FAT-N Vickers

Directional Controls

Manual and pilot operated directional control valves for applications up to 350 bar (5000 psi) and 265 L/min (70 USgpm)



Non-solenoid directional controls

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Non-solenoid directional controls

Section overview

This section gives the basic specifications for the complete line of Vickers screwin cartridge non-solenoid directional control valves. Its purpose is to provide a quick, convenient reference tool when choosing Vickers cartridge valves or designing a system using these components.

Two pressure ratings are shown for all products featured in this catalog – typical application pressure and fatigue pressure. The typical application pressure rating is the maximum recommended operating pressure for the valve in a given system. The fatigue pressure rating is the pressure for the valve to be free for infinite life from metal fatigue.

Features and Benefits

- Products in this catalog have been fatigue tested for one million cycles at 132% or 10 million cycles at 115% of rated pressure.
- All operating parts are hardened steel,ground and honed for long life and low leakage.
- Designed for maximum flexibility and minimal space requirements.
- All exposed cartridge surfaces are zinc dichromate plated to resist corrosion.

- All aluminum manifolds are gold anodized to resist corrosion.
- Desired settings may be locked down.
- Optional low-cost manual override is available on selected models.
- Aluminum knob and cap options are available on some models.
- Reliable, economical and compact.



WARNING

For pressure over 210 bar (3000 psi)

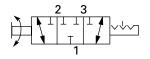
use steel housing.

The MRV3-10 is a 3-way, 2 or 3 position, manual semi-rotary directional screw-in cartridge valve.

Functional Symbol

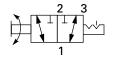
MRV3-10(V)-D/E

3 position models

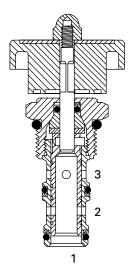


MRV3-10(V)-D2/E2

2 position models



Sectional View



Operation

This valve will direct flow between ports 1 and 3 and block port 2 in one position, and by turning

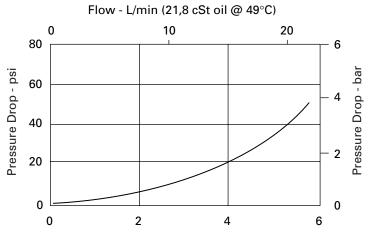
the operator 90°, flow will be directed between ports 1 and 2 and port 3 will be blocked. During cross-over transition, all ports are blocked.

RATINGS AND SPECIFICATIONS

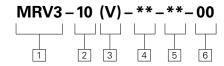
Performance data is typical with fluid at 21,8 c	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	23 L/min (6 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators	D - Lever (3-position detent)* D2 - Lever (2-position detent)* E - Ball (3-position detent)* E2 - Ball (2-position detent)*
* Light duty housing only.	K - Knob (2-position, no detent)
Cavity	C-10-3
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,22 kg (0.48 lbs)
Seal kit	565804 (Buna-N) 889599 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve

Cartridge only



Flow - USgpm (105 SUS oil @ 120°F)



MRV3 - Manual rotary valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton®

4 Manual operators

O - No operator

D - Lever (3-position detent)*

D2 - Lever (2-position detent)*

E - Ball (3-position detent)*

E2 - Ball (2-position detent)*

K - Knob (2-position, no detent)

*Light duty housing only.

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	
				_

See section J for housing details.

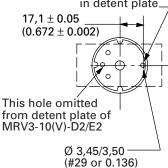
Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)

Locating Pin Installation

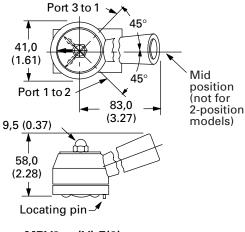
Locating pin hole, four optional slots in detent plate___



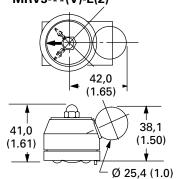
drill x 4,8 (0.187) deep

in mating housing

MRV3-**(V)-D(2)



MRV3-**(V)-E(2)

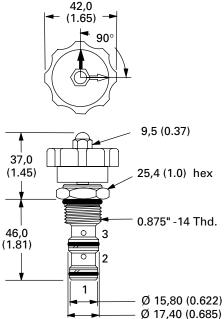


6 Special features

00 - None (Only required if valve has special features, omitted if "00")

MRV3-**(V)-K

Arrow can be relocated by slackening the domed nut and turning the plate. Re-tighten nut.

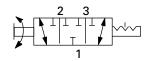


The MRV3-16 is a 3-way, 2 or 3 position, manual semi-rotary directional screw-in cartridge valve.

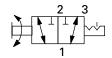
Functional Symbol

MRV3-16(V)-D

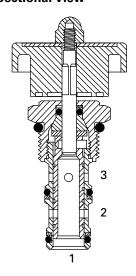
3 position models



MRV3-16(V)-D2 2 position models



Sectional View



Operation

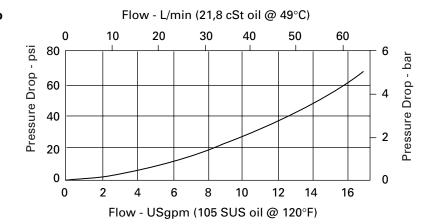
This valve will direct flow between ports 1 and 3 and block port 2 in one position. By turning the operator 90°, flow will be directed between ports 1 and 2 and port 3 will be blocked. During cross-over transition, all ports are blocked.

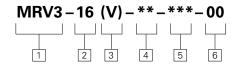
RATINGS AND SPECIFICATIONS

MATINGS AND SPECIFICATIONS	
Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	64 L/min (17 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators	D - Lever (3-position detent)* D2 - Lever (2-position detent)*
*Light duty housing only.	K - Knob (2-position, no detent)
Cavity	C-16-3
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,53 kg (1.16 lbs)
Seal kit	889632 (Buna-N) 889636 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve

Cartridge only





MRV3 - Manual rotary valve

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Manual operators

O - No operator

D - Lever (3-position detent)*

D2 - Lever (2-position detent)*

K - Knob (2-position, no detent)

*Light duty housing only

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566162	_	
6B	3/4" BSPP	02-175465	_	
10H	SAE 10	_	876721	
12H	SAE 12	_	876723	
4G	1/2" BSPP	_	876720	
8G	3/4" BSPP	_	876722	

See section J for housing details..

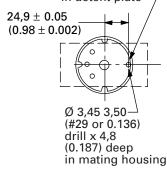
Dimensions

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)

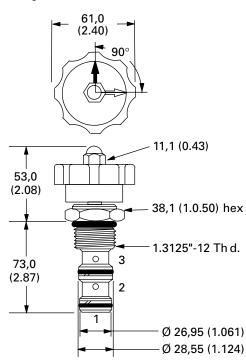
Locating Pin Installation

Locating pin hole, four optional slots in detent plate —



MRV3-**(V)-K

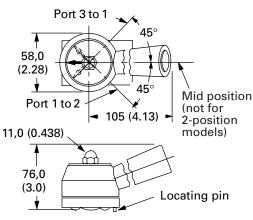
Arrow can be relocated by slackening the domed nut and turning the plate. Re-tighten nut.



6 Special features

00 - None (Only required if valve has special features, omitted if "00")

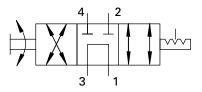
MRV3-**(V)-D(2)



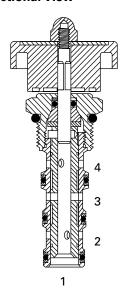
The MRV4-10 is a 4-way, 2 or 3 position, manual semi-rotary directional screw-in cartridge valve.

Functional Symbol

3 position models



Sectional View



Operation

This valve will direct flow between ports 1 and 2 and ports 3 and 4 in one position. By turning the operator 90°, flow will be directed between ports 1 and 4 and port 3 to port 2. During the cross-over transition, ports 2 and 4 are blocked and ports 1 and 3 are connected.

RATINGS AND SPECIFICATIONS

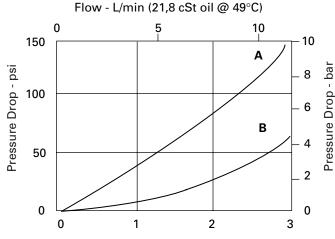
Performance data is typical with fluid at 21,8 d	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	11 L/min (3 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators	D - Lever (3-position detent)* D2 - Lever (2-position detent)* E - Ball (3-position detent)* E2 - Ball (2-position detent)*
* Light duty housing only.	K - Knob (2-position, no detent)
Cavity	
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,17 kg (0.38 lbs)
Seal kit	565805 (Buna-N) 889600 (Viton®) Viton is a registered trademark of E.I. DuPont

Pressure Drop Curves

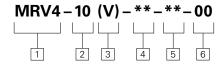
Cartridge only

A - Port 3 to 4 or 3 to 2 **B** - Port 4 to 1

or 2 to 1



Flow - USgpm (105 SUS oil @ 120°F)



MRV4 - Manual rotary valve 4 way

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N V - Viton® 4 Manual operators

O - No operator

D - Lever (3-position detent)*

D2 - Lever (2-position detent)*

E - Ball (3-position detent)*

E2 - Ball (2-position detent)*

K - Knob (2-position, no detent)

*Light duty housing only.

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-179705	_
6T	SAE 6	566161	_
2G	1/4" BSPP	_	876709
3G	3/8" BSPP	_	876715
6H	SAE 6	_	876708
8H	SAE 8	_	876713

See section J for housing details.

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)

Locating Pin Installation

Locating pin hole,

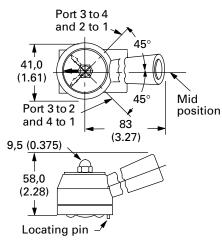
four optional slots in detent plate

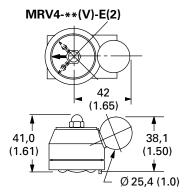
17,1 ± 0.05
(0.672 ± 0.002)

Ø 3,45/3,50
(#29 or 0.136)
drill x 4,8
(0.187) deep

in mating housing

MRV4-**(V)-D(2)





6 Special features

00 - None

(Only required if valve has special features, omitted if "00")

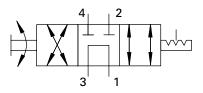
MRV4-**(V)-K

Arrow can be relocated by slackening the domed nut and turning the plate. Re-tighten nut. 42.0 (1.65)9,5 (0.38) 37,0 (1.46)25,4 (1.0) hex 0.875"-14 Thd. 61.9 3 (2.44)Ø 15,80 (0.622) Ø 17,40 (0.685) Ø 18,97 (0.747)

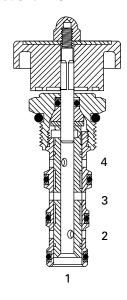
The MRV4-16 is a 4-way, 2 or 3 position, manual semi-rotary directional screw-in cartridge valve.

Functional Symbol

3 position models



Sectional View



Operation

This valve will direct flow between ports 1 and 2 and ports 3 and 4 in one position. By turning the operator 90°, flow will be directed between ports 1 and 4 and ports 3 and 2. During the cross-over

transition, ports 2 and 4 are blocked and ports 1 and 3 are open to each other.

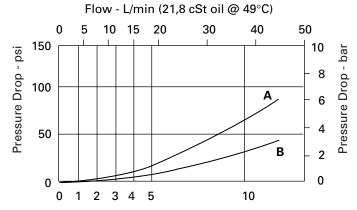
RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 ca	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	45 L/min (12 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators	D - Lever (3-position detent)* D2 - Lever (2-position detent)*
* Light duty housing only.	K - Knob (2-position, no detent)
Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,65 kg (1.43 lbs)
Seal kit	889634 (Buna-N) 889638 (Viton®)
	Viton is a registered trademark of E.I. DuPont

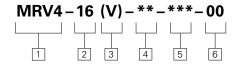
Pressure Drop Curves

Cartridge only

A - Port 3 to 4 or 3 to 2 **B** - Port 4 to 1 or 2 to 1



Flow - USgpm (105 SUS oil @ 120°F)



MRV4 - Manual rotary valve, 4 way

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N V - Viton®

4 Manual operators

- No operator

- Lever (3-position detent)*

D2 - Lever (2-position detent)*

- Knob (2-position, no detent)

*Light duty housing only.

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	

See section J for housing details.

Dimensions

 24.9 ± 0.05 (0.980 ± 0.002)

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)

Locating Pin

Locating pin hole,

four optional slots

in detent plate

Ø 3,45/3,50

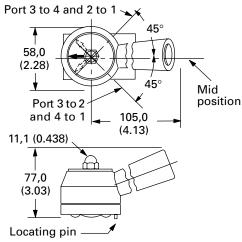
drill x 4,8

(#29 or 0.136)

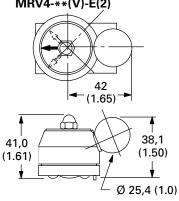
(0.187) deep in mating housing

Installation

MRV4-**(V)-D(2)

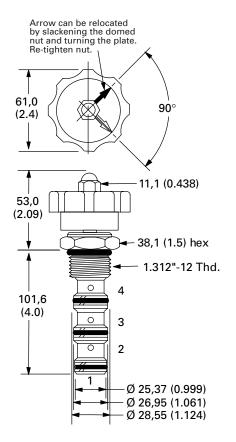


MRV4-**(V)-E(2)



6 Special features

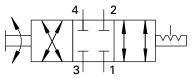
00 - None (Only required if valve has special features, omitted if "00")



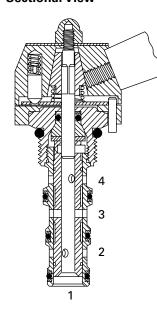
The MRV5-10 is a 4-way, 3 position, manual semirotary directional screw-in cartridge valve.

Functional Symbol

3 position models



Sectional View



Operation

This valve will direct flow between ports 1 and 2 and ports 3 and 4 in one position. By turning the operator 90°, flow will be directed between ports 1 and 4 and port 3 to 2. During the cross-over

transition, all ports are blocked.

Viton is a registered trademark of E.I. DuPont

RATINGS AND SPECIFICATIONS

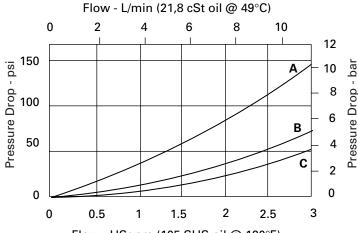
Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	11 L/min (3 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators	D - Lever (3-position detent)* E - Ball (3-position detent)*
* Light duty housing only.	
Cavity	C-10-4 (see page 60)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,27 kg (0.59 lbs)
Seal kit	889625 (Buna-N) 566080 (Viton®)

Pressure Drop Curves

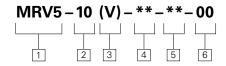
Cartridge only

A - Port 3 to 4 or 3 to 2 **B** - Port 4 to 1

C - Port 2 to 1



Flow - USgpm (105 SUS oil @ 120°F)



MRV5 - Manual rotary valve, 4 way

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Manual operators

O - No operator

D - Lever (3-position detent)*

E - Ball (3-position detent)*

*Light duty housing only.

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING N	JMBER	
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-179705	_	
6T	SAE 6	566161	_	
2G	1/4" BSPP	_	876709	
3G	3/8" BSPP	_	876715	
6H	SAE 6	_	876708	
8H	SAE 8	_	876713	

See section J for housing details.

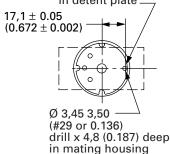
Dimensions

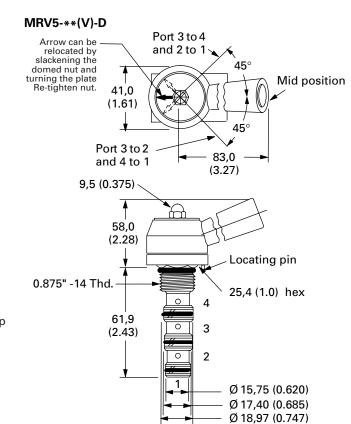
mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)

Locating Pin Installation

Locating pin hole, four optional slots in detent plate ____



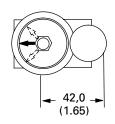


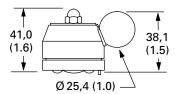
6 Special features

00 - None

(Only required if valve has special features, omitted if "00")

MRV5-**(V)-E

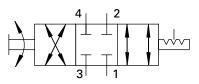




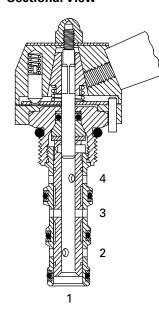
The MRV5-16 is a 4-way, 3 position, manual semirotary directional screw-in cartridge valve.

Functional Symbol

3 position models



Sectional View



Operation

This valve will direct flow between ports 1 and 2 and ports 3 and 4 in one position and by turning the operator 90°, flow will be directed between ports 1 and 4 and ports 3 and 2. During the cross-over

transition, all ports are blocked.

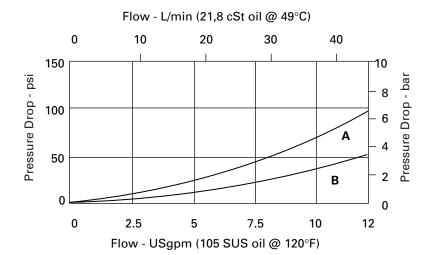
RATINGS AND SPECIFICATIONS

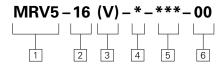
Performance data is typical with fluid at 21,8 cS	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	45 L/min (12 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators * Light duty housing only.	D - Lever (3-position detent)*
Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,65 kg (1.43 lbs)
Seal kit	889634 (Buna-N) 889638 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curves

Cartridge only

A - Port 3 to 4 or 3 to 2 **B** - Port 4 to 1 or 2 to 1





MRV5 - Manual rotary valve 4 way

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N V - Viton®

4 Manual operators

- No operator

- Lever (3-position detent)*

*Light duty housing only.

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	

See section J for housing details.

Dimensions

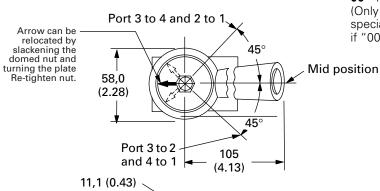
mm (inch)

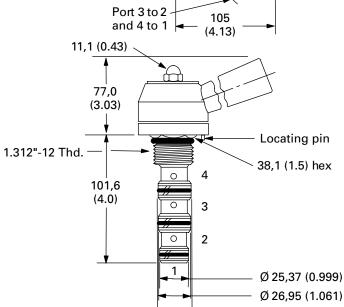
Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)

Locating Pin Installation

Locating pin hole, four optional slots in detent plate $24,9 \pm 0.05$ (0.980 ± 0.002) Ø 3,45/3,50 (#29 or 0.136) drill x 4,8 (0.187) deep

in mating housing





00 - None (Only required if valve has special features, omitted if "00")

The MRV6-10 is a 4-way, 3 position, manual semirotary directional screw-in cartridge valve.

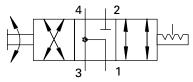
Operation

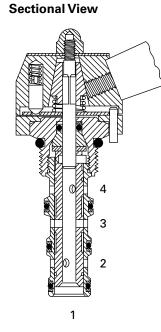
This valve will direct flow between ports 1 and 2 and ports 3 and 4 in one position. By turning the operator 90°, flow will be directed between ports 1 and 4 and port 3 to 2. During the cross-over transition all ports 1, 3 and 4 are open to each other and port 2 is blocked.

Viton is a registered trademark of E.I. DuPont

Functional Symbol

3 position valves





RATINGS AND SPECIFICATIONS

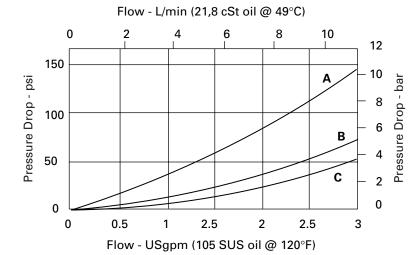
Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	11 L/min (3 USgpm)
Internal leakage	164cc/min (10in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Manual operators	D - Lever (3-position detent)* E - Ball (3-position detent)*
* Light duty housing only.	
Cavity	C-10-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,27 kg (0.59 lbs)
Seal kit	889625 (Buna-N) 566080 (Viton®)

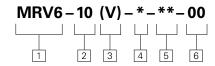
Pressure Drop Curves

Cartridge only

A - Port 3 to 4 or 3 to 2 **B** - Port 4 to 1

C - Port 2 to 1





MRV6 - Manual rotary valve

² Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Manual operators

O - No operator

D - Lever (3-position detent)*

E - Ball (3-position detent)*

*Light duty housing only.

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-179705	_	
6T	SAE 6	566161	_	
2G	1/4" BSPP	_	876709	
3G	3/8" BSPP	_	876715	
6H	SAE 6	_	876708	
8H	SAE 8	_	876713	

See section J for housing details.

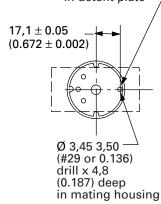
Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)

Locating Pin Installation

Locating pin noie, four optional slots in detent plate —



MRV6-**(V)-D

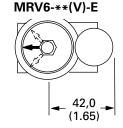
Arrow can be relocated by slackening the domed nut and turning the plate. Re-tighten nut.

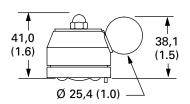
Port 3 to 4 and 2 to 1 45° Mid position 41,0 (1.61)45° Port 3 to 2 and 4 to 1 83,0 (3.27)9,5 (0.37) 58,0 (2.28)Locating pin 0.875"-14 Thd. 25,4 (1.0) hex 61,9 (2.43)3 Ø 15,82 (0.623) Ø 17,42 (0.686) -Ø 19,00 (0.748)

6 Special features

00 - None

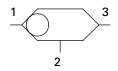
(Only required if valve has special features, omitted if "00")



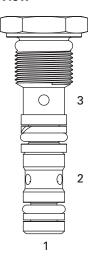


The DSV2-4-B is a direct acting, ball type, shuttle valve.

Functional Symbol



Profile View



Note

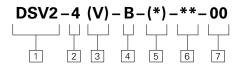
This valve is intended for application as a load sense shuttle valve in load sensing systems.

Operation

The DSV2-4-B shuttle valve senses the higher of two pressures at port 3 or port 1 and directs it to port 2.

RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)				
Typical application pressure (all ports) 240 bar (3500 psi) steel housi				
Cartridge fatigue pressure (infinite life)	240 bar (3500 psi)			
Rated flow	3 L/min (0.75 USgpm)			
Internal leakage	Between ports 2 and 1, and 2 and 3; 5 drops/min maximum @ 240 bar (3500 psi)			
Cavity	C-4-3			
Temperature range	-40° to 120°C (-40° to 248°F)			
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.			
Filtration	Cleanliness code 18/16/13			
Weight cartridge only	0,02 kg (0.044 lbs)			
Seal kits	9900176-000 (Buna-N) 9900177-000 (Viton®)			
	Viton is a registered trademark of E.I. DuPont			



DSV2 - Shuttle valve

² Size

4 - 4 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Style

B - Ball

5 Valve housing material Omit for cartridge only

A - Aluminum

S - Steel

6 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Fatigue rated	Steel	
4T	SAE 4	_	_	
2G	1/4" BSPP	_	_	

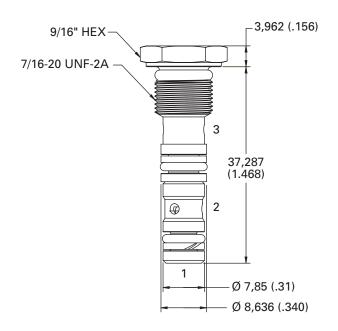
Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum or steel housing 8.1-13.6 Nm (6-10 ft. lbs)



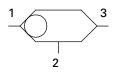


Aluminum housings can be used for pressures up to 210 bar (3000

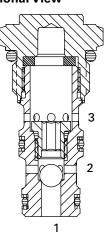
psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

The DSV2-8-B is a direct acting, ball type, shuttle valve.

Functional Symbol



Sectional View

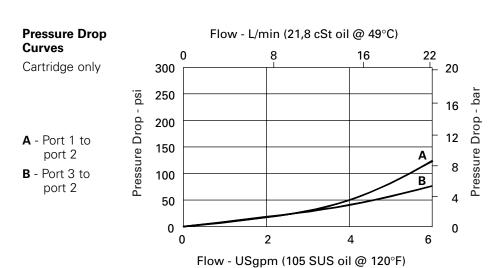


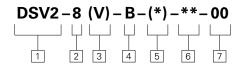
Operation

The DSV2-8-B shuttle valve senses the higher of two pressures at port 3 or port 1 and directs it to port 2.

RATINGS AND SPECIFICATIONS

I THE PARTY OF LOW PORTIONS	
Performance data is typical with fluid at 21,8 cSt ((105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	240 bar (3500 psi) steel housing
Cartridge fatigue pressure (infinite life)	240 bar (3500 psi)
Rated flow	23 L/min (6 USgpm)
Internal leakage	Between ports 2 and 1, and 2 and 3; 5 drops/min. maximum @ 240 bar (3500 psi)
Cavity	C-8-3
Standard housing materials	Aluminum or steel
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0,06 kg (0.14 lbs)
Seal kit	02-160755 (Buna-N) 02-160756 (Viton®) Viton is a registered trademark of E.I. DuPont





DSV2 - Shuttle valve

² Size

8 - 8 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Style

B - Ball

5 Valve housing material Omit for cartridge only

A - Aluminum

S - Steel

6 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Fatigue rated	Steel Fatigue rated	
4T	SAE 4	02-160741	02-160745	
6T	SAE 6	02-160742	02-160744	
2G	1/4" BSPP	02-160739	02-160743	
3G	3/8" BSPP	02-160740	02-160746	

See section J for housing details.

Special features

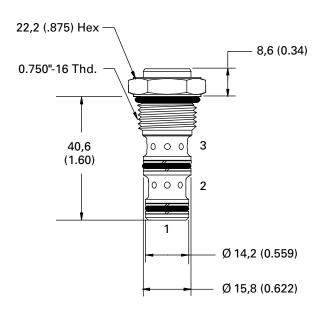
00 -None

(Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum or steel housing 34-41 Nm (25-30 ft. lbs)



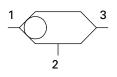


Aluminum housings can be used for pressures up to 210 bar (3000

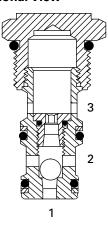
psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

The DSV1-10-B is a ball type, screw-in cartridge type shuttle valve.

Functional Symbol



Sectional View



Operation

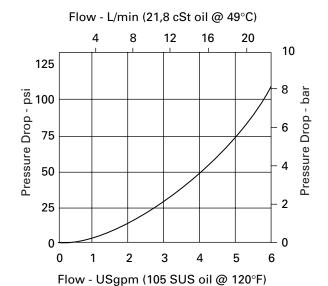
This valve senses the higher of two pressures at port 3 or port 1 and directs it to port 2.

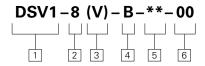
RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)
Maximum pressure	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	23 L/min (6 USgpm)
Internal leakage	Port 2 to 1 and 2 to 3; <5 drops/min. @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-10-3
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,08 kg (0.18 lbs)
Seal kit	565804 (Buna-N) 889599 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve

Cartridge only





DSV1 - Shuttle valve

² Size

10 - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Style

B - Ball

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	

See section J for housing details.

6 Special features

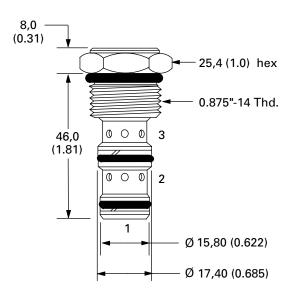
00 -None

(Only required if valve has special features, omitted if "00")

Dimensions

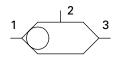
mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)

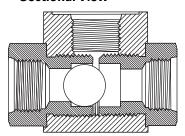


The DSV3-**-B is a ball type, in-line housing type shuttle valve.

Functional Symbol



Sectional View



Operation

This valve senses the higher of two pressures at port 3 or port 1 and directs it to port 2.

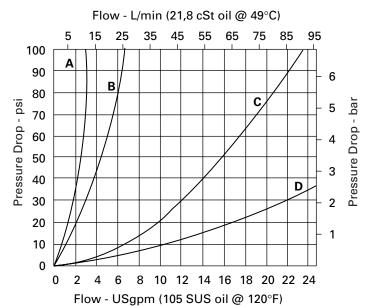
RATINGS AND SPECIFICATIONS

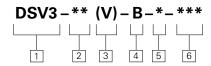
Performance data is typical with fluid at	: 21,8 cSt (105 SUS) and 49°C (120°F)
Maximum pressure	210 bar (3000 psi) Aluminum housing 350 bar (5000 psi) Steel housing
Rated flow	6 series - 11 L/min (3 USgpm) 8 series - 24,6 L/min (6.5 USgpm) 12 series - 88,9 L/min (23.5 USgpm) 16 series - 170,3 L/min (45 USgpm)
Internal leakage	Port 2 to 1 and 2 to 3; <5 drops/min @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum or steel
Weight 6 series	(w/aluminum housing) 0,10 kg (0.22 lbs) (w/steel housing) 0,30 kg (0.66 lbs)
Weight 8 series	(w/aluminum housing) 0,28 kg (0.62 lbs) (w/steel housing) 0,90 kg (1.86 lbs)
Weight 12 series	(w/aluminum housing) 0,75 kg (1.65 lbs) (w/steel housing) 2,25 kg (4.95 lbs)
Weight 16 series	(w/aluminum housing) 1,75 kg (3.86 lbs) (w/steel housing) 5,25 kg (11.58 lbs)
Seals (2 req'd)	6 series-154128 (Buna-N)/396096 (Viton®) 8 series-154129 (Buna-N)/396098 (Viton®) 12 series-154131 (Buna-N)/396102 (Viton®) 16 series-154132 (Buna-N)/396105 (Viton®) Viton is a registered trademark of E.I. DuPont

Pressure Drop Curves

Cartridge only

A = 6-Series **B** = 8-Series **C** = 12-Series **D** = 16-Series





DSV3 - Shuttle valve

3 Seals

Blank - Buna-N

V - Viton®

4 Style

B - Ball type

5 Housing material

A - Aluminum

S - Steel

6 Port Size

6 Series

1 - 1/8" NPTF

8 Series

2 - 1/8" NPTF

6T - SAE 6

12 Series **4** - 1/2" NPTF

8T - SAE 8

16 Series

6 - 3/4" NPTF

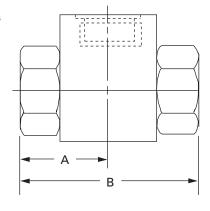
12T - SAE 12

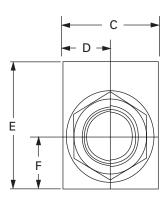
6 - 6 size **8** - 8 size **12** - 12 size **16** - 16 size

² Size

Dimensions

mm (inch)







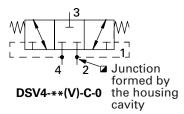
Aluminum housings can be used for pressures up to 210 bar (3000

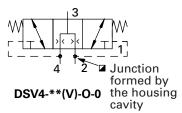
psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

MODEL NUMBER	Α	В	С	D	E	F
DSV3-6-B-A1	22,2 (0.87)	44,5 (1.75)	19,0 (0.75)	9,5 (0.37)	25,4 (1.00)	9,5 (0.37)
DSV3-6-B-S1	22,2 (0.87)	44,5 (1.75)	20,6 (0.81)	10,3 (0.41)	31,7 (1.25)	12,7 (0.50)
DSV3-8-B-A2	23,8 (0.94)	47,6 (1.87)	25,4 (1.00)	12,7 (0.50)	38,1 (1.50)	12,7 (0.50)
DSV3-8-B-S2	23,8 (0.94)	47,6 (1.87)	31,7 (1.25)	15,9 (0.63)	43,7 (1.72)	15,9 (0.63)
DSV3-8-B-A6T	23,8 (0.94)	47,6 (1.87)	25,4 (1.00)	12,7 (0.50)	38,1 (1.50)	12,7 (0.50)
DSV3-8-B-S6T	23,8 (0.94)	47,6 (1.87)	31,7 (1.25)	15,9 (0.63)	43,7 (1.72)	15,9 (0.63)
DSV3-12-B-A4	31,7 (1.25)	63,5 (1.50)	38,1 (1.50)	19,1 (0.75)	50,8 (2.00)	19,1 (0.75)
DSV3-12-B-S4	31,7 (1.25)	63,5 (1.50)	43,7 (1.72)	21,8 (0.86)	57,5 (2.50)	22,2 (0.88)
DSV3-12-B-A8T	31,7 (1.25)	63,5 (1.50)	38,1 (1.50)	19,1 (0.75)	50,8 (2.00)	19,1 (0.75)
DSV3-12-B-S8T	31,7 (1.25)	63,5 (1.50)	43,7 (1.72)	21,8 (0.86)	57,5 (2.25)	22,2 (0.88)
DSV3-16-B-A6	47,6 (1.88)	95,3 (3.75)	47,6 (1.88)	23,8 (0.94)	63,5 (2.50)	23,8 (0.94)
DSV3-16-B-S6	47,6 (1.88)	95,3 (3.75)	50,0 (1.97)	25,0 (0.98)	62,7 (2.47)	25,4 (1.00)
DSV3-16-B-A12T	47,6 (1.88)	95,3 (3.75)	47,6 (1.88)	23,8 (0.94)	63,5 (2.50)	23,8 (0.94)
DSV3-16-B-S12T	47,6 (1.88)	95,3 (3.75)	50,0 (1.97)	25,0 (0.98)	62,7 (2.47)	25,4 (1.00)

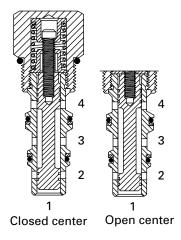
See section J for housing details.

Functional Symbols





Sectional Views



Description

The DSV4-10 is a 3-way, 3 position, spring centered, open or closed center spool, transmission shuttle, screw-in cartridge valve. Usually built into a customized housing along with other transmission components, see "Functional Symbols." The valve should be installed in a Blind C-10-4 cavity or in a standard housing with port 1 plugged.

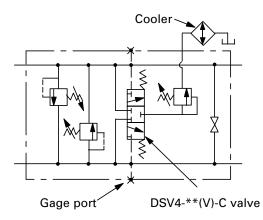
Operation

When the spring bias is overcome at port 2, the flow is directed from port 4 to port 3 while closing port 2. When the spring bias is overcome at port 4, the flow is directed form port 2 to port 3 while closing port 4. This valve is available in both a closed and open center spool configuration.

RATINGS AND SPECIFICATIONS

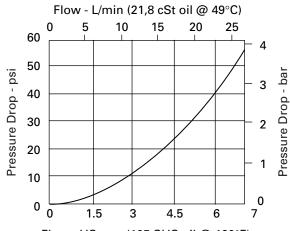
MATINGS AND SI LONICATIONS				
Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)			
Typical application pressure (all ports) 350 bar (5000 p				
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)			
Rated flow	26 L/min (7 USgpm)			
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)			
Temperature range	-40° to 120°C (-40° to 248°F)			
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)			
Pilot displacement volume	0,49 cm³ (0.02 in³)			
Cavity	C-10-4			
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.			
Filtration	Cleanliness code 18/16/13			
Standard housing materials	Aluminum or steel			
Weight cartridge only	0,14 kg (0.32 lbs)			
Seal kit	889597 (Buna-N) 02-172397 (Viton®) Viton is a registered trademark of E.I. DuPont			

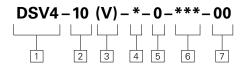
Typical Application



Pressure Drop Curve

Cartridge only





DSV4 - Directional shuttle valve

² Size

10 - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Spool configuration

C - Closed center

O - Open center

5 Port size

O - Cartridge only (Not available with standard housing)

6 Pilot to shift (nominal)

40 - 2,75 bar (40 psi)

80 - 5,5 bar (80 psi)

160 - 11,0 bar (160 psi)

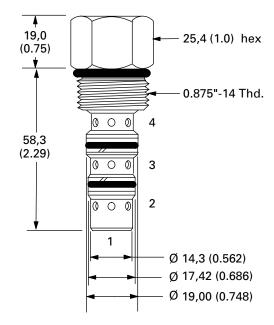
Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in housing **A** - 47-54 Nm (35-40 ft. lbs) **S** - 68-75 Nm (50-55 ft. lbs)



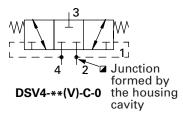


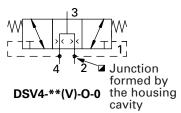
Aluminum housings can be used for pressures up to 210 bar (3000

psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

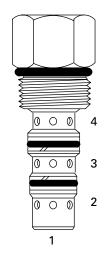
Shuttle valve

Functional Symbols





Profile Views



Description

The DSV4-16 is a 3-way, 3 position, spring centered, open or closed center spool, transmission shuttle, screw-in cartridge valve. Usually built into a customized housing along with other transmission components, see "Functional Symbols." The valve should be installed in a Blind C-10-4 cavity or in a standard housing with port 1 plugged.

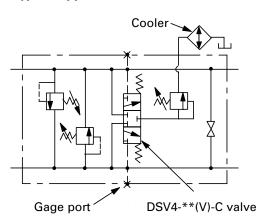
Operation

When the spring bias is overcome at port 2, the flow is directed from port 4 to port 3 while closing port 2. When the spring bias is overcome at port 4, the flow is directed form port 2 to port 3 while closing port 4. This valve is available in both a closed and open center spool configuration.

RATINGS AND SPECIFICATIONS

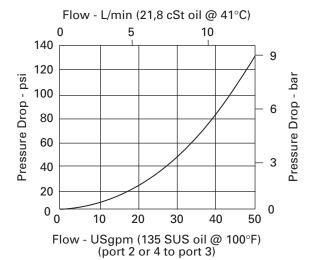
Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	190 L/min (50 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum or steel
Weight cartridge only	0,5 kg (1.12 lbs)
Seal kit	889634 (Buna-N) 889634 (Viton®) Viton is a registered trademark of E.I. DuPont

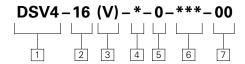
Typical Application



Pressure Drop Curve

Cartridge only





DSV4 - Directional shuttle valve

² Size

16 - 16 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Spool configuration

C - Closed center

O - Open center

5 Port size

O - Cartridge only (Not available with standard housing)

6 Pilot to shift (nominal)

40 - 2,75 bar (40 psi)

80 - 5,5 bar (80 psi)

160 - 11,0 bar (160 psi)

Special features

00 -None

(Only required if valve has special features, omitted if "00")

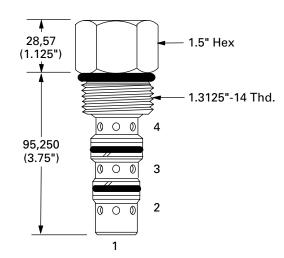
Dimensions

mm (inch)

Torque cartridge in housing

A - 108-122 Nm (80-90 ft. lbs)

S - 136-149 Nm (100-110 ft. lbs)





Aluminum housings can be used for pressures up to 210 bar (3000

psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

The MPV1-10 is a 2-way, 2 position, manually operated, normally closed, pull-to-open, directional screw-in cartridge valve.

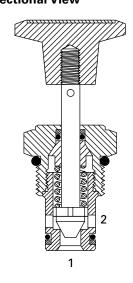
Operation

This valve blocks flow form port 2 to port 1 and will allow flow form port 1 to port 2 when the spring bias is overcome.

Functional Symbol



Sectional View



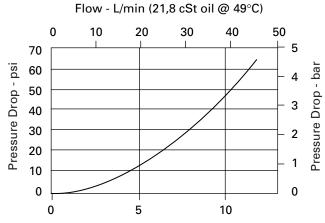
Caution Back pressure of 16 bar (240 psi) will unseat the poppet.

RATINGS AND SPECIFICATIONS

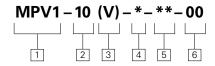
Performance data is typical with fluid at 21,8 cSt (1	05 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	45 L/min (12 USgpm)
Internal leakage (port 2 to port 1)	5 drops/min. maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-10-2
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,11 kg (0.24 lbs)
Seal kit	565803 (Buna-N) 566086 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve

Cartridge only



Flow - USgpm (105 SUS oil @ 120°F)



MPV1 - Manual pull valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N

V - Viton®

4 Type

T - Stem only

K - Knob

5 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-175462	_	
6T	SAE 6	566151	_	
2G	1/4" BSPP	_	876702	
3G	3/8" BSPP	_	876703	
6H	SAE 6	_	876700	
8H	SAE 8	_	876701	

See section J for housing details.

6 Special features

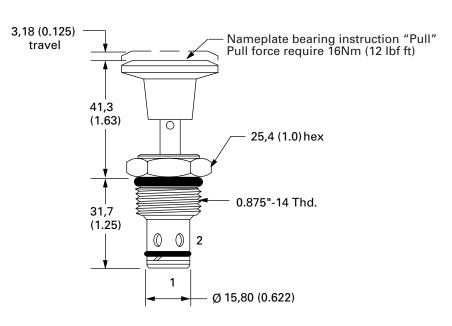
00 -None

(Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



Manual pull valve with detent

Description

The MPV3-10 is a 2-way, 2 position, manually operated, normally closed, pull-toopen, directional screw-in cartridge valve, with detent.

Operation

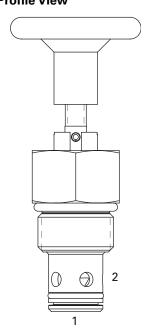
This valve blocks flow form port 2 to port 1 and will allow flow form port 1 to port 2 when the spring bias is overcome. When

the valve is actuated free flow is allowed in both directions.

Functional Symbol



Profile View



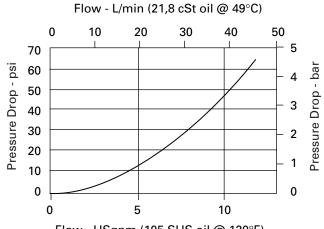
Caution Back pressure of 16 bar (240 psi) will unseat the poppet.

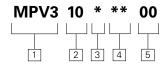
RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (10	05 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	45 L/min (12 USgpm)
Internal leakage (port 2 to port 1)	5 drops/min. maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-10-2
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,11 kg (0.24 lbs)
Seal kit	565803 (Buna-N) 566086 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve

Cartridge only





MPV3 - Manual pull valve, with detent

² Size

10 - 10 Size

3 Seals

N - Buna-N **V** - Viton®0

4 Port size

00 - Cartridge only

5 Special features

00 -None (Only required if valve has special features, omitted if "00")

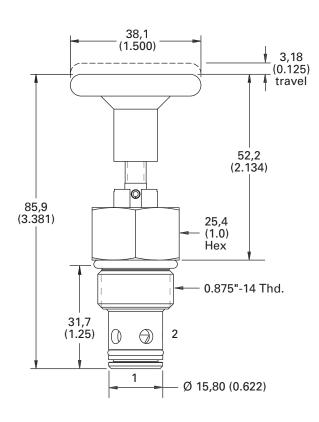
CODE	PORT SIZE	HOUSING NU	JMBER
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-175462	-
6T	SAE 6	566151	-
2G	1/4" BSPP	_	876702
3G	3/8" BSPP	_	876703
6H	SAE 6	_	876700
8H	SAE 8	_	876701

See section J for housing details.

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



Pilot to shift valve

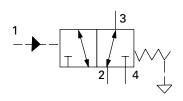
Description

The PTS1-10 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 2 and 3 while blocking port 4 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At this time, flow is directed between port 3 and port 4 while blocking port 2. **During the cross-over transition, all** **ports are blocked.** The spring chamber for this valve is externally vented to atmosphere.

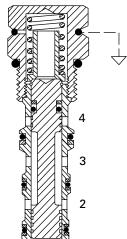
Functional Symbol



RATINGS AND SPECIFICATIONS

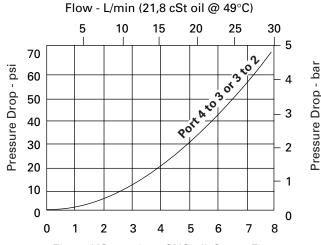
<u> </u>	
Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	30 L/min (8 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
B21 - 12 - 1 - 1	2.40 2.40 2.10

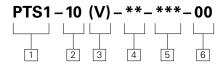
Sectional View



Pilot displacement volume	U,49 cm² (U.U2 in²)
Cavity	C-10-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,14 kg (0.32 lbs)
Seal kit	889625 (Buna-N) 566080 (Viton®) Viton is a registered trademark of E.I. DuPont
	Vitor is a registered trademark of E.I. Dur ont

Pressure Drop Curve Cartridge only





PTS1 - Pilot to shift valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUM	BER
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-179705	_
6T	SAE 6	566161	_
2G	1/4" BSPP	_	876709
3G	3/8" BSPP	_	876715
6H	SAE 6	_	876708
8H	SAE 8	_	876713
Son soction	n I for housing dotails		

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi)

80 - 5,5 bar (80 psi)

160 - 11,0 bar (160 psi)

6 Special features

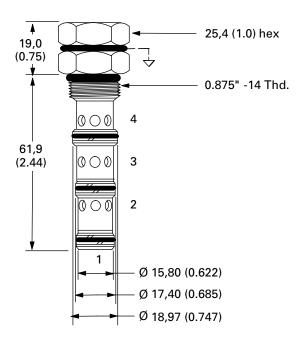
00 -None

(Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



The PTS1-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

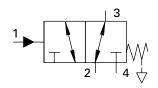
Operation

This valve allows flow between ports 2 and 3 while blocking port 4 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At this time, flow is directed between port 3 and port 4 while blocking port 2. **During the cross**-

over transition, all ports are blocked. The spring chamber for this valve is externally vented to atmosphere.

Functional Symbol

Sectional View



RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	132 L/min (35 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	1 97 cm ³ /0 12 in ³

Pilot displacement volume 1,97 cm³ (0.12 in³)

Cavity C-16-4

Fluids

All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.

Filtration
Standard housing materials
Weight cartridge only

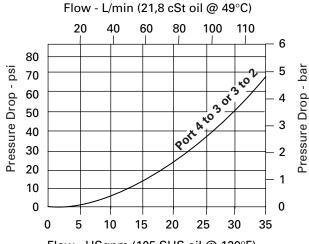
Cleanliness code 18/16/13
Aluminum
0,5 kg (1.12 lbs)

Seal kit

889634 (Buna-N) 889638 (Viton®) Viton is a registered trademark of E.I. DuPont

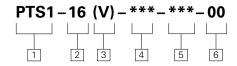
Pressure Drop Curve

Cartridge only



4

1



PTS1 - Pilot to shift valve

² Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	-	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	
Congression I for housing details				

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

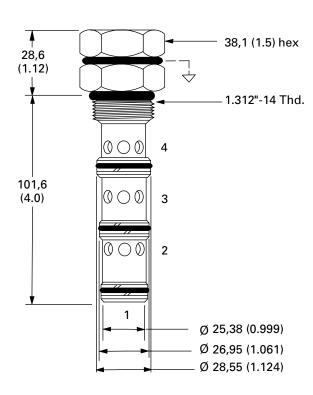
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)



Description

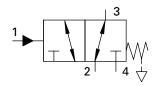
The PTS1-20 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 2 and 3 while blocking port 4 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 3 and 4 while blocking port 2. **During the cross-over transition, all**

ports are blocked. The spring chamber for this valve is externally vented to atmosphere.

Functional Symbol



RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 c	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	265 L/min (70 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi)
Pilot displacement volume	6,72 cm ³ (0.41 in ³)
Cavity	C-20-4
Fluids	All general purpose hydraulic fluids such as:

Filtration All general purpose hydraulic indics such as:

MIL-H-5606, SAE 10, SAE 20, etc.

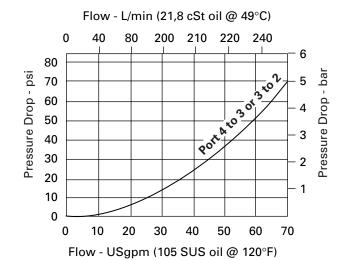
Cleanliness code 18/16/13

Standard housing materialsAluminumWeight cartridge only1,1 kg (2.40 lbs)

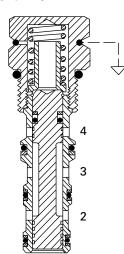
Seal kit 565916 (Buna-N)
889646 (Viton®)
Viton is a registered trademark of E.I. DuPont

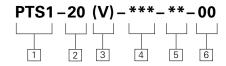
Pressure Drop Curve

Cartridge only



Sectional View





PTS1 - Pilot to shift valve

2 Size

20 - 20 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
16T	SAE 16	566412	-	
8B	1" BSPP	02-175469	-	
12H	SAE 12	_	876745	
16H	SAE 16	_	876747	
6G	3/4" BSPP	_	876744	
8G	1" BSPP	_	876746	
See section. I for housing details				

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi)

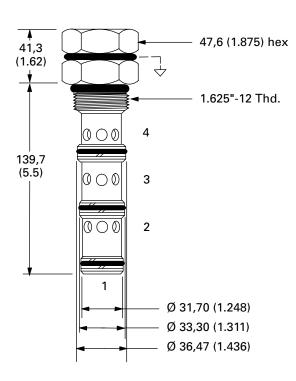
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 128-155 Nm (95-115 ft. lbs)



Description

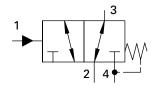
The PTS2-10 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

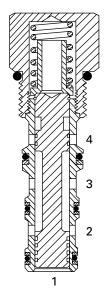
This valve allows flow between ports 2 and 3 while port 4 is blocked until sufficient pressure has been applied to port 1 and the spring bias is overcome. At this time, flow is directed between ports 3 and 4 while blocking port 2. **During the cross-over transition all**

ports are blocked. The spring chamber for this valve is vented internally to port 4 (tank).

Functional Symbol



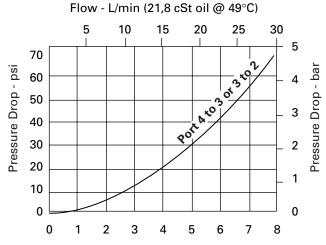
Sectional View



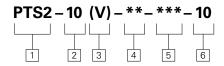
RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	30 L/min (8 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	0,49 cm³ (0.02 in³)
Cavity	C-10-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,14 kg (0.32 lbs)
Seal kit	889625 (Buna-N) 566080 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve



Flow - USgpm (105 SUS oil @ 120°F)



PTS2 - Pilot to shift valve

² Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-179705	_	
6T	SAE 6	566161	_	
2G	1/4" BSPP	_	876709	
3G	3/8" BSPP	_	876715	
6H	SAE 6	_	876708	
8H	SAE 8	_	876713	
Canantin	Conservation I for housing details			

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

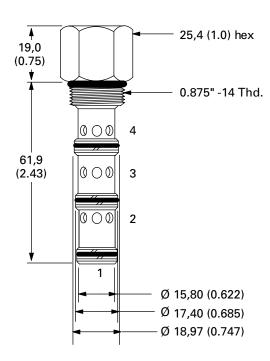
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



Description

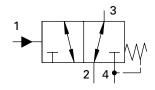
The PTS2-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

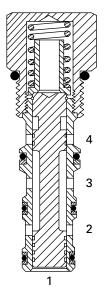
This valve allows flow between ports 2 and 3 while blocking port 4 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 3 and 4 while blocking port 2. **During the cross-over transition, all**

ports are blocked. The spring chamber for this valve is internally vented to port 4 (tank).

Functional Symbol



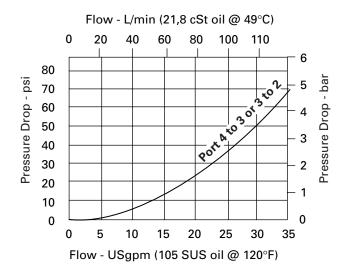
Sectional View

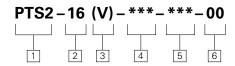


RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 c	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	132 L/min (35 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	1,97 cm³ (0.12 in³)
Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,5 kg (1.12 lbs)
Seal kit	889634 (Buna-N) 889638 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve





PTS2 - Pilot to shift valve

² Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	
C+:-	Con postion I for housing details			

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

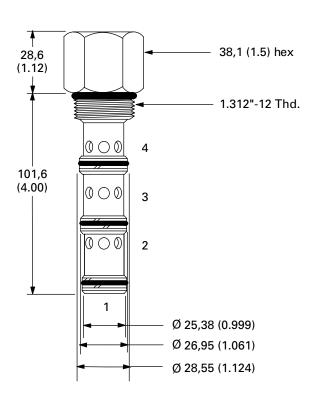
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



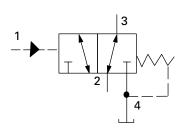
Description

The PTS2-20 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 2 and 3 while blocking port 4 until sufficient pressure has been applied at port 1 and the spring bias is overcome. At that time, flow is directed between ports 3 and 4 while blocking port 2. **During the cross-over transition, all** ports are blocked. The spring chamber for this valve is vented internally to port 4 (tank).

Functional Symbol



RATINGS AND SPECIFICATIONS

HATHIGO AND OF CONTOATIONS	
Performance data is typical with fluid at 21,8 cSt	t (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	265 L/min (70 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi)
Pilot displacement volume	6,72 cm³ (0.41 in³)
Cavity	C-20-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.

Filtration
Standard housing materials

Cleanliness code 18/16/13

Aluminum

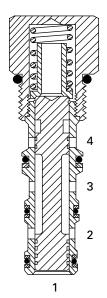
0,5 kg (1.12 lbs)

Weight cartridge only Seal kit

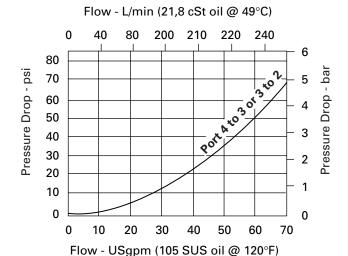
565916 (Buna-N) 889646 (Viton®)

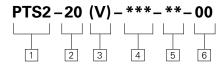
Viton is a registered trademark of E.I. DuPont

Sectional View



Pressure Drop Curve





PTS2 - Pilot to shift valve

2 Size

20 - 20 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Aluminum Light duty Fatigue rated		
16T	SAE 16	566412	_	
8B	1" BSPP	02-175469	_	
12H	SAE 12	_	876745	
16H	SAE 16	_	876747	
6G	3/4" BSPP	_	876744	
8G	1" BSPP	_	876746	
Con postion. I for housing datails				

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi)

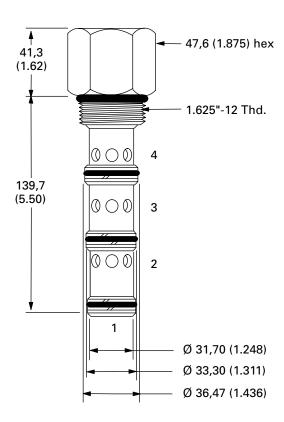
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 128-155 Nm (95-115 ft. lbs)



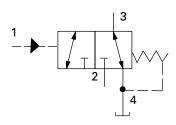
Description

The PTS3-10 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 3 and 4 while port 2 is blocked until sufficient pressure has been applied at port 1 and the spring bias is overcome. At that time, flow is directed between ports 2 and 3 while blocking port 4. **During the cross-over transition, all** **ports are blocked.** The spring chamber for this valve is vented internally to port 4 (tank).

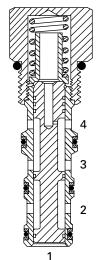
Functional Symbol



RATINGS AND SPECIFICATIONS

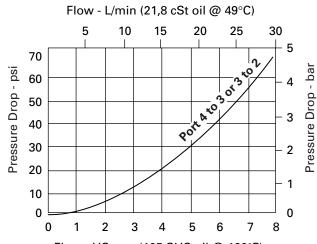
HATHES AID STESHISATIONS	
Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	30 L/min (8 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	0,49 cm³ (0.02 in³)
Cavity	C-10-4
Fluids	All general purpose hydraulic fluids such as:

Sectional View

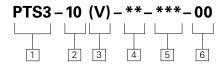


i not displacement volume	0,10 0111 (0.02 111)
Cavity	C-10-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,14 kg (0.32 lbs)
Seal kit	889625 (Buna-N) 566080 (Viton®)
	Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve



Flow - USgpm (105 SUS oil @ 120°F)



PTS3 - Pilot to shift valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated
3B	3/8" BSPP	02-179705	_
6T	SAE 6	566161	_
2G	1/4" BSPP	_	876709
3G	3/8" BSPP	_	876715
6H	SAE 6	_	876708
8H	SAE 8	_	876713
Constant I for housing details			

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

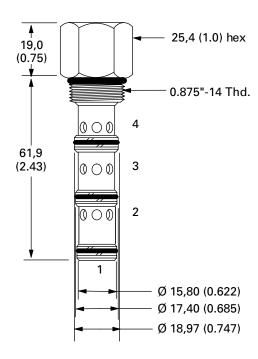
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



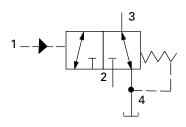
Description

The PTS3-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 2 and 3 while blocking port 4. **During the cross-over transition, all** ports are blocked. The spring chamber for this valve is internally vented to port 4 (tank).

Functional Symbol



RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt	(105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	132 L/min (35 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	1,97 cm³ (0.12 in³)
Cavity	C-16-4

Fluids

All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.

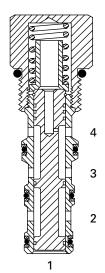
Filtration
Standard housing materials
Weight cartridge only

Cleanliness code 18/16/13 Aluminum

Weight cartridge only 0,5 kg (1.12 lbs)
Seal kit 889634 (Buna-N)

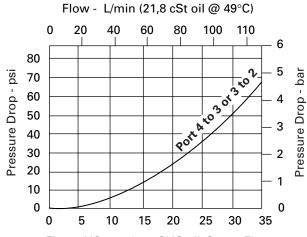
889638 (Viton®) Viton is a registered trademark of E.I. DuPont

Sectional View

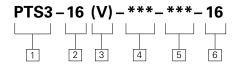


Pressure Drop Curve

Curve Cartridge only



Flow - USgpm (105 SUS oil @ 120°F)



PTS3 - Pilot to shift valve

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	
Connection	Constant of the book of the late the			

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

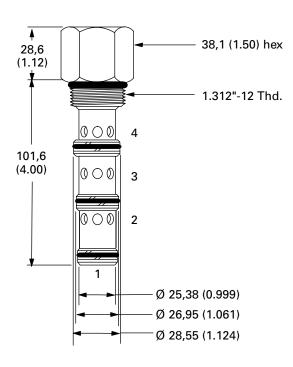
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)



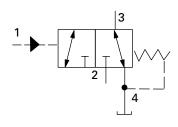
Description

The PTS3-20 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 2 and 3 while blocking port 4. **During the cross-over transition, all** ports are blocked. The spring chamber for this valve is vented internally to port 4 (tank).

Functional Symbol



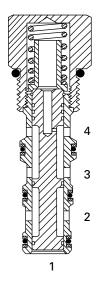
RATINGS AND SPECIFICATIONS

MATINGS AND SPECIFICATIONS	
Performance data is typical with fluid at 21,8	3 cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	265 L/min (70 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	2,75 bar (40 psi) 5,5 bar (80 psi)
Pilot displacement volume	6,72 cm³ (0.41 in³)
Cavity	C-20-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.

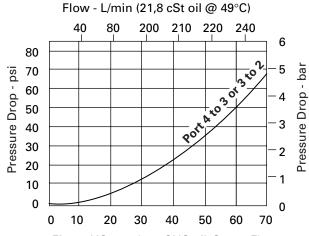
Filtration Cleanliness code 18/16/13
Standard housing materials Aluminum
Weight cartridge only 0,5 kg (1.12 lbs)
Seal kit 565916 (Buna-N)

889646 (Viton®)
Viton is a registered trademark of E.I. DuPont

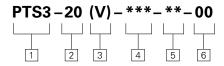
Sectional View



Pressure Drop Curve



Flow - USgpm (105 SUS oil @ 120°F)



PTS3 - Pilot to shift valve

2 Size

20 - 20 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER	
		Aluminum Light duty	Aluminum Fatigue rated
16T	SAE 16	566412	_
8B	1" BSPP	02-175469	_
12H	SAE 12	_	876745
16H	SAE 16	_	876747
6G	3/4" BSPP	_	876744
8G	1" BSPP	_	876746
See section	n .l for housing details		

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi)

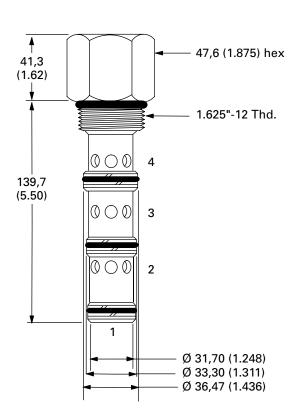
6 Special features

00 - None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 128-155 Nm (95-115 ft. lbs)



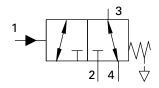
Description

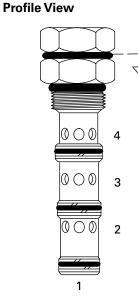
The PTS4-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 2 and 3 while blocking port 4. **During the cross-over transition, all** **ports are blocked.** The spring chamber for this valve is externally vented to atmosphere.

Functional Symbol

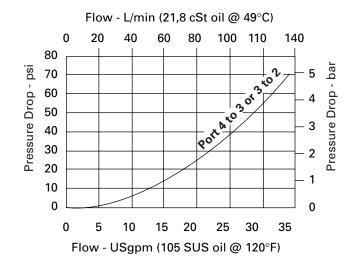


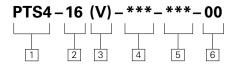


RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	132 L/min (35 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	1,97 cm³ (0.12 in³)
Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,5 kg (1.12 lbs)
Seal kit	889634 (Buna-N) 889638 (Viton®) Viton is a registered trademark of E.I. DuPont
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Pressure Drop Curve





PTS4 - Pilot to shift valve

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	
	16 1 1 1 1 1			

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

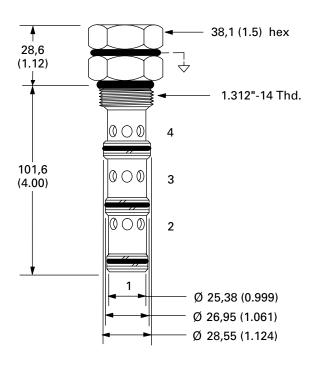
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)



Description

The PTS5-10 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

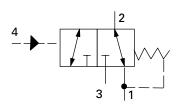
Operation

This valve allows flow between ports 1 and 2 while port 3 is blocked until sufficient pressure has been applied at port 4 and the

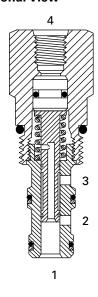
spring bias is overcome. At that time, flow is directed between ports 2 and 3 while blocking port 1. **During the cross-over transition, all**

ports are blocked. The spring chamber for this valve is vented internally to port 1.

Functional Symbol



Sectional View



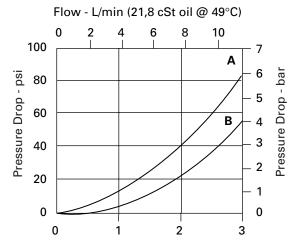
RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cS	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	11 L/min (3 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressure	3,45 bar (50 psi))
Pilot displacement volume	0,49 cm³ (0.02 in³)
Cavity	C-10-3
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,14 kg (0.32 lbs)
Seal kit	889624 (Buna-N) 889628 (Viton®)
	Viton is a registered trademark of E.I. DuPont

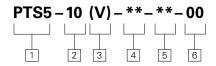
Pressure Drop Curves

Cartridge only

A - Port 3 to 2 **B** - Port 2 to 1



Flow - USgpm (105 SUS oil @ 120°F)



PTS5 - Pilot to shift valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	
Son section. I for housing details				

See section J for housing details.

5 Pilot to shift (nominal)

50 - 3,45 bar (50 psi)

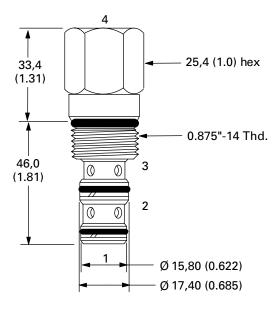
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



Description

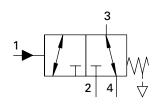
The PTS5-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 3 and 2 while blocking port 4. **During the cross-over transition, all** **ports are open.** The spring chamber for this valve is externally vented to atmosphere.

Functional Symbol

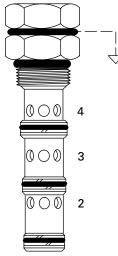
Profile View



RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (1	105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	132 L/min (35 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	1,97 cm³ (0.12 in³)

_

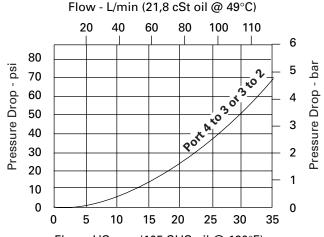


Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum

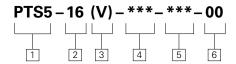
Weight cartridge only 0,5 kg (1.12 lbs)
Seal kit 889634 (Buna-N)

889638 (Viton®)
Viton is a registered trademark of E.I. DuPont

Pressure Drop Curve



Flow - USgpm (105 SUS oil @ 120°F)



PTS5 - Pilot to shift valve

2 Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	E HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPP	_	876728	
6G	3/4" BSPP	_	876730	
Coo cootic	Con agetian I for bouning details			

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

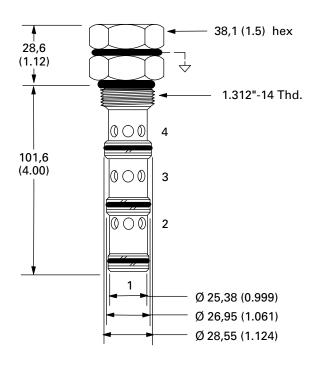
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)



Description

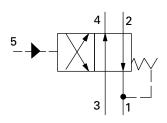
The PTS6-10 is a 4-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

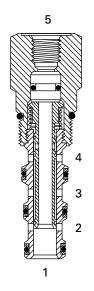
This valve allows flow between ports 1 and 2 and ports 3 and 4 until sufficient pressure has been applied at port 5 and the spring bias

is overcome. At that time, flow is directed between ports 1 and 4 and ports 3 and 2. **During the cross-over transition, all ports are** **blocked.** The spring chamber for this valve is vented internally to port 1.

Functional Symbol



Sectional View



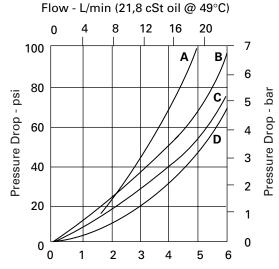
RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8	cSt (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	23 L/min (6 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressure	4,2 bar (60 psi)
Pilot displacement volume	0,49 cm³ (0.02 in³)
Cavity	C-10-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,15 kg (0.33 lbs)
Seal kit	889625 (Buna-N) 566080 (Viton®)
	Viton is a registered trademark of E.I. DuPont

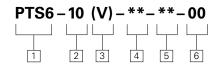
Pressure Drop Curves

Cartridge only

A - Port 3 to 4 **B** - Port 4 to 1 **C** - Port 3 to 2 **D** - Port 2 to 1



Flow - USgpm (105 SUS oil @ 120°F)



PTS6 - Pilot to shift valve

² Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-179705	_	
6T	SAE 6	566161	_	
2G	1/4" BSPP	_	876709	
3G	3/8" BSPP	_	876715	
6H	SAE 6	_	876708	
8H	SAE 8	_	876713	
Con coation I for housing details				

See section J for housing details.

5 Pilot to shift (nominal)

60 - 4,2 bar (60 psi)

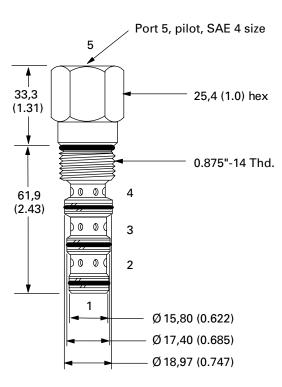
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



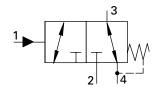
Description

The PTS6-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

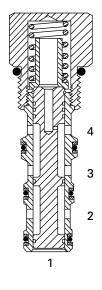
Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time, flow is directed between ports 3 and 2 while blocking port 4. **During the cross-over transition, all** **ports are open.** The spring chamber for this valve is externally vented to Port 4 (tank).

Functional Symbol



Sectional View

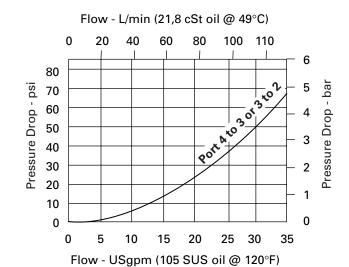


RATINGS AND SPECIFICATIONS

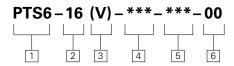
Performance data is typical with fluid at 21,8 cs	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	132 L/min (35 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	1,97 cm³ (0.12 in³)
Cavity	C-16-4
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,5 kg (1.12 lbs)
Seal kit	889634 (Buna-N) 889638 (Viton®)
	Viton is a registered trademark of F.I. DuPont

Pressure Drop Curve

Cartridge only



D-60



PTS6 - Pilot to shift valve

² Size

16 - 16 Size

3 Seals

Blank - Buna-N **V** - Viton® 4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
12T	SAE 12	566411	_	
6B	3/4" BSPP	02-175468	_	
10H	SAE 10	_	876729	
12H	SAE 12	_	876731	
4G	1/2" BSPPSAE 6	_	876728	
6G	3/4" BSPP	_	876730	
Connection I for housing details				

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

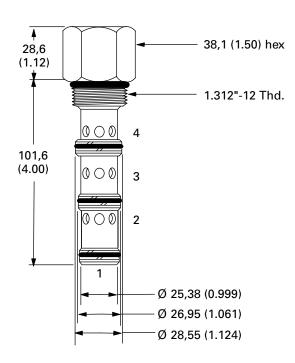
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs)



Description

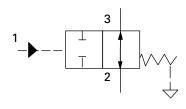
The PTS7-10 is a 2-way, 2 position, pilot operated, directional screw-in cartridge valve.

Operation

This valve allows flow between ports 2 and 3 until sufficient pressure at port 1 overcomes the spring bias, which closes both ports.

The spring chamber for this valve is externally vented to atmosphere.

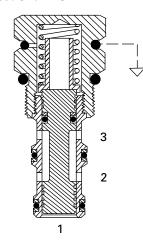
Functional Symbol



RATINGS AND SPECIFICATIONS

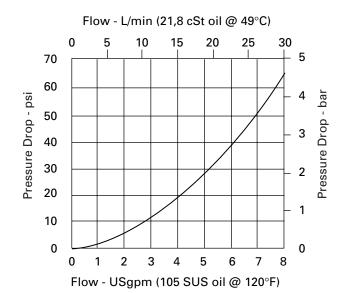
Performance data is typical with fluid at 21,8 cs	St (105 SUS) and 49°C (120°F)
Typical application pressure (all ports)	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	30 L/min (8 USgpm)
Internal leakage	164 cc/min (10 in³/min) maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Pilot pressures	40 - 2,75 bar (40 psi) 80 - 5,5 bar (80 psi) 160 - 11,0 bar (160 psi)
Pilot displacement volume	0,49 cm³ (0.02 in³)
Cavity	C-10-3
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum
Weight cartridge only	0,10 kg (0.23 lbs)
Seal kit	889624 (Buna-N)

Sectional View



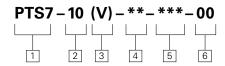
Pressure Drop Curve

Cartridge only



889628 (Viton®)

Viton is a registered trademark of E.I. DuPont



PTS7 - Pilot to shift valve

2 Size

10 - 10 Size

3 Seals

Blank - Buna-N **V** - Viton®

4 Port size

O - Cartridge only

CODE	PORT SIZE	HOUSING NUMBER		
		Aluminum Light duty	Aluminum Fatigue rated	
3B	3/8" BSPP	02-173358	_	
6T	SAE 6	566162	_	
2G	1/4" BSPP	_	876705	
3G	3/8" BSPP	_	876714	
6H	SAE 6	_	876704	
8H	SAE 8	_	876711	
Connection I for housing details				

See section J for housing details.

5 Pilot to shift (nominal)

40 - 2,75 bar (40 psi) **80** - 5,5 bar (80 psi) **160** - 11,0 bar (160 psi)

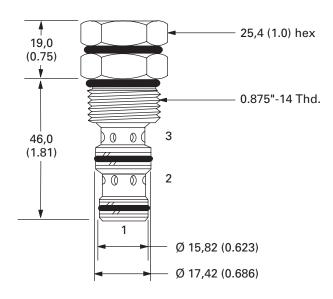
6 Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs)



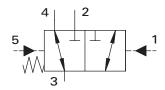
Description

The PTS 9-12 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

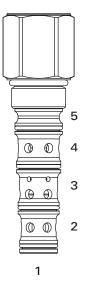
Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time flow is directed between ports 3 and 2 while blocking port 4. **During the cross-over transition, all ports are open.** The spring chamber for this valve is vented to port 5.

Functional Symbol



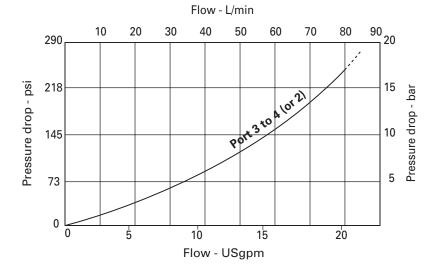
Profile View

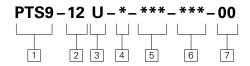


RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)			
Typical application pressure (all ports)	280 bar (4000 psi)		
Cartridge fatigue pressure (infinite life)	280 bar (4000 psi)		
Rated inlet flow	76 L/min (20 USgpm)		
Transition	All ports open		
Internal leakage	164 cc/min (10 in³/min) @ 3000 PSID		
Temperature range	-40° to 100°C (-40° to 210°F)		
Cavity	C-12-5S		
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20 etc.		
Filtration	Cleanliness code 18/16/13		
Standard housing material	Aluminum or steel		
Weight cartridge only	0,36 kg (0.79 lbs)		
Seal kit (Urethane)	202914-921		

Performance Curves





PTS9 - Pilot to shift valve

2 Size

12 - C12-5S Cavity

3 Seals

U - Urethane (standard)

4 Body

O - Cartridge onlyA - AluminumS - Steel

5 Ports*

CODE	PORT SIZE		HOUSING NUMBER	
	Port 1, 2, 3 & 4	Port 5	Aluminum	Steel
000	No Body	_	_	_
12T	SAE 10	SAE 4	_	_
16T	SAE 12	SAE 4	_	_
06G	1/2" BSPP	1/4" BSPP	_	_
08G	3/4" BSPP	1/4" BSPP	_	_

6 Shift Pressure

075 psi (5,2 bar) **110** psi (7,6 bar)

Special features

00 -None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in housing **A** - 81-95 Nm (60-70 ft. lbs) **S** - 102-115 Nm (75-85 ft. lbs)

33.3 (1.31) -1 1/4" HEX 5 1 1/16"-12 UN-2A 86.4 (3.40) 0 0 2



Aluminum housings can be used for pressures up to 210 bar (3000

psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

^{*} These model digits will not be stamped on the valve.

Pilot to Shift Valve

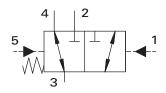
Description

The PTS 9-16 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

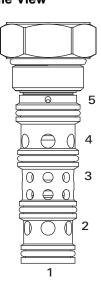
Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time flow is directed between ports 3 and 2 while blocking port 4. During the cross-over transition, all ports are open. The spring chamber for this valve is vented to port 5.

Functional Symbol



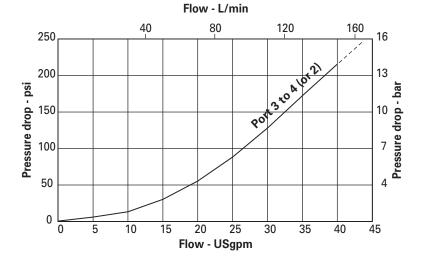
Profile View

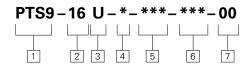


RATINGS AND SPECIFICATIONS

Performance data is typic	al with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)	
Typical application pressu	re (all ports)	280 bar (4000 psi)
Cartridge fatigue pressure	(infinite life)	280 bar (4000 psi)
Rated inlet flow		151 L/min (40 gpm)
Transition		Ports open
Temperature range		-40° to 100°C (-40° to 210°F)
Cavity		C-16-5S
Fluids	All general purpose hydraulic fluids such as: MIL	-H-5606, SAE 10, SAE 20 etc.
Filtration		Cleanliness code 18/16/13
Standard housing material		Aluminum or steel
Weight cartridge only		0,47 kg (1.05 lbs)
Seal kit (Urethane)		202915-922

Performance Curves





PTS9 - Pilot to shift valve

2 Size

16 - C16-5S Cavity

3 Seals

U - Urethane (standard)

5 Ports*

4 Body

O - Cartridge onlyA - AluminumS - Steel

CODE	PORT SIZE		HOUSING NUMBER	
	Port 1, 2, 3 & 4	Port 5	Aluminum	Steel
000	No Body	_	_	_
12T	SAE 12	SAE 4	_	_
16T	SAE 16	SAE 4	_	_
06G	3/4" BSPP	1/4" BSPP	_	_
08G	1" BSPP	1/4" BSPP	_	_

6 Shift Pressure

030 psi (2 bar)

050 psi (3,5 bar)

070 psi (4,8 bar)

Special features

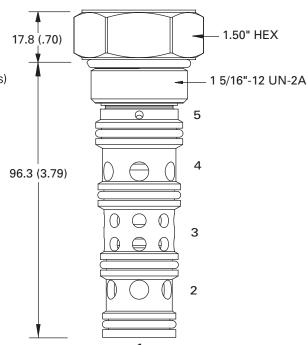
00 - None (Only required if valve has special features, omitted if "00")

Dimensions

mm(inch)

Torque cartridge in housing **A** - 108-122 Nm (80-90 ft. lbs)

S - 136-149Nm (100-110 ft. lbs)





Aluminum housings can be used for pressures up to 210 bar (3000

psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

^{*} These model digits will not be stamped on the valve.

Pilot to Shift Valve

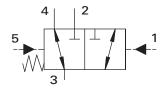
Description

The PTS 9-20 is a 3-way, 2 position, pilot operated, directional screw-in cartridge valve.

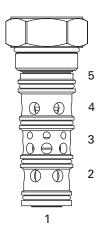
Operation

This valve allows flow between ports 3 and 4 while blocking port 2 until sufficient pressure has been applied to port 1 and the spring bias is overcome. At that time flow is directed between ports 3 and 2 while blocking port 4. **During the cross-over transition, all ports are open.** The spring chamber for this valve is typically vented to port 5 (tank).

Functional Symbol



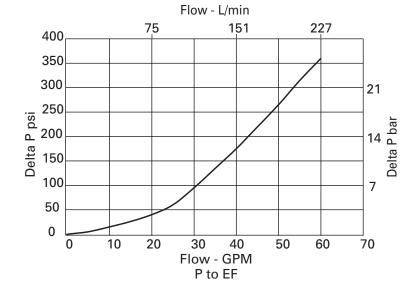
Profile View

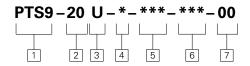


RATINGS AND SPECIFICATIONS

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)				
Typical application pressure (all ports) 280 bar (4000				
Cartridge fatigue pressure (infinite life)	280 bar (4000 psi)			
Rated inlet flow	230 L/min (60 USgpm)			
Transition	All ports open			
Internal leakage	164 cc/min (10 in³/min) @ 3000 PSID			
Temperature range	-40° to 100°C (-40° to 210°F)			
Cavity	C-20-5S			
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE 10, SAE 20 etc.			
Filtration	Cleanliness code 18/16/13			
Standard housing material	Steel			
Weight cartridge only	0,86 kg (1.9 lbs)			
Seal kit (Urethane)	02-187543			

Performance Curves





PTS9 - Pilot to shift valve

² Size

20 - C20-5S Cavity

3 Seals

U - Urethane (standard)

4 Body

O - Cartridge onlyA - AluminumS - Steel

5 Ports*

CODE	PORT SIZE		HOUSING NUMBER	
	Port 1, 2, 3 & 4	Port 5	Aluminum	Steel
000	No Body	_	_	_
12T	SAE 12	SAE 4	_	_
16T	SAE 16	SAE 4	_	_
06G	3/4" BSPP	1/4" BSPP	_	_
08G	1" BSPP	1/4" BSPP	_	_

6 Shift Pressure

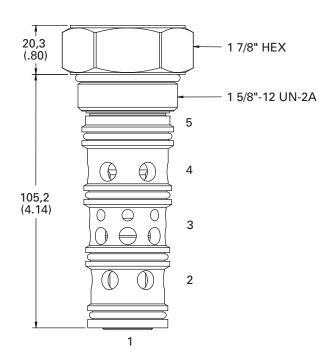
080 psi (5.2 bar) **100** psi (8.6 bar) Special features

00 - None (Only required if valve has special features, omitted if "00")

Dimensions

mm (inch)

Torque cartridge in housing **S** - 160-180Nm (120-135 ft. lbs) **A** - 130-155 Nm (95-115 ft. lbs)





Aluminum housings can be used for pressures up to 210 bar (3000

psi). Steel housings **must** be used for operating pressures **above** 210 bar (3000 psi).

^{*} These model digits will not be stamped on the valve.