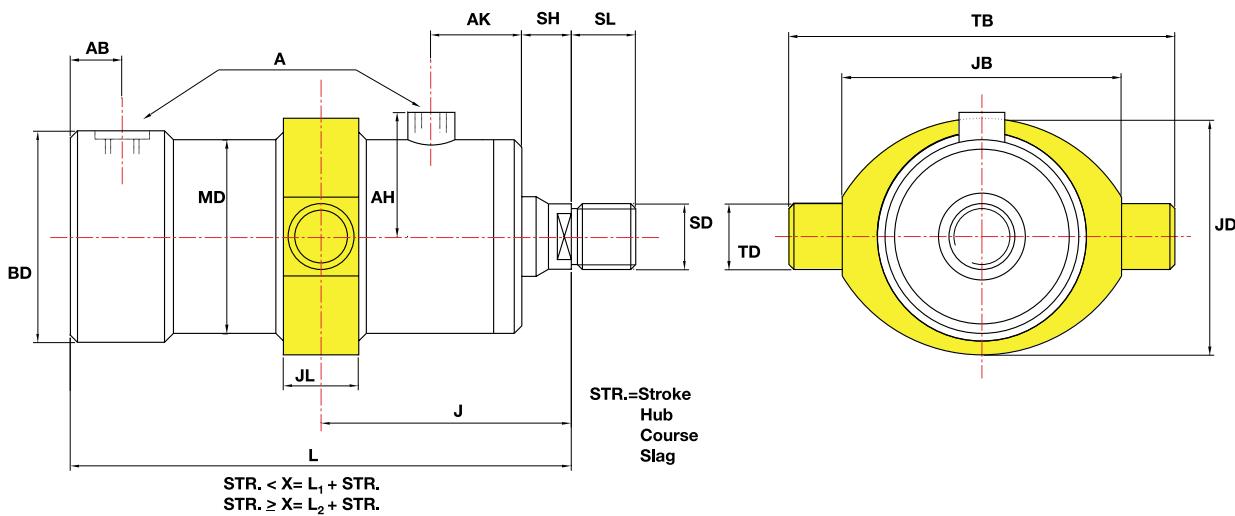
Intermediate trunnion mounting

**ZT**

Schwenkzapfen in Zylindermitte

Tourillons intermédiaires

Zwenktappen



| Piston<br>Kolben | Rod<br>Stange |     | x   | A<br>G/BSP | AB<br>Ø | BD<br>Ø | SL<br>=L- | J <sub>min</sub> | J <sub>max</sub> | JB  | JD  | JL  | AK  | L <sub>1</sub> | L <sub>2</sub> | MD<br>Ø | SH  | SD | AH       | TB  | TD   | STR<br>Øe8 min |
|------------------|---------------|-----|-----|------------|---------|---------|-----------|------------------|------------------|-----|-----|-----|-----|----------------|----------------|---------|-----|----|----------|-----|------|----------------|
| Piston<br>Zuiger | Tige<br>Stang |     | x   |            |         |         |           |                  |                  |     |     |     |     |                |                |         |     |    |          |     |      |                |
| Ø                | Ø 1           | Ø 2 | Ø 3 |            |         |         |           |                  |                  |     |     |     |     |                |                |         |     |    |          |     |      |                |
| 25               | 16            | -   | -   | -          | 3/8"    | 13      | 35        | 16               | 122              | 65  | 45  | 45  | 30  | 57             | 145            | -       | 35  | 15 | 16 x 1,5 | 38  | 65   | 18 37          |
| 32               | 18            | 22  | -   | -          | 3/8"    | 13      | 42        | 16               | 125              | 67  | 52  | 52  | 30  | 60             | 148            | -       | 42  | 15 | 16 x 1,5 | 41  | 80   | 22 39          |
| 40               | 22            | 28  | -   | -          | 3/8"    | 13      | 55        | 16               | 130              | 67  | 70  | 70  | 30  | 60             | 168            | -       | 55  | 20 | 16 x 1,5 | 48  | 105  | 25 24          |
| 50               | 28            | 35  | -   | -          | 3/8"    | 13      | 65        | 22               | 135              | 72  | 80  | 80  | 40  | 60             | 168            | -       | 65  | 20 | 22 x 1,5 | 53  | 118  | 30 34          |
| 65               | 35            | 45  | -   | -          | 1/2"    | 15      | 80        | 35               | 144              | 83  | 100 | 105 | 40  | 64             | 183            | -       | 80  | 20 | 35 x 1,5 | 65  | 148  | 35 44          |
| 80               | 45            | 55  | -   | 800        | 1/2"    | 15      | 95        | 45               | 168              | 86  | 130 | 120 | 50  | 83             | 213            | 248     | 100 | 20 | 45 x 1,5 | 75  | 184  | 45 41          |
| 100              | 60            | 70  | -   | 800        | 3/4"    | 19      | 120       | 58               | 198              | 100 | 165 | 140 | 60  | 93             | 247            | 287     | 120 | 30 | 58 x 1,5 | 90  | 230  | 55 51          |
| 125              | 70            | 80  | 90  | 1200       | 3/4"    | 19      | 150       | 58               | 213              | 111 | 185 | 180 | 80  | 98             | 277            | 327     | 150 | 30 | 58 x 1,5 | 105 | 280  | 65 47          |
| 140              | 80            | 90  | 100 | 1200       | 3/4"    | 19      | 165       | 65               | 233              | 122 | 210 | 195 | 90  | 108            | 293            | 353     | 170 | 30 | 65 x 2   | 115 | 320  | 75 62          |
| 160              | 90            | 100 | 110 | 1500       | 1"      | 23      | 190       | 80               | 256              | 137 | 235 | 220 | 100 | 118            | 323            | 393     | 200 | 35 | 80 x 2   | 130 | 360  | 85 70          |
| 180              | 100           | 110 | 125 | 1500       | 1"      | 23      | 220       | 90               | 268              | 146 | 260 | 250 | 120 | 120            | 360            | 440     | 220 | 35 | 90 x 2   | 140 | 390  | 100 54         |
| 200              | 110           | 125 | 140 | 1500       | 1"      | 23      | 254       | 100              | 283              | 151 | 320 | 300 | 130 | 130            | 370            | 450     | 254 | 35 | 100 x 2  | 157 | 460  | 110 64         |
| 220              | 125           | 140 | 160 | 2000       | 1 1/4"  | 28      | 273       | 110              | 320              | 176 | 340 | 325 | 150 | 145            | 405            | 505     | 273 | 35 | 110 x 2  | 172 | 530  | 130 91         |
| 250              | 140           | 160 | 180 | 2000       | 1 1/4"  | 28      | 323       | 120              | 320              | 176 | 390 | 370 | 150 | 145            | 422            | 522     | 323 | 35 | 120 x 2  | 197 | 590  | 130 74         |
| 280              | 160           | 180 | 200 | 2000       | 1 1/4"  | 28      | 355       | 125              | 350              | 185 | 430 | 410 | 170 | 165            | 452            | 572     | 355 | 35 | 125 x 3  | 213 | 650  | 140 83         |
| 320              | 160           | 180 | -   | 2500       | 1 1/2"  | 40      | 406       | 125              | 408              | 245 | 500 | 450 | 200 | 205            | 535            | 655     | 406 | 40 | 125 x 3  | 243 | 730  | 180 128        |
| 320              | 200           | 220 | -   | 2500       | 1 1/2"  | 40      | 406       | 135              | 408              | 245 | 500 | 450 | 200 | 205            | 535            | 655     | 406 | 40 | 135 x 3  | 243 | 730  | 180 128        |
| 360              | 180           | 200 | -   | 2500       | 1 1/2"  | 43      | 445       | 135              | 443              | 270 | 550 | 540 | 220 | 220            | 580            | 730     | 445 | 50 | 135 x 3  | 263 | 800  | 200 148        |
| 360              | 220           | 250 | -   | 2500       | 1 1/2"  | 43      | 445       | 150              | 443              | 270 | 550 | 540 | 220 | 220            | 580            | 730     | 445 | 50 | 150 x 3  | 263 | 800  | 200 148        |
| 400              | 200           | 220 | -   | 2500       | 1 1/2"  | 43      | 508       | 150              | 478              | 290 | 630 | 560 | 260 | 235            | 610            | 760     | 508 | 50 | 150 x 3  | 294 | 930  | 240 173        |
| 400              | 250           | 280 | -   | 2500       | 1 1/2"  | 43      | 508       | 170              | 478              | 290 | 630 | 560 | 260 | 235            | 610            | 760     | 508 | 50 | 170 x 3  | 294 | 930  | 240 173        |
| 450              | 220           | 250 | -   | 3000       | 1 1/2"  | 50      | 559       | 170              | 548              | 340 | 700 | 620 | 310 | 250            | 680            | 860     | 559 | 60 | 170 x 3  | 320 | 980  | 280 208        |
| 450              | 280           | 320 | -   | 3000       | 1 1/2"  | 50      | 559       | 190              | 548              | 340 | 700 | 620 | 310 | 250            | 680            | 860     | 559 | 60 | 190 x 4  | 320 | 980  | 280 208        |
| 500              | 250           | 280 | -   | 3000       | 1 1/2"  | 50      | 622       | 190              | 593              | 360 | 780 | 680 | 350 | 270            | 725            | 905     | 622 | 60 | 190 x 4  | 351 | 1090 | 320 223        |
| 500              | 320           | 360 | -   | 3000       | 1 1/2"  | 50      | 622       | 240              | 593              | 360 | 780 | 680 | 350 | 270            | 725            | 905     | 622 | 60 | 240 x 4  | 351 | 1090 | 320 223        |

Foot mounting

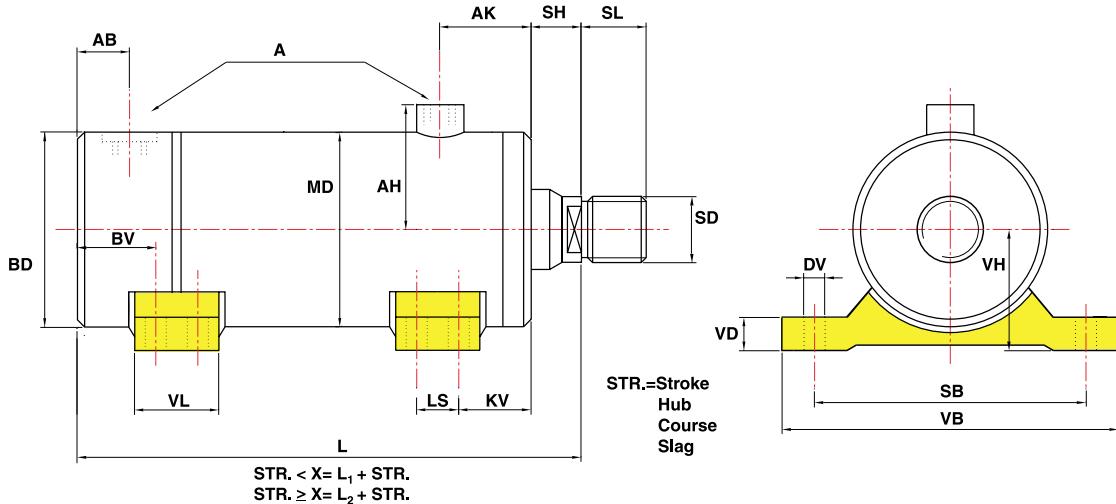
320 bar

Fußbefestigung

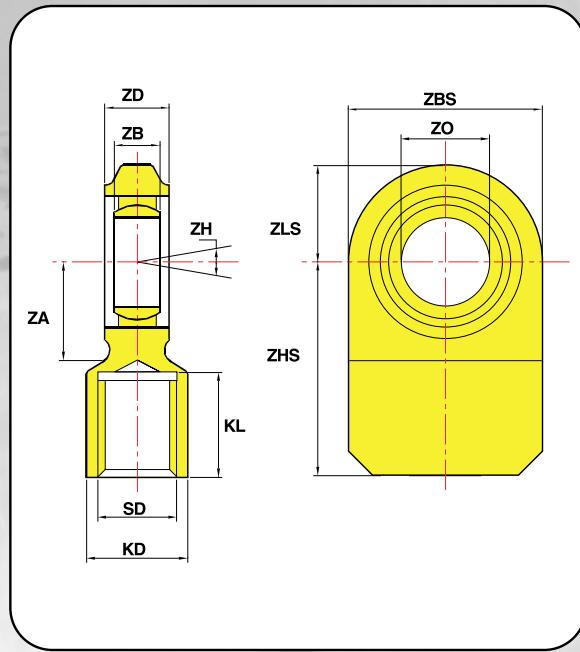
VN

Fixation par pattes

Voeten



| Piston<br>Kolben                  | Röd<br>Stange     |     | x   | A<br>G/BSP | AB<br>$\varnothing$ | BD<br>$\varnothing$ | SB<br>$\varnothing$ | BV<br>$\varnothing$ | DV<br>$\varnothing$ | SL       | AK | KV  | $L_1$ | $L_2$ | LS  | MD<br>$\varnothing$ | SH  | SD | AH       | VB  | VD  | VH | VL  |     |
|-----------------------------------|-------------------|-----|-----|------------|---------------------|---------------------|---------------------|---------------------|---------------------|----------|----|-----|-------|-------|-----|---------------------|-----|----|----------|-----|-----|----|-----|-----|
| Zuiger<br>Piston<br>Tige<br>Stang | Ø 1<br>Ø 2<br>Ø 3 |     | x   |            |                     |                     |                     |                     |                     |          |    |     |       |       |     |                     |     |    |          |     |     |    |     |     |
| 25                                | 16                | -   | -   | -          | 3/8"                | 13                  | 35                  | 60                  | 18                  | 6,6 (8x) | 16 | 57  | 38    | 145   | -   | 15                  | 35  | 15 | 16 x 1,5 | 38  | 80  | 8  | 24  | 30  |
| 32                                | 18                | 22  | -   | -          | 3/8"                | 13                  | 42                  | 70                  | 18                  | 6,6 (8x) | 16 | 60  | 38    | 148   | -   | 15                  | 42  | 15 | 16 x 1,5 | 41  | 90  | 10 | 28  | 30  |
| 40                                | 22                | 28  | -   | -          | 3/8"                | 13                  | 55                  | 80                  | 20                  | 9 (8x)   | 16 | 60  | 40    | 168   | -   | 20                  | 55  | 20 | 16 x 1,5 | 48  | 105 | 10 | 35  | 40  |
| 50                                | 28                | 35  | -   | -          | 3/8"                | 13                  | 65                  | 95                  | 20                  | 9 (8x)   | 22 | 60  | 40    | 168   | -   | 20                  | 65  | 20 | 22 x 1,5 | 53  | 120 | 20 | 46  | 40  |
| 65                                | 35                | 45  | -   | -          | 1/2"                | 15                  | 80                  | 125                 | 25                  | 14 (8x)  | 35 | 64  | 45    | 183   | -   | 30                  | 80  | 20 | 35 x 1,5 | 65  | 160 | 20 | 54  | 60  |
| 80                                | 45                | 55  | -   | 800        | 1/2"                | 15                  | 100                 | 150                 | 30                  | 18 (8x)  | 45 | 83  | 45    | 213   | 248 | 40                  | 100 | 20 | 45 x 1,5 | 73  | 200 | 30 | 68  | 80  |
| 100                               | 60                | 70  | -   | 800        | 3/4"                | 19                  | 120                 | 170                 | 40                  | 18 (8x)  | 58 | 93  | 55    | 247   | 287 | 40                  | 120 | 30 | 58 x 1,5 | 90  | 220 | 40 | 85  | 80  |
| 125                               | 70                | 80  | 90  | 1200       | 3/4"                | 19                  | 150                 | 210                 | 45                  | 22 (8x)  | 58 | 98  | 60    | 277   | 327 | 50                  | 150 | 30 | 58 x 1,5 | 105 | 255 | 40 | 100 | 100 |
| 140                               | 80                | 90  | 100 | 1200       | 3/4"                | 19                  | 170                 | 230                 | 50                  | 26 (8x)  | 65 | 108 | 70    | 293   | 353 | 60                  | 170 | 30 | 65 x 2   | 113 | 280 | 50 | 115 | 120 |
| 160                               | 90                | 100 | 110 | 1500       | 1"                  | 23                  | 200                 | 270                 | 50                  | 26 (8x)  | 80 | 118 | 70    | 323   | 393 | 60                  | 200 | 35 | 80 x 2   | 125 | 320 | 60 | 135 | 120 |
| 180                               | 100               | 110 | 125 | 1500       | 1"                  | 23                  | 220                 | 300                 | 60                  | 33 (8x)  | 90 | 120 | 80    | 360   | 440 | 70                  | 220 | 35 | 90 x 2   | 140 | 360 | 60 | 150 | 140 |

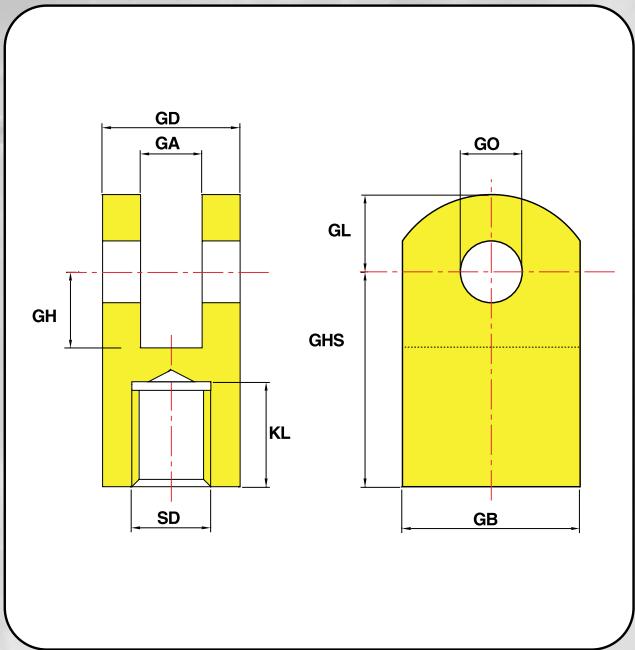
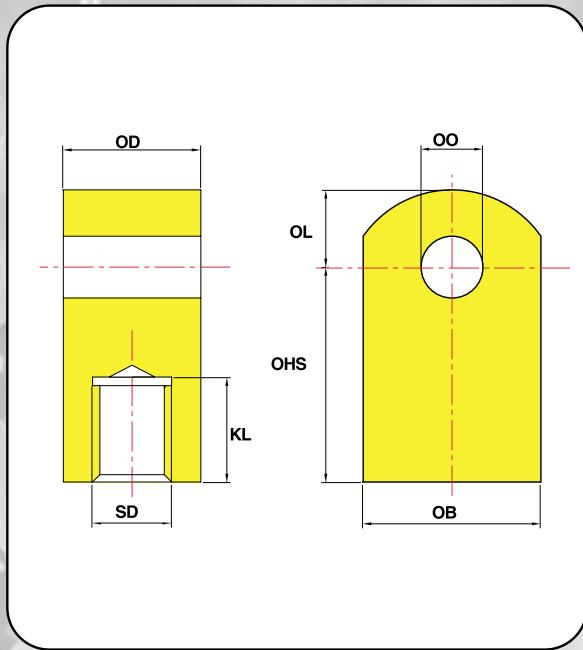
**320 bar****Rod spherical eye mounting****ZS****Gelenkauge an Kolbenstange****Oeillet à rotule sur la tige****Zwenkkalager aan stang**

| Piston<br>Kolben<br>Piston<br>Zuiger | Rod<br>Stange<br>Tige<br>Stang | KL<br>Ø 1 | KD<br>Ø 2 | ZB<br>Ø 3 | ZO<br>Ø | ZBS<br>Ø | ZD  | ZHS | ZLS | SD<br>M | ZA  | ZH<br>max. |
|--------------------------------------|--------------------------------|-----------|-----------|-----------|---------|----------|-----|-----|-----|---------|-----|------------|
| 25                                   | 16                             | -         | -         | 17        | 25      | 16       | 20  | 56  | 19  | 50      | 28  | 16 x 1,5   |
| 32                                   | 18                             | 22        | -         | 17        | 25      | 16       | 20  | 56  | 19  | 50      | 28  | 16 x 1,5   |
| 40                                   | 22                             | 28        | -         | 17        | 25      | 20       | 25  | 56  | 23  | 50      | 28  | 16 x 1,5   |
| 50                                   | 28                             | 35        | -         | 23        | 32      | 22       | 30  | 64  | 28  | 60      | 32  | 22 x 1,5   |
| 65                                   | 35                             | 45        | -         | 37        | 55      | 28       | 40  | 94  | 35  | 85      | 55  | 35 x 1,5   |
| 80                                   | 45                             | 55        | -         | 48        | 70      | 35       | 50  | 120 | 40  | 135     | 75  | 45 x 1,5   |
| 100                                  | 60                             | 70        | -         | 61        | 100     | 44       | 60  | 160 | 50  | 160     | 95  | 58 x 1,5   |
| 125                                  | 70                             | 80        | 90        | 61        | 100     | 44       | 60  | 160 | 50  | 160     | 95  | 58 x 1,5   |
| 140                                  | 80                             | 90        | 100       | 68        | 110     | 49       | 70  | 190 | 55  | 180     | 115 | 65 x 2     |
| 160                                  | 90                             | 100       | 110       | 84        | 130     | 55       | 80  | 220 | 60  | 225     | 130 | 80 x 2     |
| 180                                  | 100                            | 110       | 125       | 94        | 140     | 60       | 90  | 250 | 65  | 245     | 150 | 90 x 2     |
| 200                                  | 110                            | 125       | 140       | 104       | 150     | 70       | 100 | 280 | 70  | 275     | 170 | 100 x 2    |
| 220                                  | 125                            | 140       | 160       | 114       | 160     | 70       | 110 | 310 | 80  | 310     | 190 | 110 x 2    |
| 250                                  | 140                            | 160       | 180       | 125       | 180     | 85       | 120 | 335 | 90  | 320     | 215 | 120 x 2    |
| 280                                  | 160                            | 180       | 200       | 130       | 180     | 90       | 140 | 390 | 110 | 360     | 245 | 125 x 3    |
| 320                                  | 160                            | 180       | -         | 130       | 180     | 105      | 160 | 450 | 130 | 370     | 275 | 125 x 3    |
| 320                                  | 200                            | 220       | -         | 140       | 200     | 105      | 160 | 450 | 130 | 370     | 275 | 135 x 3    |
| 360                                  | 180                            | 200       | -         | 140       | 200     | 105      | 180 | 500 | 140 | 410     | 300 | 135 x 3    |
| 360                                  | 220                            | 250       | -         | 155       | 220     | 105      | 180 | 500 | 140 | 410     | 300 | 150 x 3    |
| 400                                  | 200                            | 220       | -         | 155       | 220     | 130      | 200 | 560 | 160 | 450     | 330 | 150 x 3    |
| 400                                  | 250                            | 280       | -         | 175       | 260     | 130      | 200 | 560 | 160 | 450     | 330 | 170 x 3    |
| 450                                  | 220                            | 250       | -         | 175       | 260     | 140      | 240 | 670 | 190 | 490     | 385 | 170 x 3    |
| 450                                  | 280                            | 320       | -         | 195       | 280     | 140      | 240 | 670 | 190 | 490     | 385 | 190 x 4    |
| 500                                  | 250                            | 280       | -         | 195       | 280     | 150      | 260 | 730 | 200 | 570     | 415 | 190 x 4    |
| 500                                  | 320                            | 360       | -         | 245       | 360     | 150      | 260 | 730 | 200 | 570     | 415 | 240 x 4    |
|                                      |                                |           |           |           |         |          |     |     |     |         |     | 290        |
|                                      |                                |           |           |           |         |          |     |     |     |         |     | 7'         |

Rod Eye Mounting / Double clevis at rod  
Schwenkauge an Kolbenstange / Gabel an Kolbenstange

320 bar  
OS / GS

Oeillet sur la tige / Fourche sur la tige  
Oog aan stang / Gaffel aan stang



| Piston<br>Kolben | Rod<br>Stange |     |     |     |     |     |     |     |
|------------------|---------------|-----|-----|-----|-----|-----|-----|-----|
| Piston<br>Tige   |               | KL  | OO  | OB  | OD  | OHS | OL  | SD  |
| Zuiger<br>Stang  |               | Ø   | Ø 1 | Ø 2 | Ø 3 |     | ØE8 | M   |
| 25               | 16            | -   | -   | 17  | 15  | 30  | 20  | 40  |
| 32               | 18            | 22  | -   | 17  | 15  | 30  | 20  | 40  |
| 40               | 22            | 28  | -   | 17  | 20  | 40  | 25  | 45  |
| 50               | 28            | 35  | -   | 23  | 30  | 50  | 30  | 50  |
| 65               | 35            | 45  | -   | 37  | 40  | 70  | 40  | 70  |
| 80               | 45            | 55  | -   | 48  | 50  | 80  | 50  | 90  |
| 100              | 60            | 70  | -   | 61  | 60  | 100 | 70  | 110 |
| 125              | 70            | 80  | 90  | 61  | 70  | 120 | 80  | 130 |
| 140              | 80            | 90  | 100 | 68  | 80  | 140 | 98  | 140 |
| 160              | 90            | 100 | 110 | 84  | 90  | 160 | 108 | 160 |
| 180              | 100           | 110 | 125 | 94  | 100 | 180 | 118 | 190 |
| 200              | 110           | 125 | 140 | 104 | 120 | 200 | 138 | 200 |
| 220              | 125           | 140 | 160 | 114 | 130 | 220 | 158 | 230 |
| 250              | 140           | 160 | 180 | 125 | 150 | 230 | 176 | 250 |
| 280              | 160           | 180 | 200 | 130 | 170 | 270 | 196 | 260 |
| 320              | 160           | 180 | -   | 130 | 190 | 300 | 216 | 290 |
| 320              | 200           | 220 | -   | 140 | 190 | 300 | 216 | 290 |
| 360              | 180           | 200 | -   | 140 | 210 | 350 | 236 | 320 |
| 360              | 220           | 250 | -   | 155 | 210 | 350 | 236 | 320 |
| 400              | 200           | 220 | -   | 155 | 240 | 390 | 256 | 360 |
| 400              | 250           | 280 | -   | 175 | 240 | 390 | 256 | 360 |
| 450              | 220           | 250 | -   | 175 | 260 | 420 | 296 | 390 |
| 450              | 280           | 320 | -   | 195 | 260 | 420 | 296 | 390 |
| 500              | 250           | 280 | -   | 195 | 300 | 460 | 316 | 480 |
| 500              | 320           | 360 | -   | 245 | 300 | 460 | 316 | 480 |

| Piston<br>Kolben | Rod<br>Stange |     |     |     |     |     |     |     |     |          |
|------------------|---------------|-----|-----|-----|-----|-----|-----|-----|-----|----------|
| Piston<br>Tige   |               | KL  | GO  | GB  | GD  | GHS | GL  | GA  | GH  | SD       |
| Zuiger<br>Stang  |               | Ø   | Ø 1 | Ø 2 | Ø 3 |     | ØE8 | M   |     |          |
| 25               | 16            | 17  | 20  | 40  | 50  | 60  | 20  | 25  | 35  | 16 x 1,5 |
| 32               | 18            | 22  | 17  | 20  | 40  | 50  | 60  | 20  | 25  | 35       |
| 40               | 22            | 28  | 17  | 25  | 50  | 60  | 65  | 25  | 30  | 40       |
| 50               | 28            | 35  | 23  | 30  | 60  | 70  | 80  | 30  | 35  | 45       |
| 65               | 35            | 45  | 37  | 40  | 80  | 90  | 110 | 40  | 45  | 60       |
| 80               | 45            | 55  | 48  | 50  | 100 | 100 | 150 | 55  | 50  | 85       |
| 100              | 60            | 70  | 61  | 60  | 120 | 120 | 180 | 70  | 60  | 105      |
| 125              | 70            | 80  | 90  | 61  | 70  | 120 | 120 | 180 | 70  | 60       |
| 140              | 80            | 90  | 100 | 68  | 80  | 140 | 130 | 220 | 85  | 65       |
| 160              | 90            | 100 | 110 | 84  | 90  | 160 | 108 | 160 | 95  | 80       |
| 180              | 100           | 110 | 125 | 94  | 100 | 180 | 118 | 190 | 110 | 90       |
| 200              | 110           | 125 | 140 | 104 | 120 | 200 | 138 | 200 | 130 | 100      |
| 220              | 125           | 140 | 160 | 114 | 130 | 220 | 158 | 230 | 140 | 110      |
| 250              | 140           | 160 | 180 | 125 | 150 | 230 | 176 | 250 | 145 | 120      |
| 280              | 160           | 180 | 200 | 130 | 170 | 270 | 196 | 260 | 165 | 125      |
| 320              | 160           | 180 | -   | 130 | 190 | 300 | 216 | 290 | 190 | 125      |
| 320              | 200           | 220 | -   | 140 | 190 | 300 | 216 | 290 | 190 | 135      |
| 360              | 180           | 200 | -   | 140 | 210 | 350 | 236 | 320 | 215 | 135      |
| 360              | 220           | 250 | -   | 155 | 210 | 350 | 236 | 320 | 215 | 150      |
| 400              | 200           | 220 | -   | 155 | 240 | 390 | 256 | 360 | 235 | 150      |
| 400              | 250           | 280 | -   | 175 | 240 | 390 | 256 | 360 | 235 | 170      |
| 450              | 220           | 250 | -   | 175 | 260 | 420 | 296 | 390 | 250 | 170      |
| 450              | 280           | 320 | -   | 195 | 260 | 420 | 296 | 390 | 250 | 190      |
| 500              | 250           | 280 | -   | 195 | 300 | 460 | 316 | 480 | 280 | 190      |
| 500              | 320           | 360 | -   | 245 | 300 | 460 | 316 | 480 | 280 | 240      |



• HL - Semi Submersible Drilling Rig - Stena Tay.

# Table of forces

| size               |                        | surface         |                 |                 | $\varphi$ | speed at oil flow<br>$Q = 10 \text{ L/min.}$ |               | theoretical forces (at mechanical efficiency = 100%) |         |         |         |         |         |         |         |         |                    |         |         |         |         |         |         |  |
|--------------------|------------------------|-----------------|-----------------|-----------------|-----------|----------------------------------------------|---------------|------------------------------------------------------|---------|---------|---------|---------|---------|---------|---------|---------|--------------------|---------|---------|---------|---------|---------|---------|--|
| $\emptyset$ piston | $\emptyset$ piston rod | piston area     | rod area        | annulus area    |           | push function                                | pull function | regenerative function                                | push    |         |         |         | pull    |         |         |         | differential force |         |         |         |         |         |         |  |
| mm                 | mm                     | cm <sup>2</sup> | cm <sup>2</sup> | cm <sup>2</sup> | -         | cm/s                                         | cm/s          | cm/s                                                 | 100 bar | 150 bar | 200 bar | 250 bar | 320 bar | 100 bar | 150 bar | 200 bar | 250 bar            | 320 bar | 100 bar | 150 bar | 200 bar | 250 bar | 320 bar |  |
| 25                 | 16                     | 4,91            | 2,01            | 2,90            | 1,69      | 34                                           | 57,5          | 82,9                                                 | 4,91    | 7,36    | 9,82    | 12,3    | 15,7    | 2,90    | 4,35    | 5,80    | 7,25               | 9,27    | 2,01    | 3,02    | 4,02    | 5,03    | 6,43    |  |
| 32                 | 18                     | 8,042           | 2,54            | 5,50            | 1,46      | 20,7                                         | 30,3          | 65,5                                                 | 8,04    | 12,1    | 16,1    | 20,1    | 25,7    | 5,50    | 8,25    | 11,0    | 13,7               | 17,6    | 2,54    | 3,82    | 5,09    | 6,36    | 8,14    |  |
|                    | 22                     |                 | 3,80            | 4,24            | 1,90      |                                              | 39,3          | 43,8                                                 |         | 4,24    | 6,36    | 8,48    | 10,6    | 13,6    | 13,6    | 13,6    | 13,6               | 3,80    | 5,70    | 7,60    | 9,50    | 12,2    |         |  |
| 40                 | 22                     |                 | 3,80            | 8,77            | 1,43      | 13,3                                         | 19,0          | 43,8                                                 | 12,6    | 18,8    | 25,1    | 31,4    | 40,2    | 8,77    | 13,1    | 17,5    | 21,9               | 28,0    | 3,80    | 5,70    | 7,60    | 9,50    | 12,2    |  |
|                    | 28                     |                 | 6,16            | 6,41            | 1,96      |                                              | 26,0          | 27,1                                                 |         | 6,41    | 9,61    | 12,8    | 16,0    | 20,5    | 6,16    | 9,24    | 12,3               | 15,4    | 19,7    |         |         |         |         |  |
| 50                 | 28                     |                 | 6,16            | 13,48           | 1,46      | 8,49                                         | 12,4          | 27,1                                                 | 19,6    | 29,5    | 39,3    | 49,1    | 62,8    | 13,5    | 20,2    | 27,0    | 33,7               | 43,1    | 6,16    | 9,24    | 12,3    | 15,4    | 19,7    |  |
|                    | 35                     |                 | 9,62            | 10,01           | 1,96      |                                              | 16,6          | 17,3                                                 |         | 10,0    | 15,0    | 20,0    | 25,0    | 32,0    | 9,62    | 14,4    | 19,2               | 24,1    | 30,8    |         |         |         |         |  |
| 65                 | 35                     |                 | 9,62            | 23,56           | 1,41      | 5,02                                         | 7,07          | 17,3                                                 | 33,2    | 49,8    | 66,4    | 83,0    | 106     | 23,6    | 35,3    | 47,1    | 58,9               | 75,4    | 9,62    | 14,4    | 19,2    | 24,1    | 30,8    |  |
|                    | 45                     |                 | 15,90           | 17,28           | 1,92      |                                              | 9,65          | 10,5                                                 |         | 17,3    | 25,9    | 34,6    | 43,2    | 55,3    | 15,9    | 23,9    | 31,8               | 39,8    | 50,9    |         |         |         |         |  |
| 80                 | 45                     |                 | 15,90           | 34,36           | 1,46      | 3,32                                         | 4,85          | 10,5                                                 | 50,3    | 75,4    | 101     | 126     | 161     | 34,4    | 51,5    | 68,7    | 85,9               | 110     | 15,9    | 23,9    | 31,8    | 39,8    | 50,9    |  |
|                    | 55                     |                 | 50,27           | 26,51           | 1,90      |                                              | 6,29          | 7,02                                                 |         | 26,5    | 39,8    | 53,0    | 66,3    | 84,8    | 23,8    | 35,6    | 47,5               | 59,4    |         |         |         |         |         |  |
| 100                | 60                     |                 | 28,27           | 50,27           | 1,56      | 2,12                                         | 3,32          | 5,89                                                 | 78,5    | 118     | 157     | 196     | 251     | 50,3    | 75,4    | 101     | 126                | 161     | 28,3    | 42,4    | 56,5    | 70,7    | 90,5    |  |
|                    | 70                     |                 | 38,48           | 40,06           | 1,96      |                                              | 4,16          | 4,33                                                 |         | 40,1    | 60,1    | 80,1    | 100     | 128     | 38,5    | 57,7    | 77,0               | 96,2    | 123     |         |         |         |         |  |
| 125                | 70                     |                 | 38,48           | 84,23           | 1,46      | 1,36                                         | 1,98          | 4,33                                                 | 123     | 184     | 245     | 307     | 393     | 84,2    | 126     | 168     | 211                | 270     | 38,5    | 57,7    | 77,0    | 96,2    | 123     |  |
|                    | 80                     |                 | 122,7           | 52,07           | 72,45     |                                              | 2,30          | 3,32                                                 |         | 72,5    | 109     | 145     | 181     | 232     | 50,3    | 75,4    | 101                | 126     | 161     |         |         |         |         |  |
|                    | 90                     |                 | 63,62           | 59,10           | 2,08      |                                              | 2,82          | 2,62                                                 |         | 59,1    | 88,7    | 118     | 148     |         | 189     | 63,6    | 95,4               | 127     | 159     | 204     |         |         |         |  |
| 140                | 80                     |                 | 50,27           | 103,7           | 1,48      | 1,08                                         | 1,61          | 3,32                                                 | 154     | 231     | 308     | 385     | 493     | 104     | 156     | 207     | 259                | 332     | 50,3    | 75,4    | 101     | 126     | 161     |  |
|                    | 90                     |                 | 153,9           | 63,62           | 90,32     |                                              | 1,85          | 2,62                                                 |         | 90,3    | 135     | 181     | 226     | 289     | 63,6    | 95,4    | 127                | 159     | 204     |         |         |         |         |  |
|                    | 100                    |                 | 78,54           | 75,40           | 2,04      |                                              | 2,21          | 2,12                                                 |         | 75,4    | 113     | 151     | 188     |         | 241     | 78,5    | 118                | 157     | 196     | 251     |         |         |         |  |
| 160                | 90                     |                 | 63,62           | 137,4           | 1,46      | 0,83                                         | 1,21          | 2,62                                                 | 201     | 302     | 402     | 503     | 643     | 137     | 206     | 275     | 344                | 440     | 63,6    | 95,4    | 127     | 159     | 204     |  |
|                    | 100                    |                 | 201,1           | 78,54           | 122,5     |                                              | 1,36          | 2,12                                                 |         | 123     | 184     | 245     | 306     | 392     | 78,5    | 118     | 157                | 196     | 251     |         |         |         |         |  |
|                    | 110                    |                 | 95,03           | 106,0           | 1,90      |                                              | 1,57          | 1,75                                                 |         | 106     | 159     | 212     | 265     |         | 339     | 95,0    | 143                | 190     | 238     | 304     |         |         |         |  |
| 180                | 100                    |                 | 78,54           | 175,9           | 1,45      | 0,65                                         | 0,95          | 2,12                                                 | 254     | 382     | 509     | 636     | 814     | 176     | 264     | 352     | 440                | 563     | 78,5    | 118     | 157     | 196     | 251     |  |
|                    | 110                    |                 | 254,5           | 95,03           | 159,4     |                                              | 1,05          | 1,75                                                 |         | 159     | 239     | 319     | 399     | 510     | 95,0    | 143     | 190                | 238     | 304     |         |         |         |         |  |
|                    | 125                    |                 | 122,7           | 131,8           | 1,93      |                                              | 1,27          | 1,36                                                 |         | 132     | 198     | 264     | 329     | 422     | 123     | 184     | 245                | 307     | 393     |         |         |         |         |  |
| 200                | 110                    |                 | 95,03           | 219,1           | 1,43      | 0,53                                         | 0,76          | 1,75                                                 | 314     | 471     | 628     | 785     | 1005    | 219     | 329     | 438     | 548                | 701     | 95,0    | 143     | 190     | 238     | 304     |  |
|                    | 125                    |                 | 314,2           | 122,7           | 191,4     |                                              | 0,87          | 1,36                                                 |         | 191     | 287     | 383     | 479     | 613     | 123     | 184     | 245                | 307     | 393     |         |         |         |         |  |
|                    | 140                    |                 | 153,9           | 160,2           | 1,96      |                                              | 1,04          | 1,08                                                 |         | 160     | 240     | 320     | 401     |         | 513     | 154     | 231                | 308     | 385     | 493     |         |         |         |  |
| 220                | 125                    |                 | 122,7           | 257,4           | 1,48      | 0,44                                         | 0,65          | 1,36                                                 | 380     | 570     | 760     | 950     | 1216    | 257     | 386     | 515     | 644                | 824     | 123     | 184     | 245     | 307     | 393     |  |
|                    | 140                    |                 | 380,1           | 153,9           | 226,2     |                                              | 0,74          | 1,08                                                 |         | 226     | 339     | 452     | 565     | 724     | 154     | 231     | 308                | 385     | 493     |         |         |         |         |  |
|                    | 160                    |                 | 201,1           | 179,1           | 2,12      |                                              | 0,93          | 0,83                                                 |         | 179     | 269     | 358     | 448     | 573     | 201     | 302     | 402                | 503     | 643     |         |         |         |         |  |
| 250                | 140                    |                 | 153,9           | 336,9           | 1,46      | 0,34                                         | 0,49          | 1,08                                                 | 491     | 736     | 982     | 1227    | 1571    | 337     | 505     | 674     | 842                | 1078    | 154     | 231     | 308     | 385     | 493     |  |
|                    | 160                    |                 | 490,9           | 201,1           | 289,8     |                                              | 0,58          | 0,83                                                 |         | 290     | 435     | 580     | 725     | 927     | 201     | 302     | 402                | 503     | 643     |         |         |         |         |  |
|                    | 180                    |                 | 254,5           | 236,4           | 2,08      |                                              | 0,71          | 0,65                                                 |         | 236     | 355     | 473     | 591     | 756     | 254     | 382     | 508                | 636     | 814     |         |         |         |         |  |
| 280                | 160                    |                 | 201,1           | 414,7           | 1,48      | 0,27                                         | 0,40          | 0,83                                                 | 616     | 924     | 1232    | 1539    | 1970    | 415     | 622     | 829     | 1037               | 1327    | 201     | 302     | 402     | 503     | 643     |  |
|                    | 180                    |                 | 615,8           | 254,5           | 361,3     |                                              | 0,46          | 0,65                                                 |         | 361     | 542     | 723     | 903     | 1156    | 254     | 382     | 509                | 636     | 814     |         |         |         |         |  |
|                    | 200                    |                 | 314,2           | 301,6           | 2,04      |                                              | 0,55          | 0,53                                                 |         | 302     | 452     | 603     | 754     | 965     | 314     | 471     | 628                | 785     | 1005    |         |         |         |         |  |
| 320                | 160                    |                 | 201,1           | 603,2           | 1,33      | 0,21                                         | 0,28          | 0,83                                                 | 804     | 1206    | 1608    | 2011    | 2574    | 603     | 905     | 1206    | 1508               | 1930    | 201     | 302     | 402     | 503     | 643     |  |
|                    | 180                    |                 | 804,2           | 254,5           | 549,8     |                                              | 0,30          | 0,65                                                 |         | 550     | 825     | 1100    | 1374    | 1759    | 254     | 382     | 509                | 636     | 814     |         |         |         |         |  |
|                    | 200                    |                 | 314,2           | 490,1           | 1,64      |                                              | 0,34          | 0,53                                                 |         | 490     | 735     | 980     | 1225    | 1568    | 314     | 471     | 628                | 785     | 1005    |         |         |         |         |  |
| 360                | 220                    |                 | 380,1           | 424,1           | 1,90      | 0,16                                         | 0,39          | 0,44                                                 | 1018    | 1527    | 2036    | 2545    | 3257    | 424     | 636     | 848     | 1060               | 1357    | 380     | 570     | 760     | 950     | 1216    |  |
|                    | 240                    |                 | 314,2           | 703,7           | 1,45      |                                              | 0,24          | 0,53                                                 |         | 704     | 1056    | 1407    | 1759    | 2252    | 314     | 471     | 628                | 785     | 1216    |         |         |         |         |  |
|                    | 260                    |                 | 380,1           | 637,7           | 1,60      |                                              | 0,26          | 0,44                                                 |         | 638     | 957     | 1373    | 1594    | 2041    | 380     | 570     | 760                | 950     | 1216    |         |         |         |         |  |
| 400                | 200                    |                 | 380,1           | 490,9           | 527,0     | 0,13                                         | 0,32          | 0,34                                                 | 1018    | 1527    | 2036    | 2545    | 3257    | 527     | 791     | 1054    | 1318               | 1686    | 491     | 736     | 982     | 1227    | 1571    |  |
|                    | 220                    |                 | 380,1           | 876,5           | 1,43      |                                              | 0,19          | 0,44                                                 |         | 704     | 1056    | 1407    | 1759    | 2191    | 2805    | 380     | 570                | 760     | 950     | 1216    |         |         |         |  |
|                    | 240                    |                 | 380,1           | 765,8           | 1,64      |                                              | 0,22          | 0,34                                                 |         | 766     | 1149    | 1532    | 1914    | 2450    | 491     | 736     | 982                | 1227    | 1571    |         |         |         |         |  |
| 450                | 220                    |                 | 380,1           | 1210            | 1,31      | 0,1                                          |               |                                                      |         |         |         |         |         |         |         |         |                    |         |         |         |         |         |         |  |

# Buckling diagram

## BUCKLING

The charts on page 38 and 39 show the allowable axial pushing force  $F$  as the function of the free buckling length  $L_k$ , for the existing standard rod diameters.

These forces can be calculated using the following formulas and variables

1) Euler formula :

$$F = \frac{\pi^2 \cdot E \cdot I}{v \cdot L_k^2} \quad [\text{kN}] \quad \{\lambda > \lambda_0\}$$

A) Safety factor :  $V = 3$  ( for these graphs )

B) Modules of elasticity :  $E_{St,52} = 210.000 \text{ N/mm}^2$

C) Buckling length:  $L_k$  [mm]

This value depends on the mountingform,  
see figure 1,2,3.

2) Tetmajer formula :

$$F = \frac{\pi \cdot d^2 \cdot (335 - 0,62 \cdot \lambda)}{4 \cdot v} \quad [\text{kN}] \quad \{\lambda \leq \lambda_0\}$$

D) Piston rod diameter:  $d$  [mm]

3) Moment of inertia :

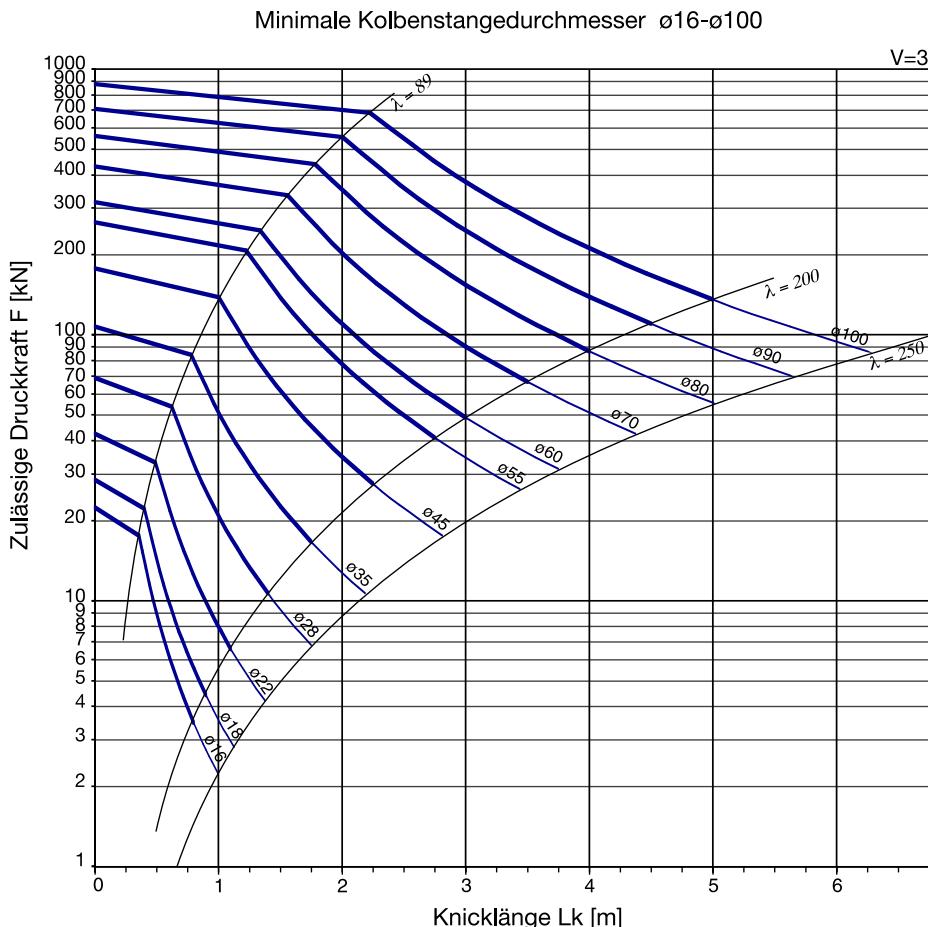
$$I = \frac{\pi \cdot d^4}{64} \quad [\text{mm}^4]$$

E) Slenderness limit:  $\lambda_0 = 89$

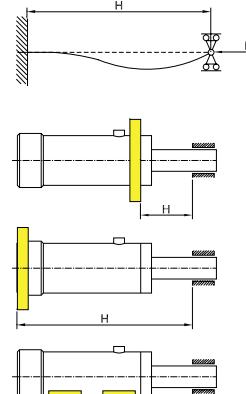
4) Slenderness :

$$\lambda = \frac{4 \cdot L_k}{d} \quad [-]$$

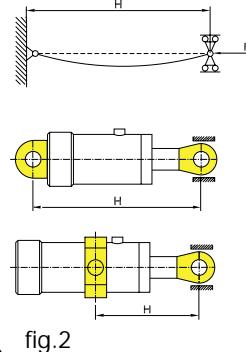
The figures in the chart apply only to cylinders which have no radial force on the end of the rod.



Buckling length  
 $L_k = 0,7 \times H$



Buckling length  
 $L_k = H$



## EXAMPLE: CALCULATIONS FOR A PISTON ROD.

A double-action cylinder, mounted by a rear flange on the bottomside and with a rod spherical eye-mounting on the rodsides, must exert power measuring 90 kN at a maximum operating pressure of 320 bar and a maximum stroke length ( $L_{\max}$ ) of 1750 mm.

Figure 1. shows what the buckling length  $L_k$ :  $0.7 \times H$  is when  $H \approx 2 \times L_{\max}$ .  
 $L_k \approx 2450$  mm.

The chart on page 38 shows that a piston rod diameter of ø70 is sufficient.

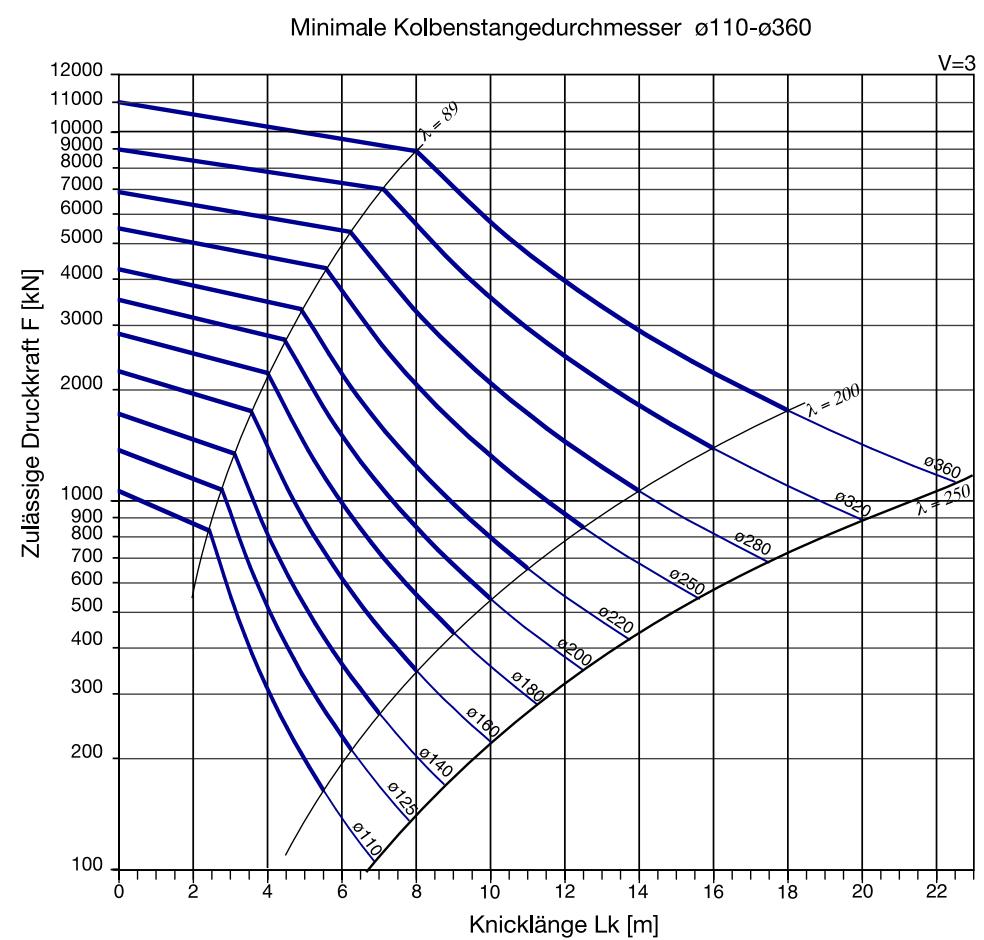
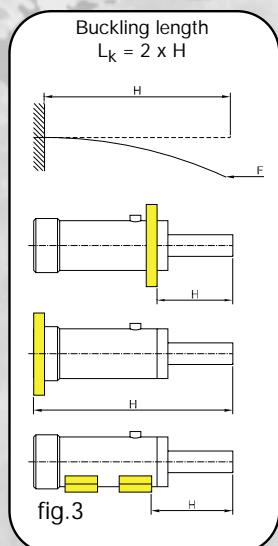
The table of forces on page 37 indicates that the appropriate bore diameter for 320 bar is ø125 mm.

The actual value for the buckling length can be read from the dimension tables on page 38-39.

$$H = L_2 + \text{stroke} + \text{ZHS} + \text{stroke} = 375 + 1750 + 160 + 1750 = 4035 \text{ mm.}$$

$$L_k = 0.7 \times H = 2824 \text{ mm.}$$

Now the chart on page 38 indicates that a piston rod diameter of ø70 is sufficient and can provide the required force.



# Type Code

|                  | Bore diameter | Rod diameter | Stroke | Mounting body | Mounting rod | Operating pressure | Cylinder function | Seals | Rod material | Endcushioning | Features |   |    |   |   |   |   |   |       |
|------------------|---------------|--------------|--------|---------------|--------------|--------------------|-------------------|-------|--------------|---------------|----------|---|----|---|---|---|---|---|-------|
| Position numbers | A             | -            | B      | -             | C            | /                  | D                 | -     | E            | -             | F        | - | G  | - | H | I | J | / | K     |
| Example          | 125           | -            | 70     | -             | 400          | /                  | BA                | -     | OS           | -             | 20       | - | DB | - | 1 | A | 3 | / | ..... |

A Bore diameter mm

B Rod diameter mm

C Stroke length mm

D Mounting cylinder body

|                       |    |
|-----------------------|----|
| BASIC                 | BA |
| FRONT FLANGE          | FF |
| REAR FLANGE           | BF |
| EYE REAR              | OB |
| SPHERICAL EYE REAR    | ZB |
| DOUBLE CLEVIS REAR    | GB |
| INTERMEDIATE TRUNNION | ZT |
| FOOT                  | VN |

E Mounting rodside

|                      |    |
|----------------------|----|
| THREAD AT ROD        | SS |
| ROD EYE              | OS |
| SPHERICAL EYE ROD    | ZS |
| DOUBLE CLEVIS AT ROD | GS |

F Operating pressure (testing pressure) in Mpa

|                   |       |
|-------------------|-------|
| 200 BAR (250 BAR) | 20    |
| 250 BAR (320 BAR) | 25    |
| 320 BAR (360 BAR) | 32    |
| ..... BAR         | ..... |

G Cylinder function

|    |                                                                         |                      |
|----|-------------------------------------------------------------------------|----------------------|
| *S | DOUBLE ACTING<br>SINGLE ACTING PUSH<br>SINGLE ACTING PULL<br>DOUBLE ROD | DB<br>ED<br>ET<br>DD |
|----|-------------------------------------------------------------------------|----------------------|

H Seals

|    |                                     |             |
|----|-------------------------------------|-------------|
| *S | STANDARD<br>LOW-FRICTION<br>SPECIAL | 1<br>2<br>3 |
|----|-------------------------------------|-------------|

I Rod material

|    |                                                                                                                                                              |                            |
|----|--------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|
| *S | ST.52 25 µm HARD CROME<br>ST.52 60/40 µm NICKEL/CROME<br>STLSS.STL 431<br>STLSS.STL 431 25 µm HARD CROME<br>ST.52 ALTOX® 300<br>18MnV5 40/20 µm NICKEL/CROME | A<br>B<br>C<br>D<br>E<br>F |
|----|--------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|

J Endcushioning

|    |                                             |                  |
|----|---------------------------------------------|------------------|
| *S | NONE<br>BOTH SIDES<br>RODSIDE<br>BOTTOMSIDE | 3<br>4<br>5<br>6 |
|----|---------------------------------------------|------------------|

\*S = Standard

K Description features \*\*

Example: The cylinder must have high-temperature seals

Example: The rodmaterial must have a layer of 50 µm hard crome instead of 25 µm

Example: Provided with Hypos® stroke-measurement system.

\*\*When the cylinder body mounting is "intermediate trunnion", please specify the J-dimension separately.

Example

A double acting cylinder with a bore diameter of ø125, a rod diameter of ø70mm and a stroke of 400mm has to function at 200 bar. For a specific application a basic mounting at the cylinder-body is desirable. At the rod side, an eye has to be mounted. Furthermore the cylinder is equipped with standard parts. The Hydrowa typecode is in this case:  
125-70-400/BA-OS-20-DB-1A3 (Also see the example on top of this page.)

## APPLICATION FORM

|                 |           |
|-----------------|-----------|
| Company :       | Country : |
| Contactperson : | Email. :  |
| Phoneno. :      | Faxno. :  |

1. Function:  Normal DB / ED / ET / DD / Plunger  
 Telescope DB / ED / ET / Plunger  
 Differential
  2. Dimensions : (bore) \_\_\_\_\_ x (rod) \_\_\_\_\_ x (stroke) \_\_\_\_\_
  3. Mounting : bottomside: \_\_\_\_\_ rodside: \_\_\_\_\_
  4. Position cylinder : retracted: \_\_\_\_\_ extended: \_\_\_\_\_
  5. Construction :  fully standard  special \_\_\_\_\_
  6. Mounting length : \_\_\_\_\_ mm
  7. Connections :  Type \_\_\_\_\_ (bottomside) \_\_\_\_\_ (rodside)
  8. Endcushioning :  None  bottomside: fixed / adjustable  rodside: fixed / adjustable
  9. Bearing :  standard  with spacer  extra bearing
  10. Pressure : operating pressure: \_\_\_\_\_ bar (bottomside) \_\_\_\_\_ bar (rodside)  
peak pressure: \_\_\_\_\_ bar (bottomside) \_\_\_\_\_ bar (rodside)  
testing pressure: \_\_\_\_\_ bar (bottomside) \_\_\_\_\_ bar (rodside)
  11. Load : pulling force: \_\_\_\_\_ kN (retracted) \_\_\_\_\_ kN (extended)  
pushing force: \_\_\_\_\_ kN (retracted) \_\_\_\_\_ kN (extended)
  12. Seals :  standard \_\_\_\_\_  special: \_\_\_\_\_  
 double rod seal: with leak-chamber / connection  
 special scraper: \_\_\_\_\_  
 rod seal / scraper / both removable without removing cylinderhead  
piston speed: out \_\_\_\_\_ m/s, in \_\_\_\_\_ m/s  
temperature: \_\_\_\_\_ °C, special fluid: \_\_\_\_\_, holdfunction: \_\_\_\_\_ hour
  13. Materials : pistonrod: \_\_\_\_\_, special coating \_\_\_\_\_  
special materials other parts: \_\_\_\_\_  
 material certificates: \_\_\_\_\_
  14. Oil ports :  standard  other \_\_\_\_\_
  15. Stroke-measurement :  none  Hypos  other \_\_\_\_\_
  16. Testing :  special test: \_\_\_\_\_  with testcertificate  
 witnessed by: \_\_\_\_\_
  17. Painting :  not blasted; covered with 1 layer primer  
 special \_\_\_\_\_
  18. Piping/Valves :  valve / manifold type: \_\_\_\_\_
  19. Exchangeable : with cylinder (type/brand): \_\_\_\_\_
  20. Attachments :  specification \_\_\_\_\_  
 sketches \_\_\_\_\_  
 other \_\_\_\_\_
- Type code :  -  -  /  -  -  -  /

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